

FITTING INSTRUCTIONS

making everyday smoother



MERCEDES BENZ SPRINTER VS30 2XX-3XX-4XX RWD

***VB-FullAir 2C
rear axle***

FOR KIT: 1050227210, 1050227220, 1050227230, 1050227240.



REVISION TABLE

Document number:	730105022702-00	Old document number:	730105022702
New revision:	V00	Old revision:	V2.1
Release date (yyyy-mm-dd):	2024-09-25		
Page (new):	Changes:		
41, 42	Added: New PSM Module		

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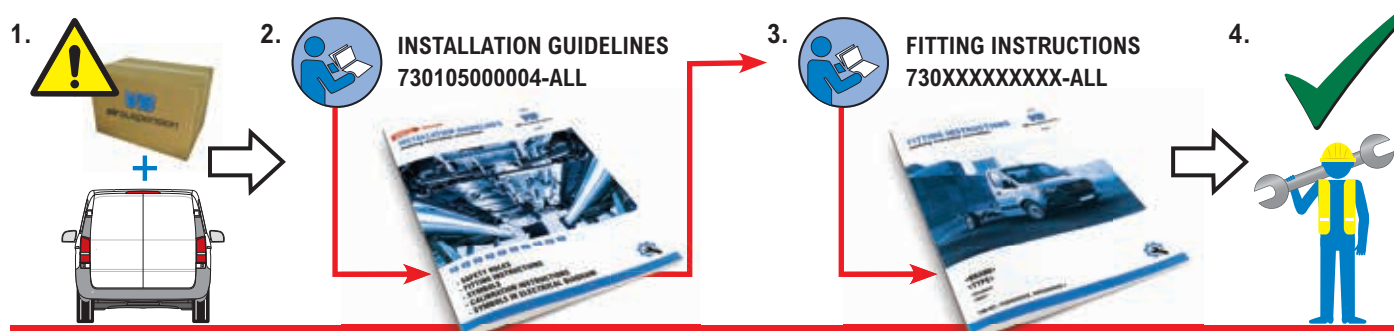
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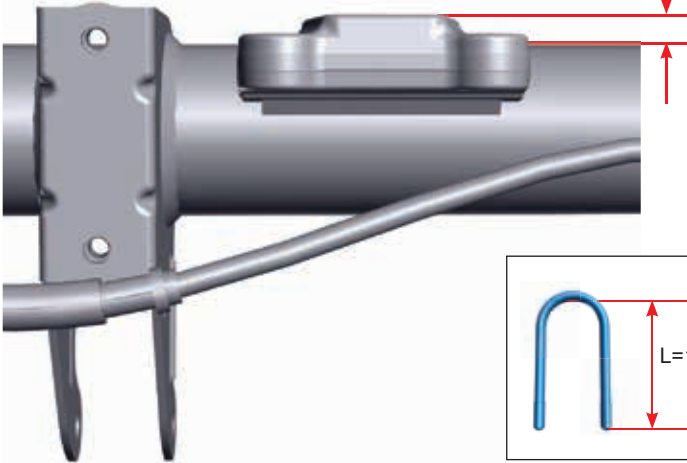
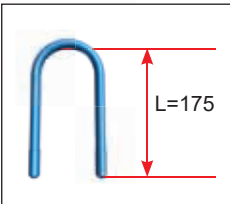
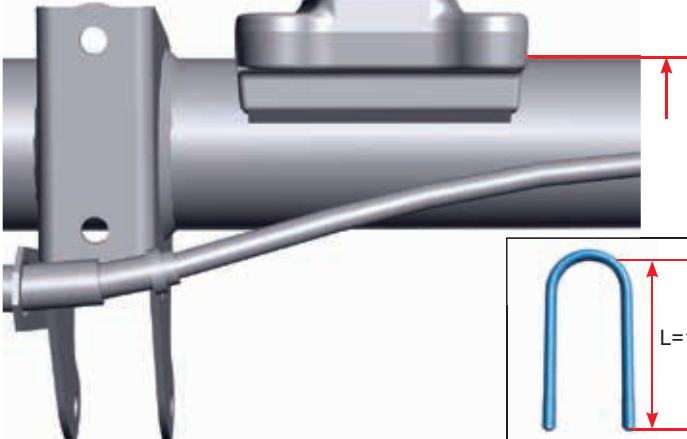
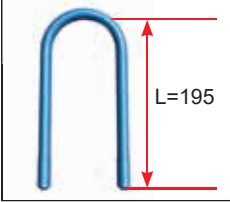
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Attention: Always read the installation guidelines before you start with the FITTING INSTRUCTIONS and the fitting of the set.
Follow the guidelines prescribed by VB-Airsuspension.



1. VARIATIONS / VARIATIES / VARIATIONEN / VARIATIONS

WHEELBASE	OPTIONS CODE
A1 	A TR215: AL1 ($h = 10\text{mm}$)   
A2 	
A3 	
B1 	B TR245: – AL1 ($h = 25\text{mm}$)   
B2 	
B3 	

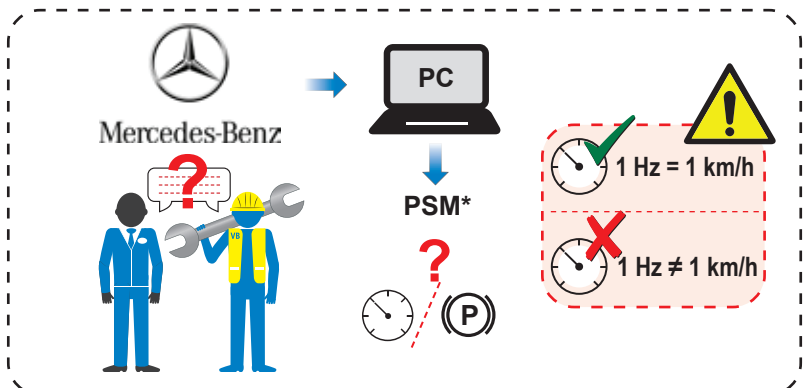
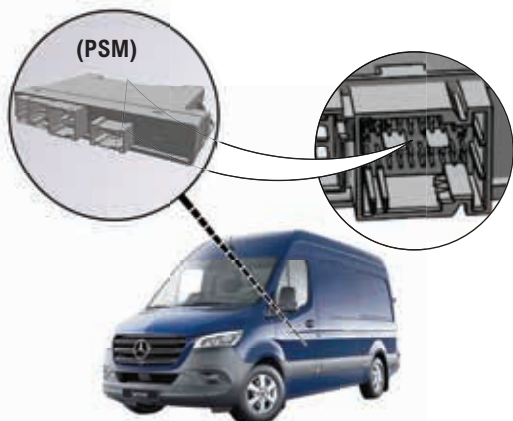


For vehicles with a PSM* module, the speed / handbrake - signal must be programmed in advance by an authorized body.

Bij voertuigen met een PSM* module, dienen het snelheids / handrem signaal vooraf door een geautoriseerde instantie geprogrammeerd te worden.

Bei Fahrzeugen mit PSM*-Modul müssen das Geschwindigkeits / Handbremse signal vorab von einer autorisierten Stelle programmiert werden.

Pour les véhicules avec un Module PSM*, la vitesse / frein à main - signal doit être programmé à l'avance par un organisme autorisé.

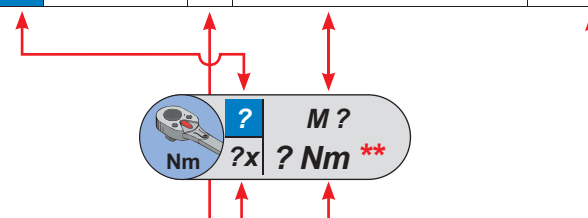


* PSM, Parameterisable Special Module

2. FASTENERS / BEVESTIGINGSMATERIAAL / BEFESTIGUNGSMATERIAL / MATÉRIAUX DE FIXATION

FOR KIT: ALL				
Nr.	Article number	Qty	Product Name	Nm
12	0010705010CA	4	 M5x10 10.9 RIPP	4,8Nm +/- 0,5Nm
10	0010708020CA	2	 M8x20 10.9	20Nm +/- 2Nm
11	0010708020CA	2	 M8x20 10.9	20Nm +/- 2Nm
14	0010710016CA	2	 M10x16 10.9 RIPP	57Nm +/- 5,7Nm
5	0010710050CA	6	 M10x50 10.9	57Nm +/- 5,7Nm
9	0010712030DA	2	 M12x30x1.5 10.9	104Nm +/- 10,4Nm
6A	0010712040DA	4	 M12x40x1.5 10.9	104Nm +/- 10,4Nm
6B				
3	0010712110DA	2	 M12x110x1.5 10.9	104Nm +/- 10,4Nm
1A		2		
1B	0010712120DA	2	 M12x120x1.5 10.9	104Nm +/- 10,4Nm
7	0010716090DA	1	 M16x90x1.5 10.9	245Nm +/- 25Nm
8	0010716110DA	1	 M16x110x1.5 10.9	245Nm +/- 25Nm
4	0011112000DA	8	 M12x1.5 10.9 (OEM)	104Nm +/- 10,4Nm
2	0011114002SP	8	 M14x1.5 radius seat	30Nm> 70Nm> 100Nm> 178Nm +/- 18Nm + 180° +/- 18°
16	0011116003DA	2	 M16x1.5 10.9	245Nm +/- 25Nm

FOR KIT: ALL				
Nr.	Article number	Qty	Product Name	Nm
17	N000000008272	7	 M6 (OEM)	8Nm
18	N000000008271	3	 M8 (OEM)	20Nm
19	A9075455700	2	 M6 (OEM)	--



*** = Do not tighten the bolts yet. Tighten as soon as the vehicle is at driving height as indicated in this manual.

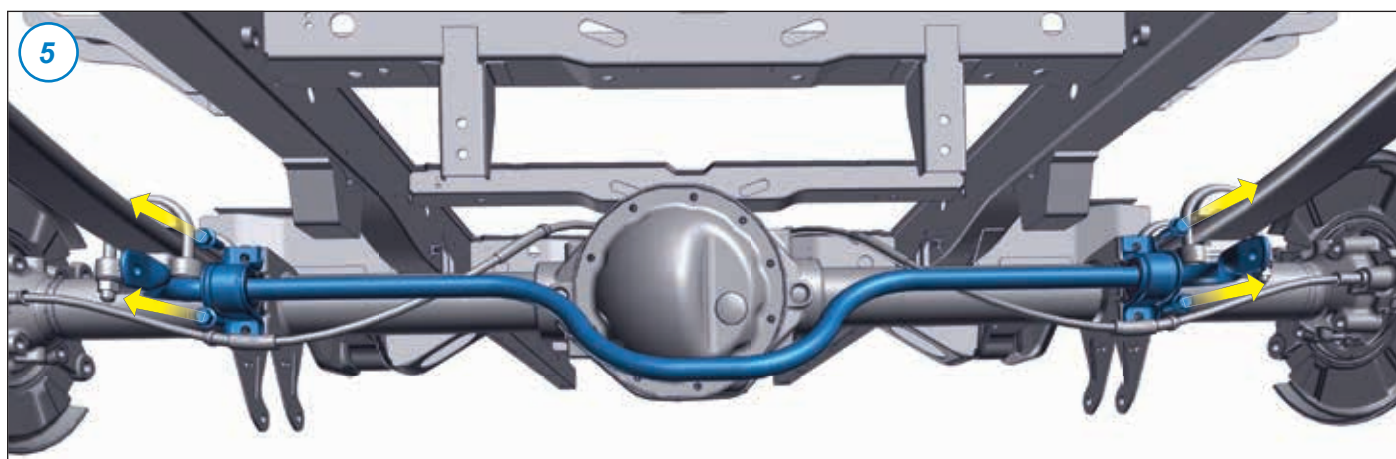
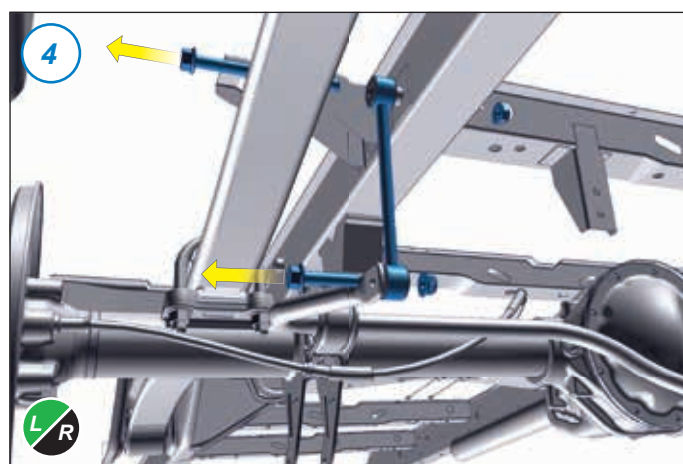
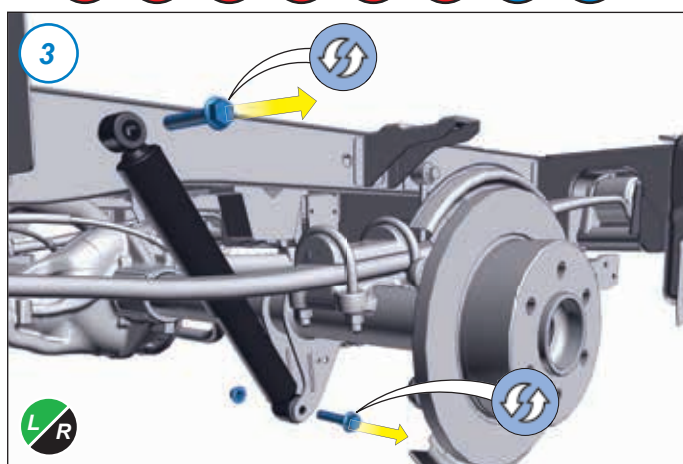
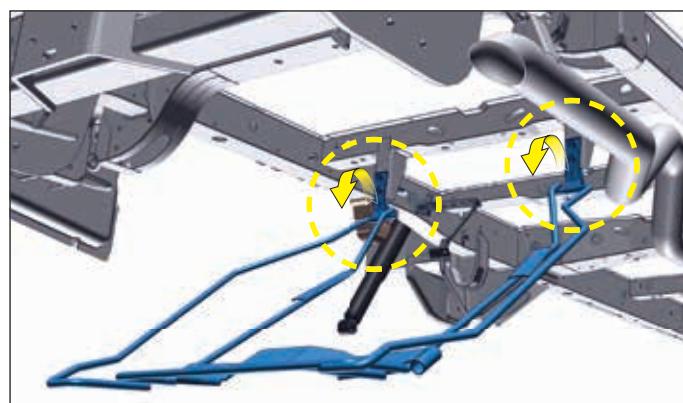
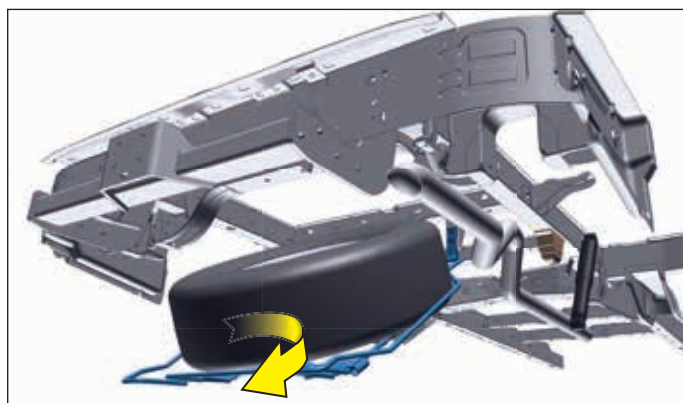
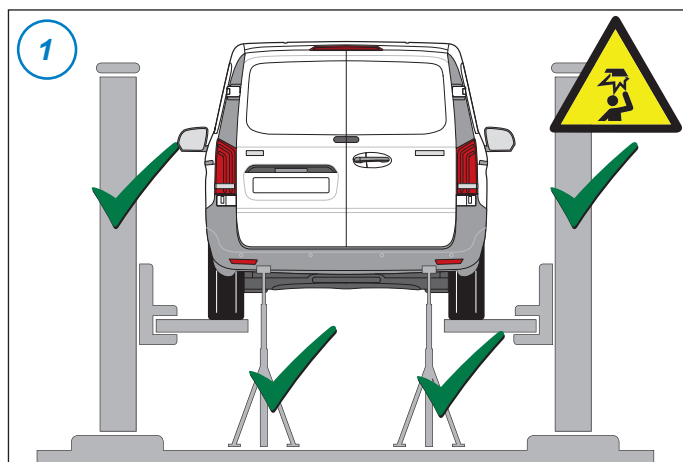


When the original nuts and bolts are (re-)used, follow the guidelines of the vehicle manufacturer for the correct tightening torque.

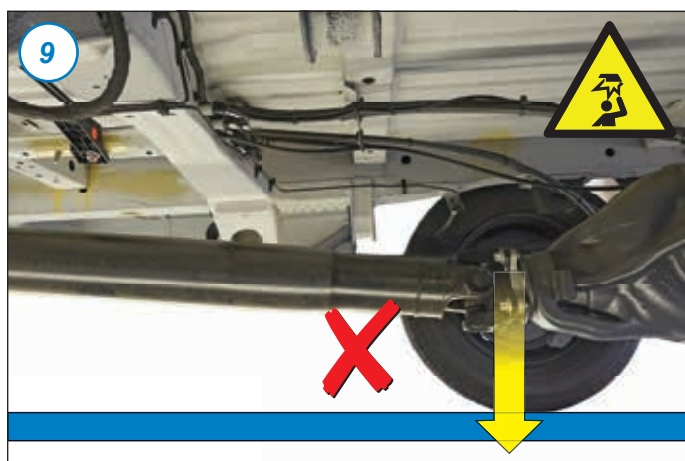
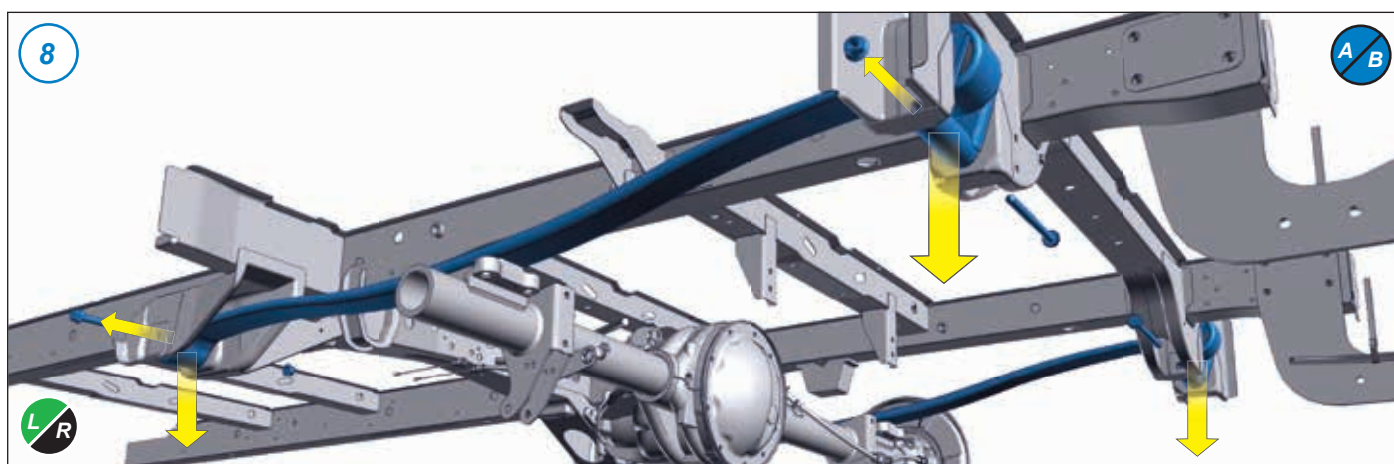
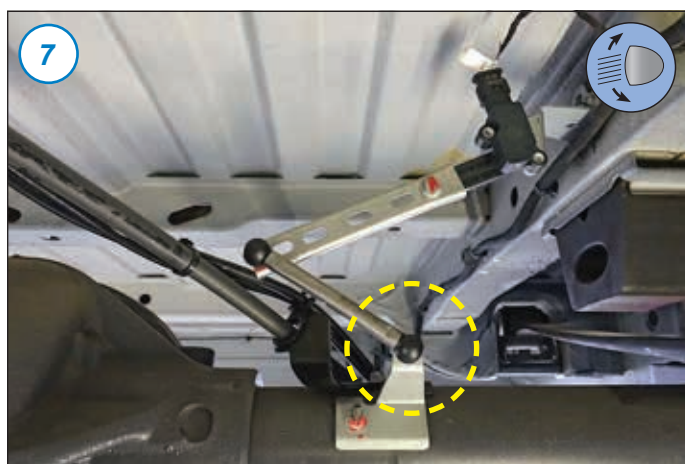
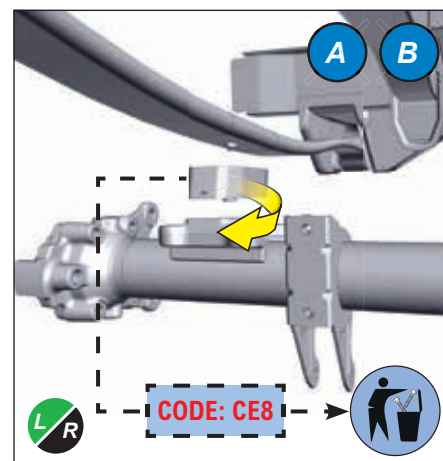
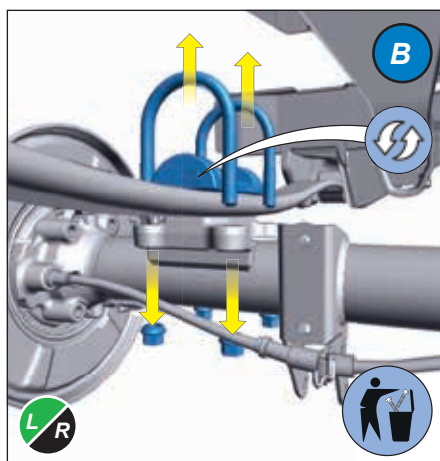
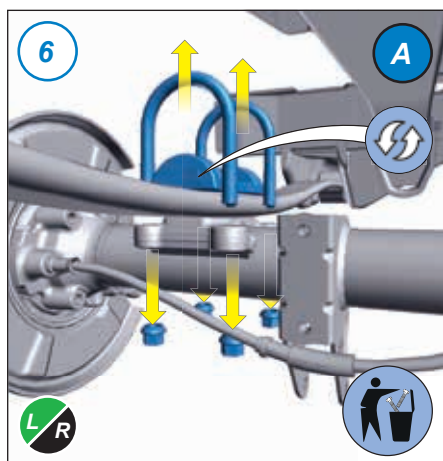
		
A		B
X= 130		X= 145
Axle:	Calibration height:	Order number:
Rear axle	A 130 mm	0090000124
Rear axle	B 145 mm	0090000127



3. MOUNTING / MONTAGE / MONTAGE / MONTAGE

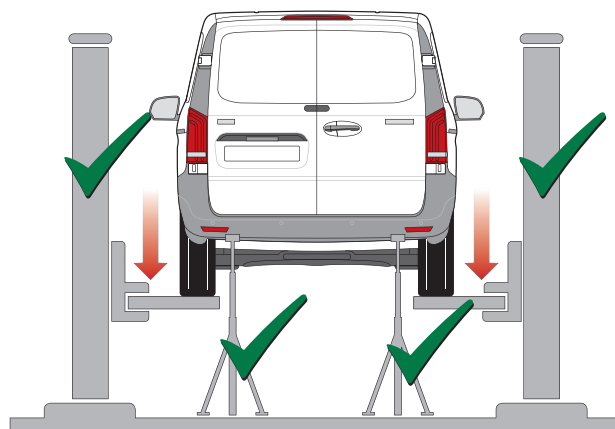


A1 A2 A3 B1 B2 B3 A B

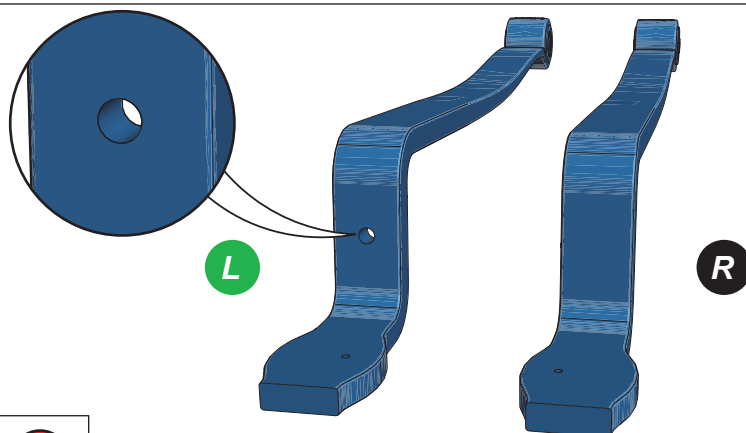


A1 A2 A3 B1 B2 B3 A B

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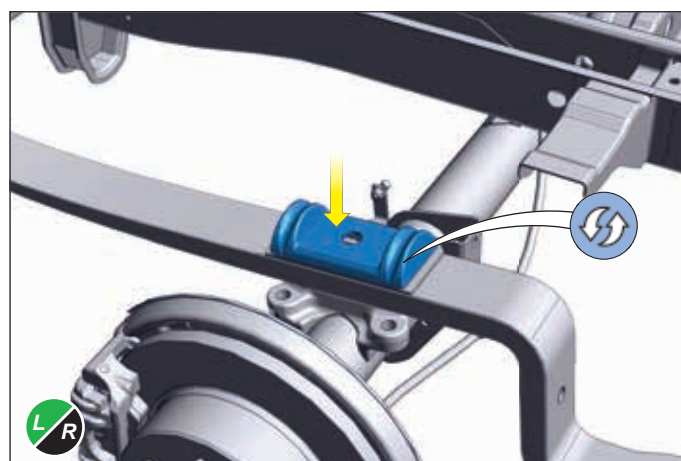
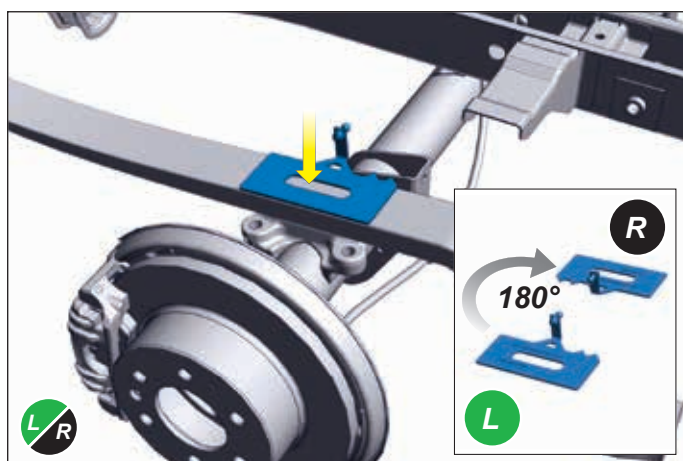
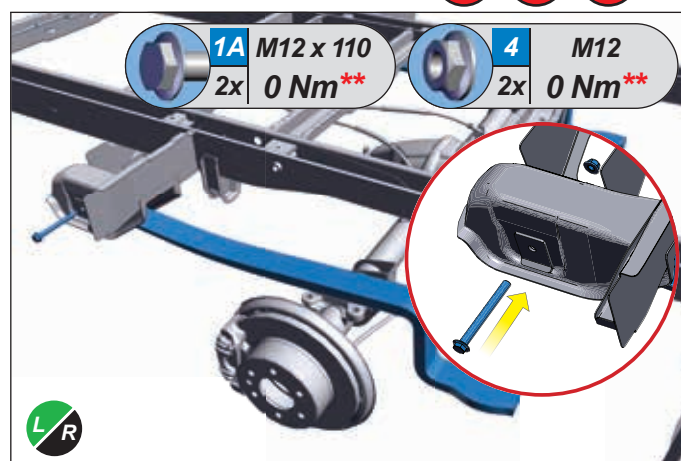
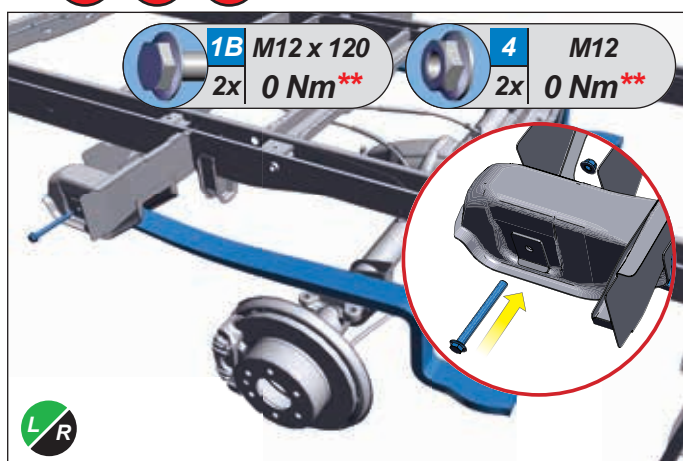


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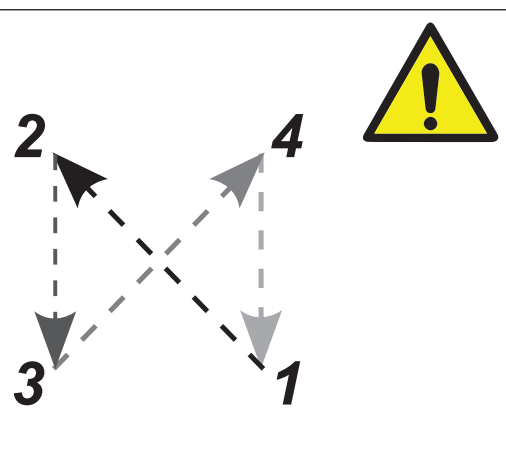
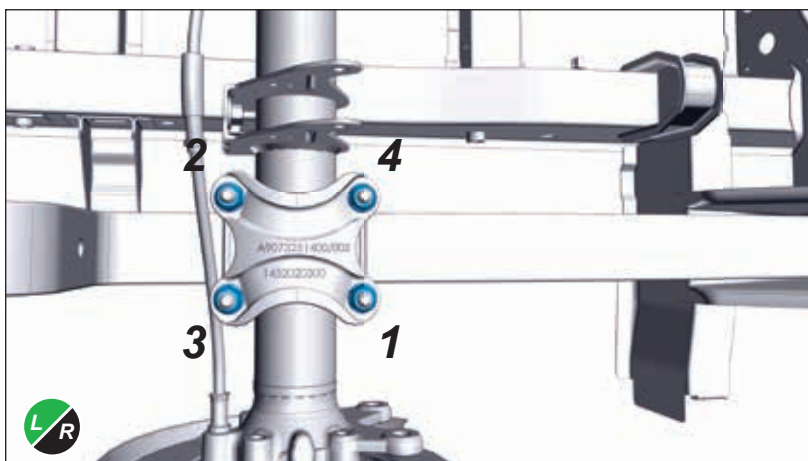
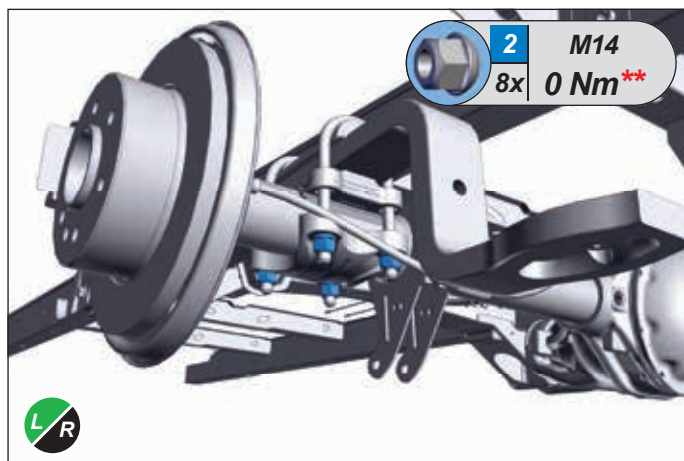
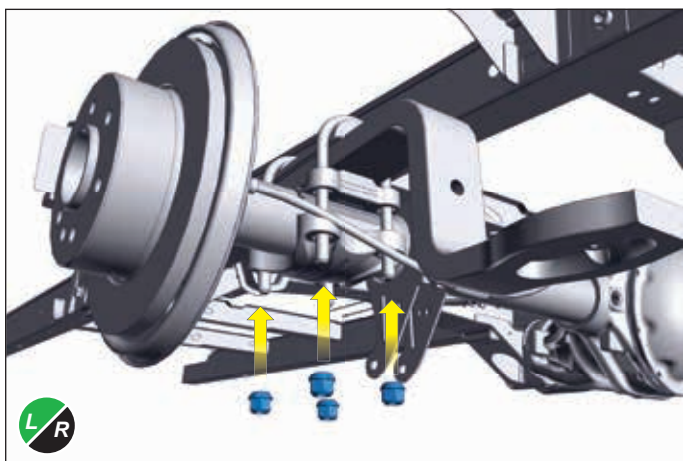
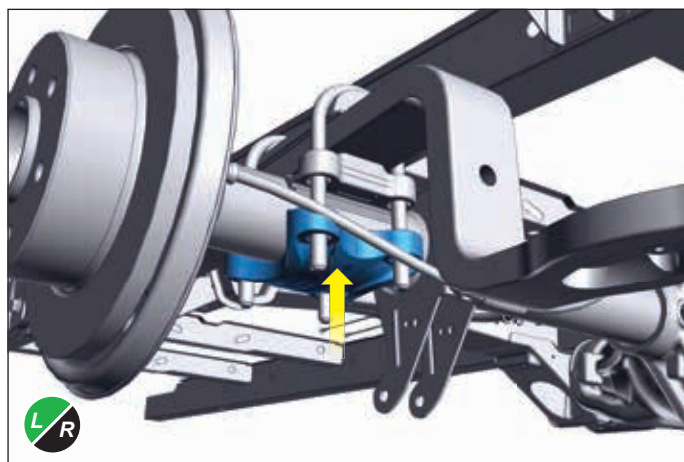
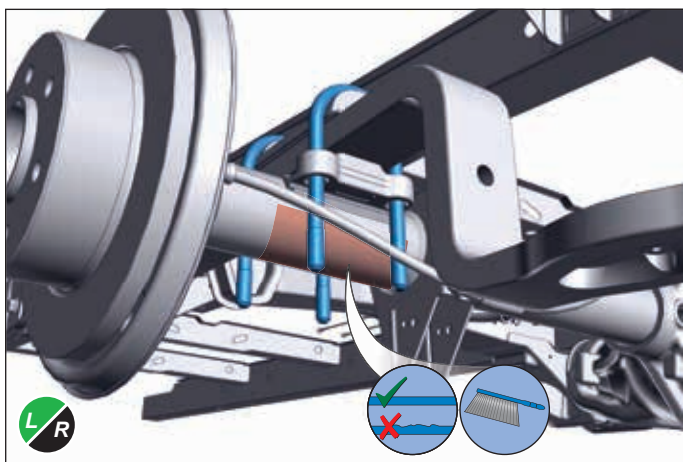
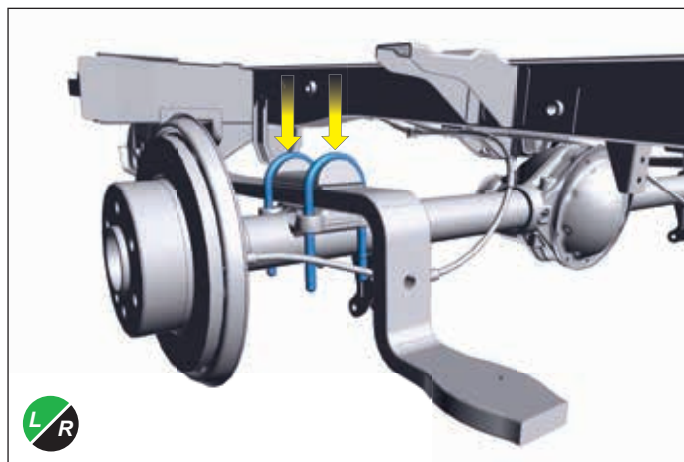
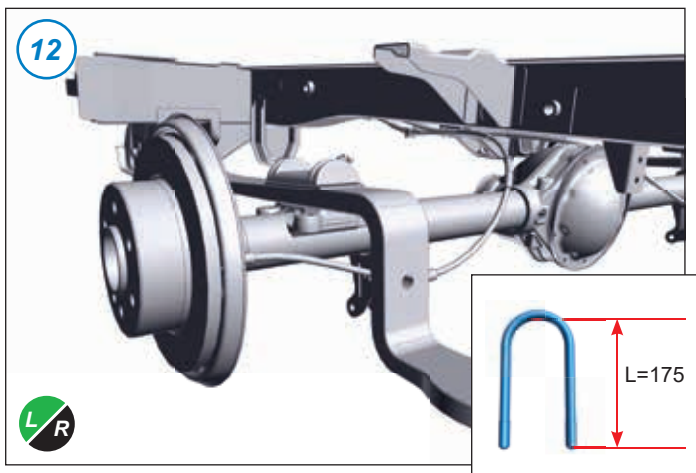


A1 A2 A3

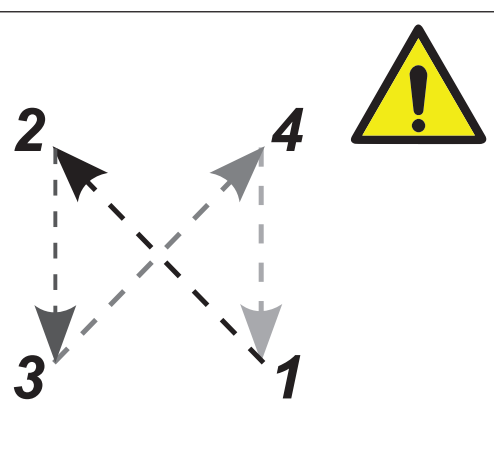
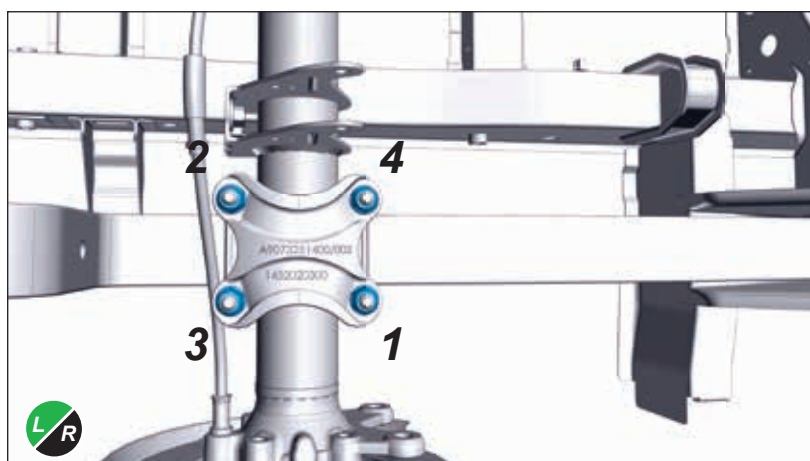
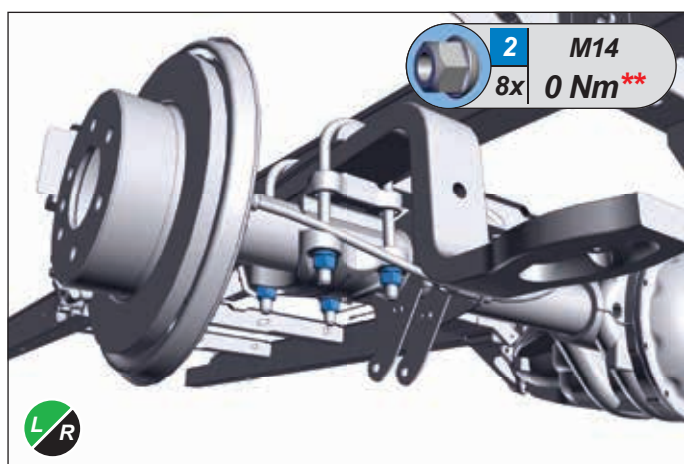
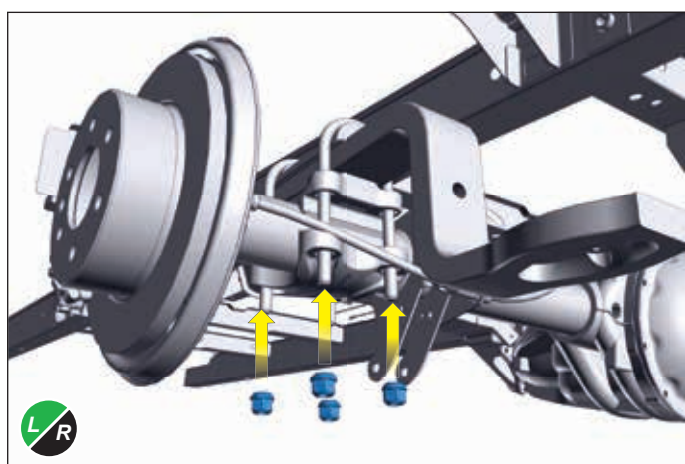
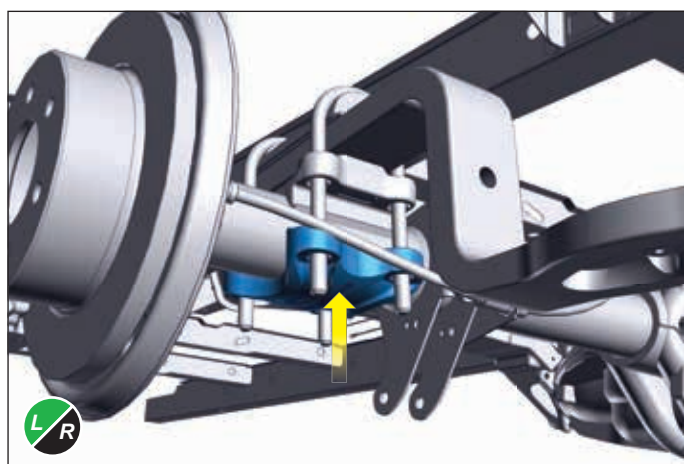
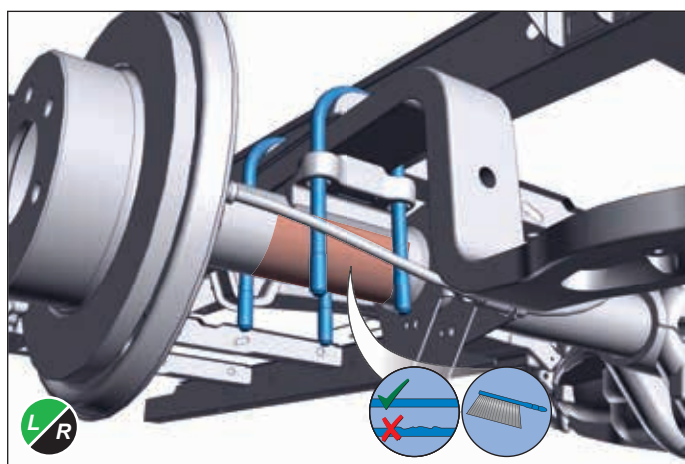
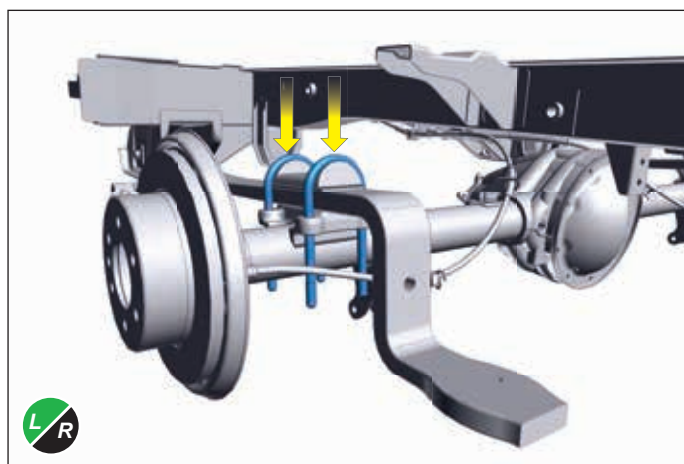
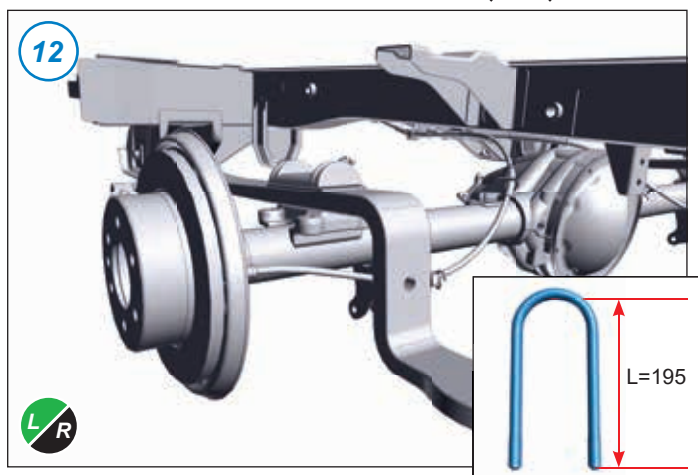
B1 B2 B3



A1 A2 A3 B1 B2 B3 A



A1 A2 A3 B1 B2 B3 ~~B~~



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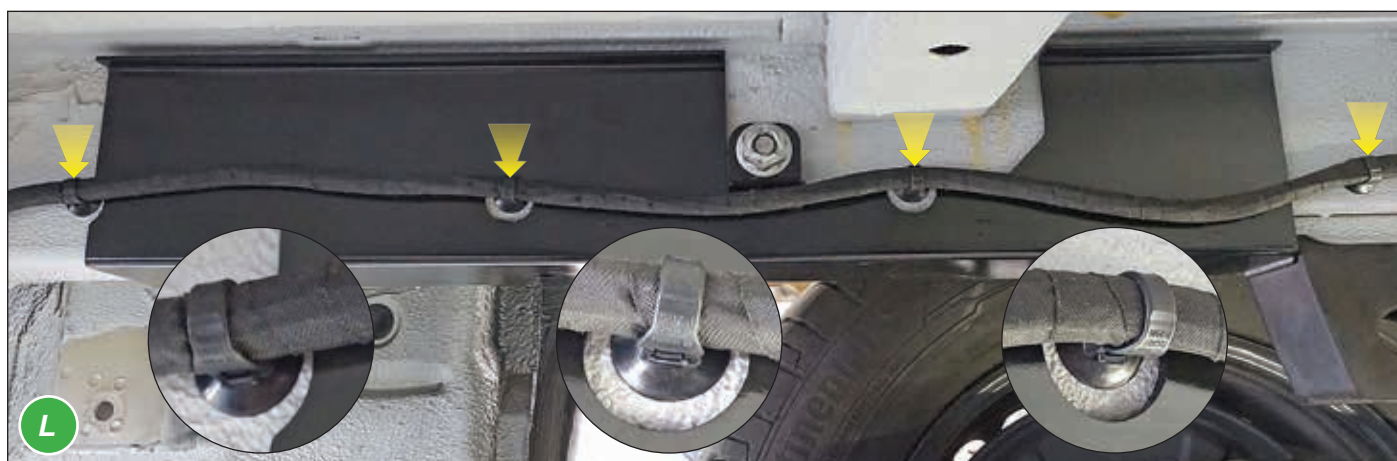
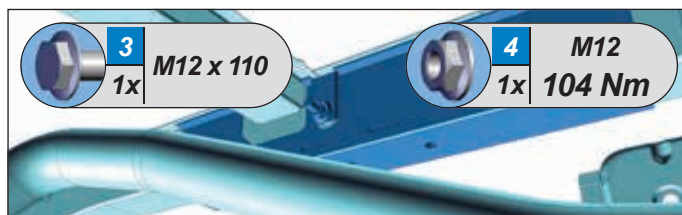
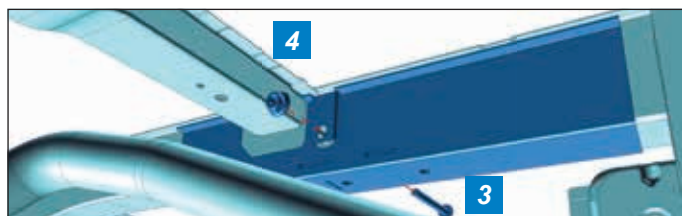
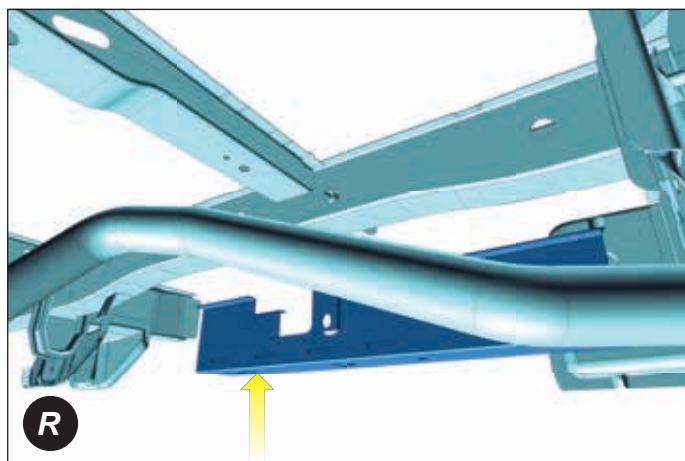
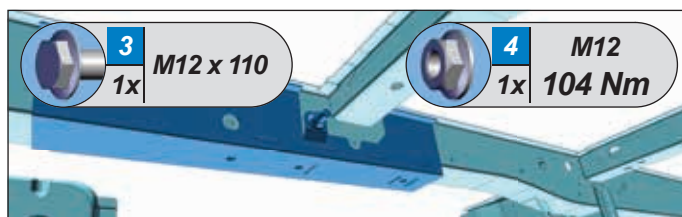
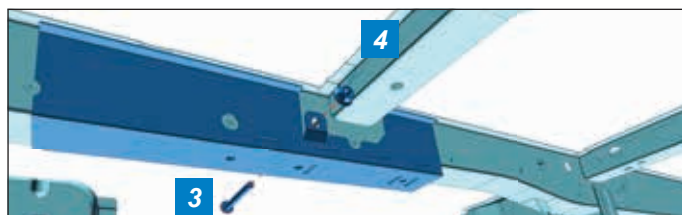
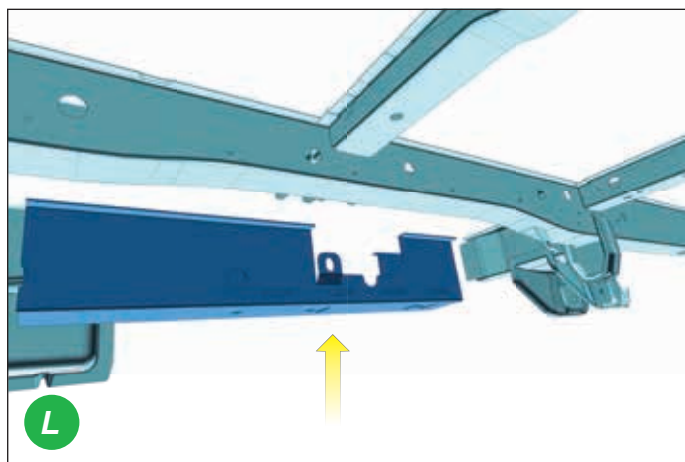
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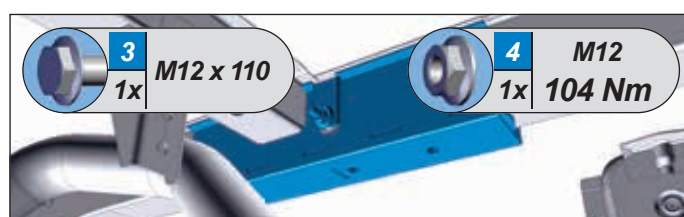
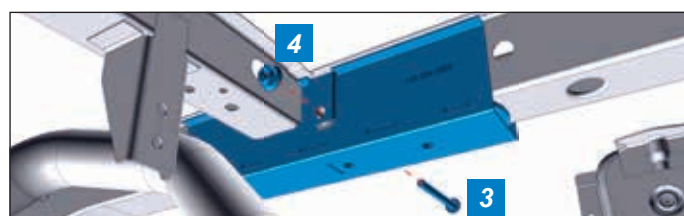
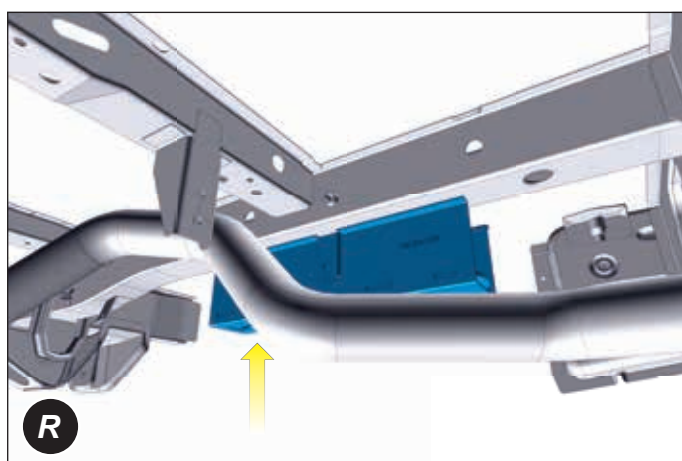
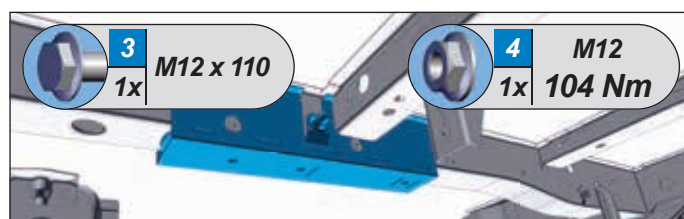
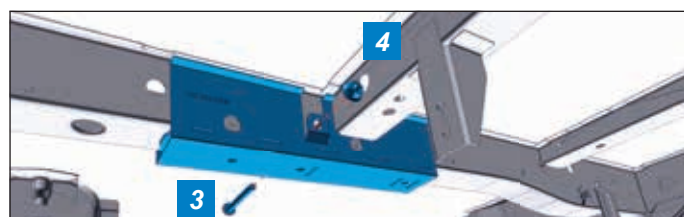
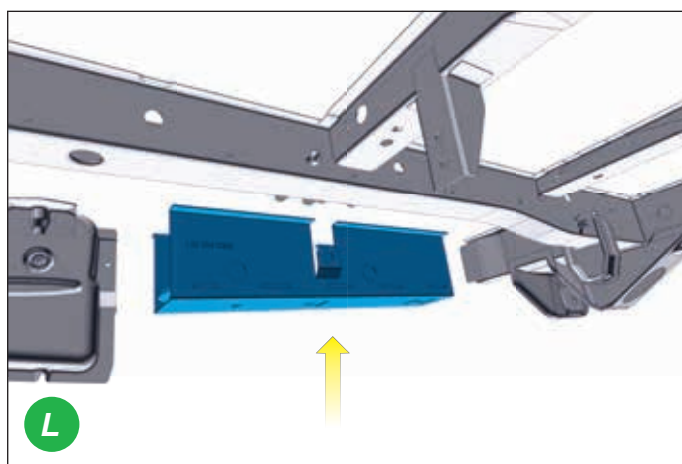
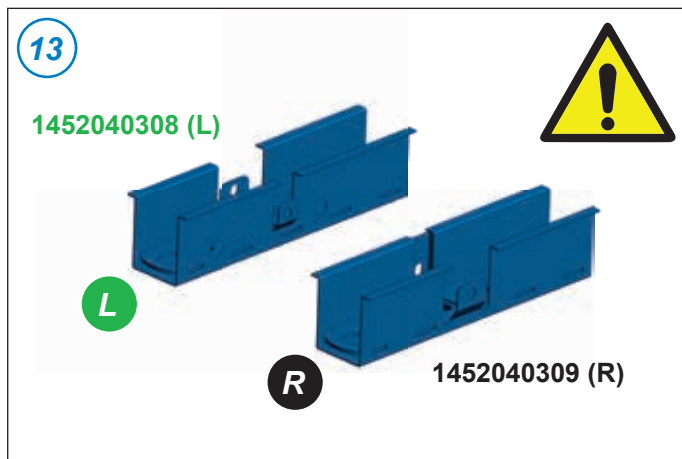


L

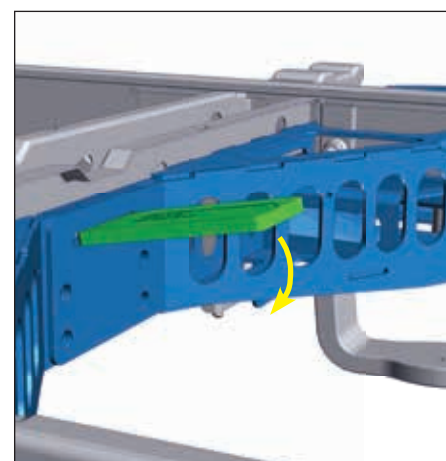
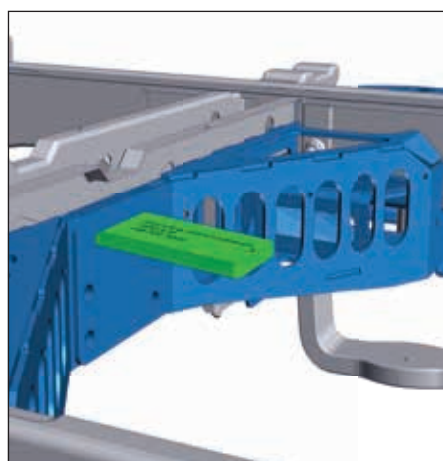
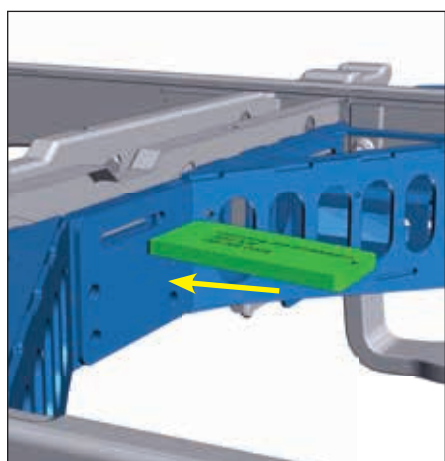
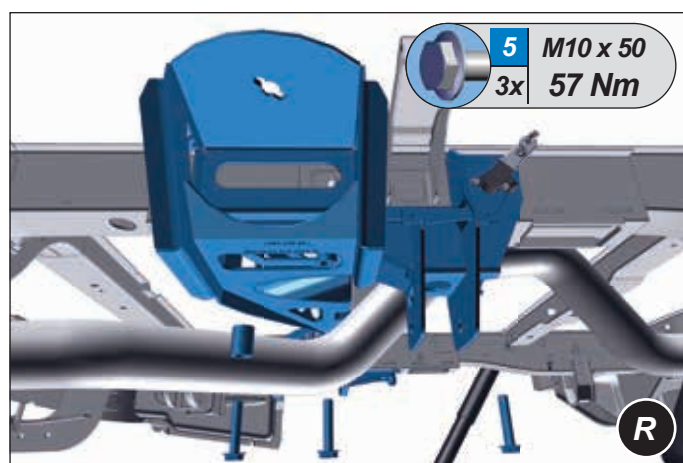
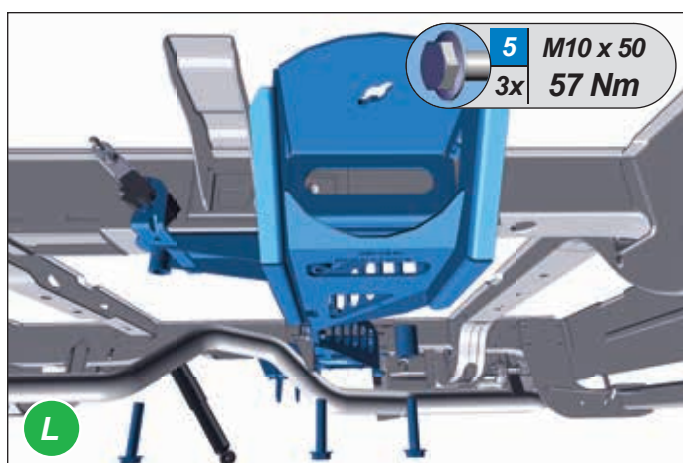
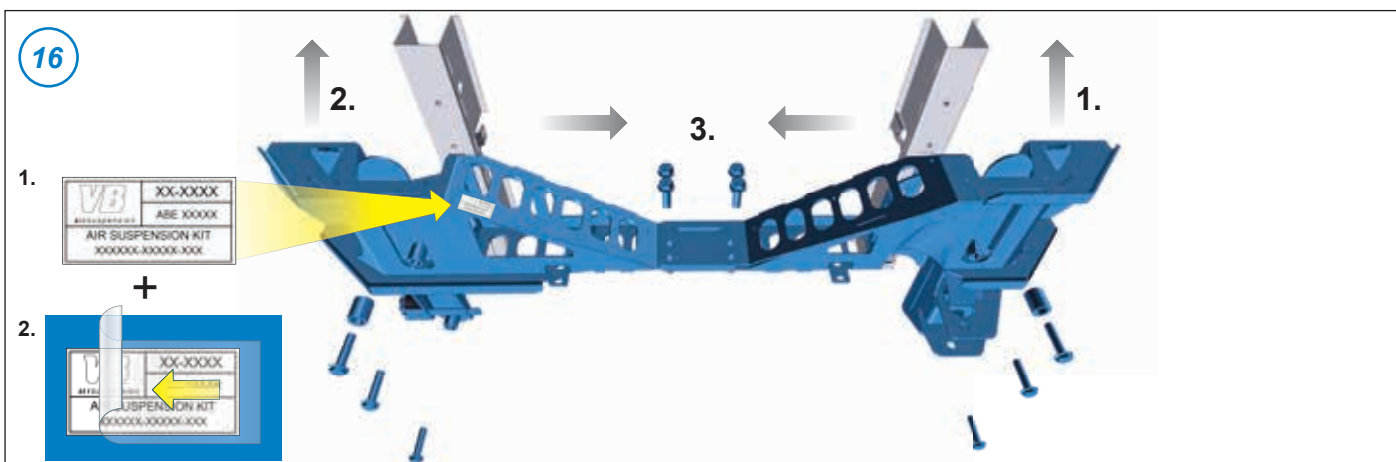
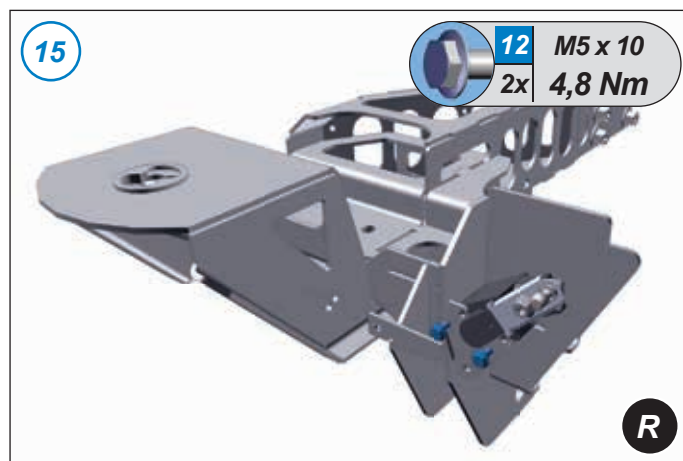
R

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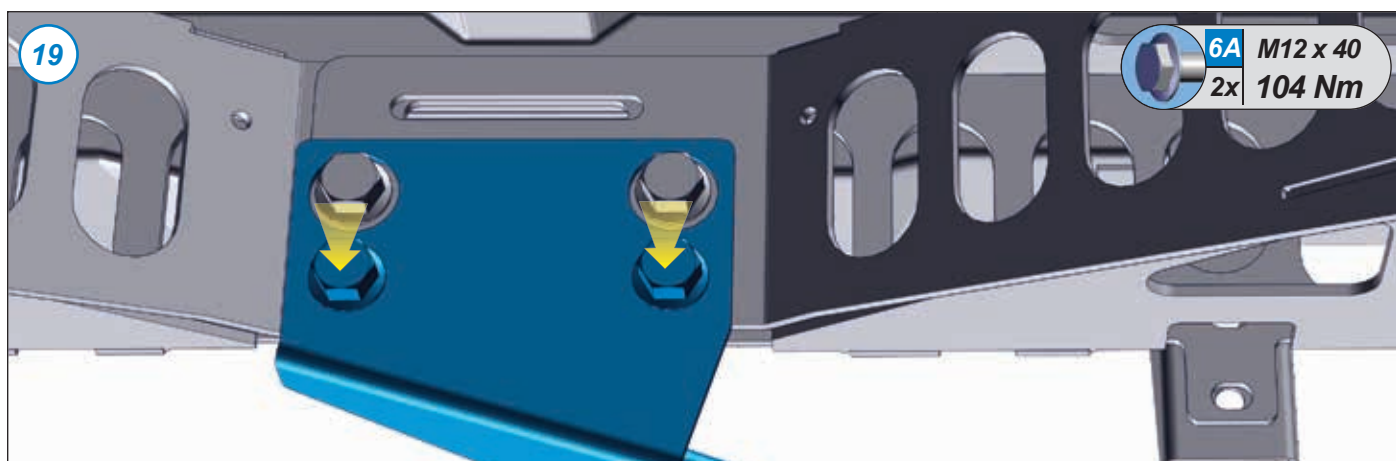
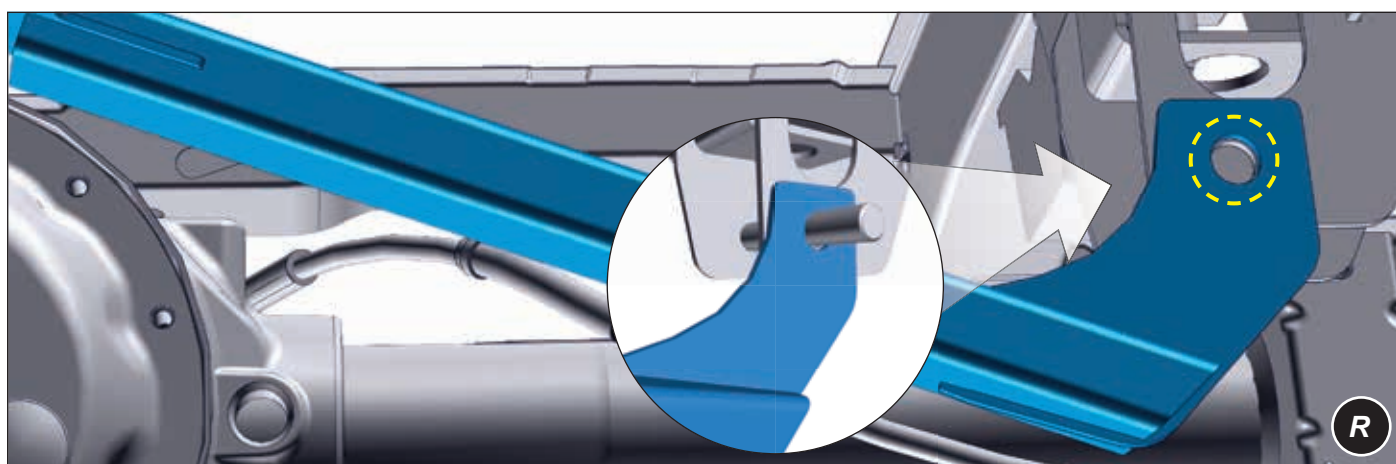
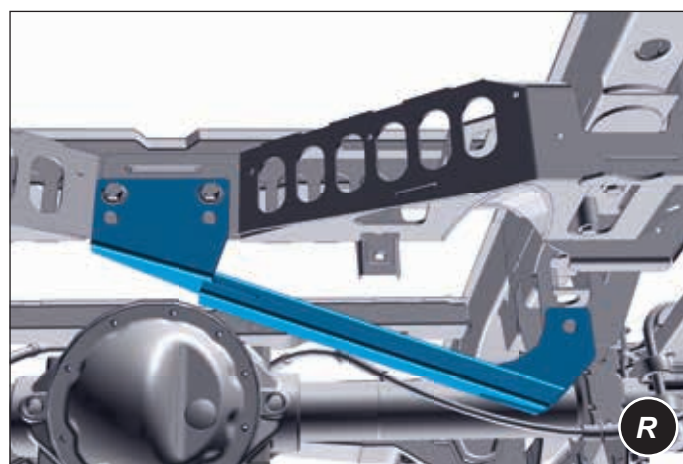
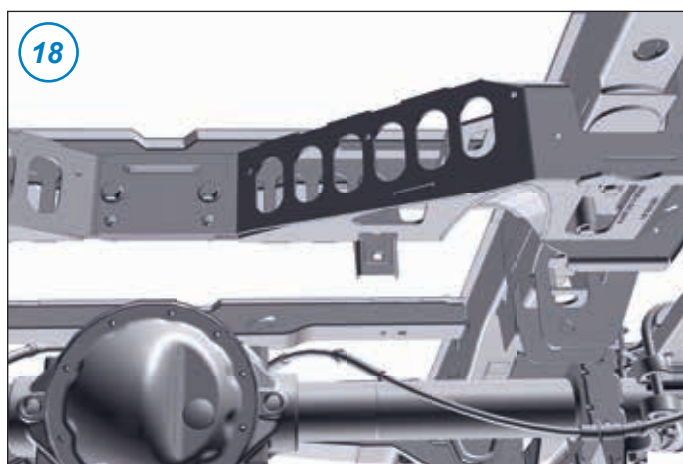
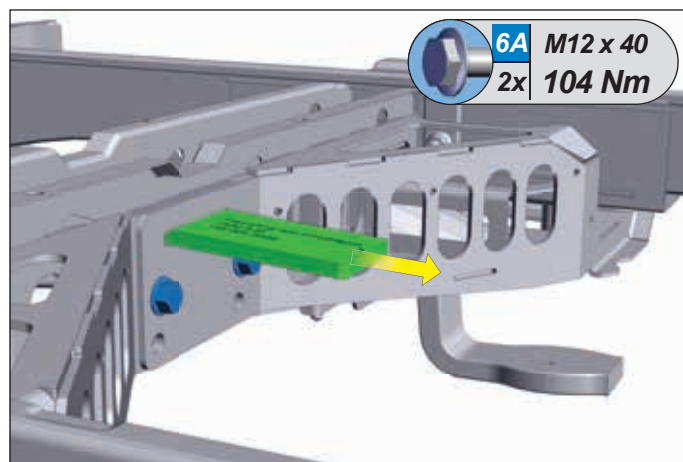
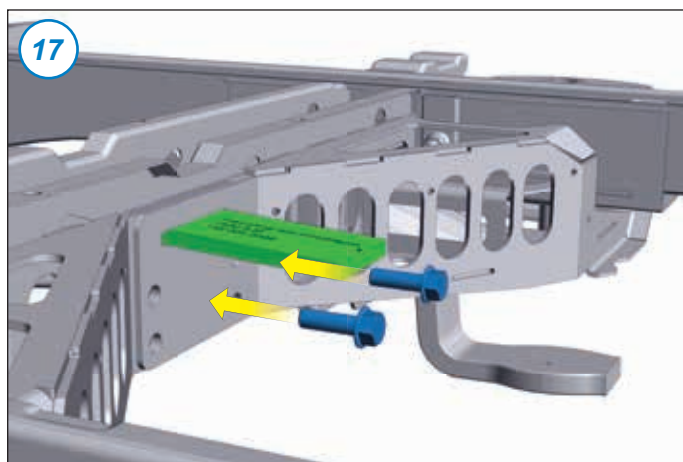




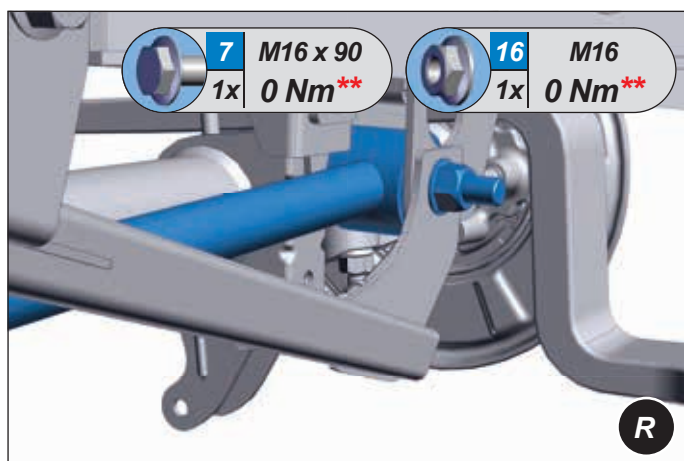
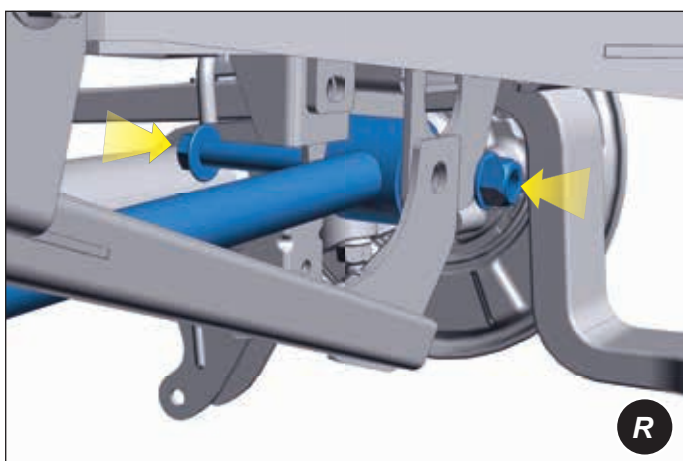
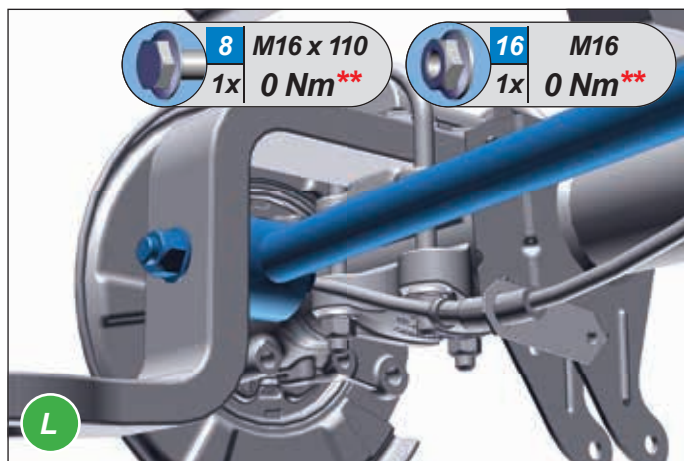
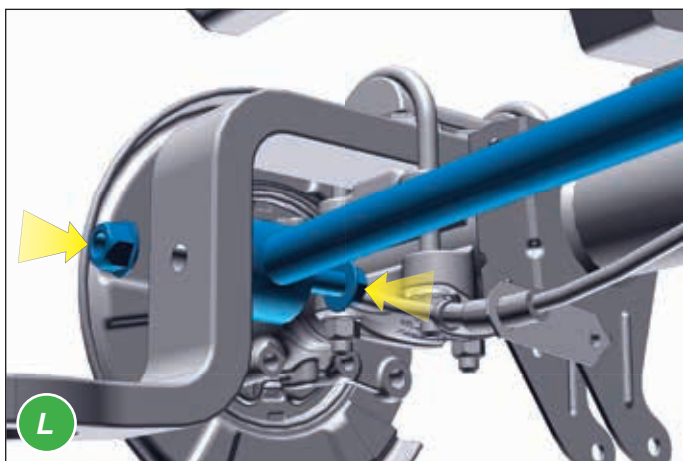
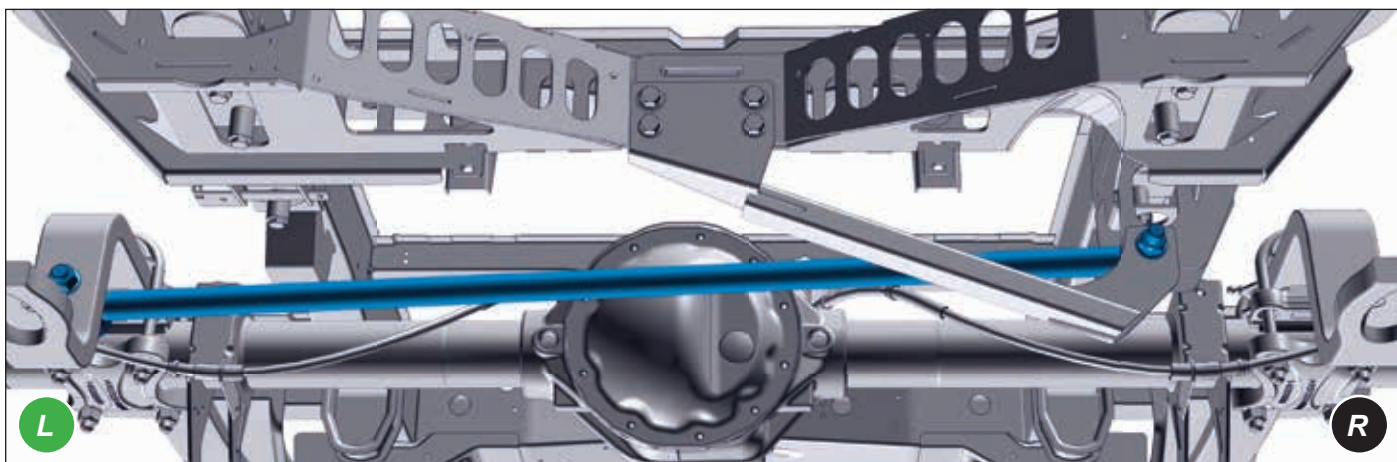
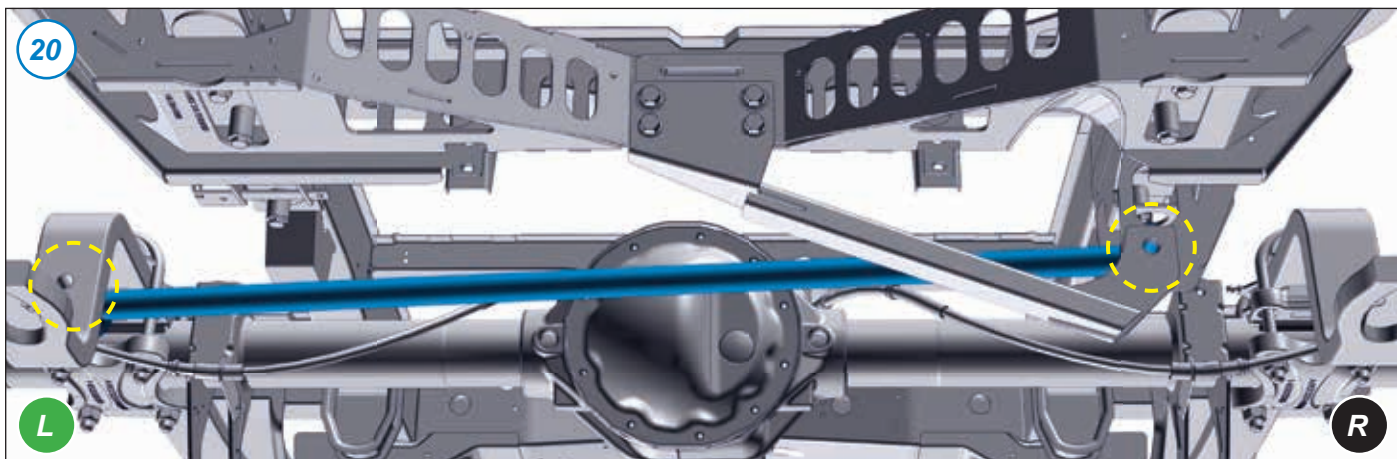
A1 A2 A3 B1 B2 B3 A B



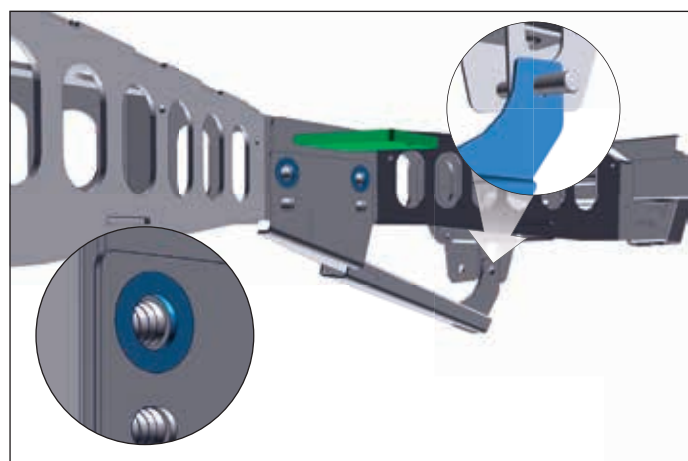
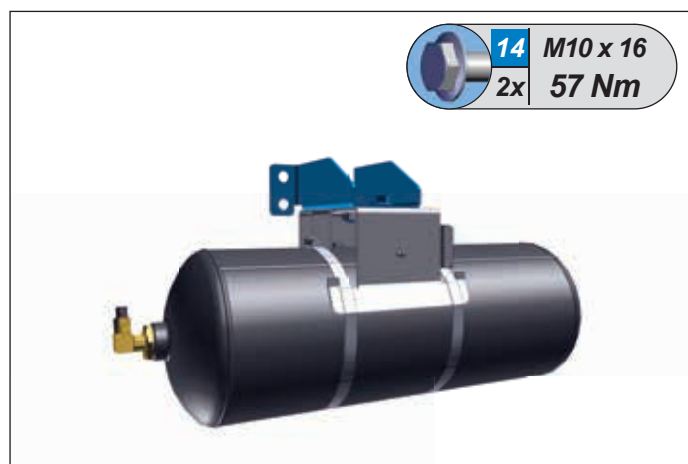
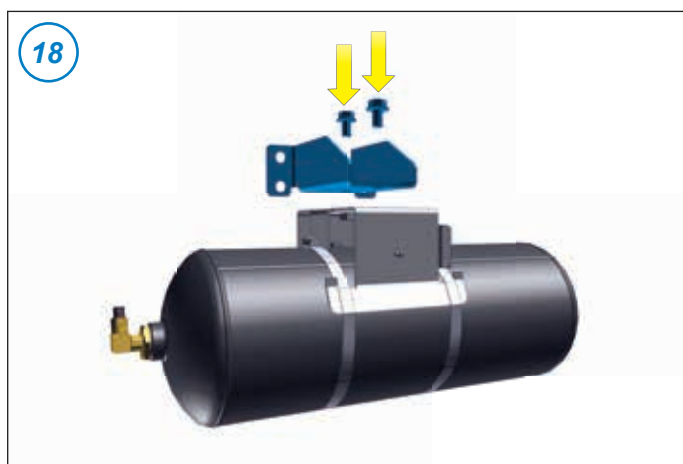
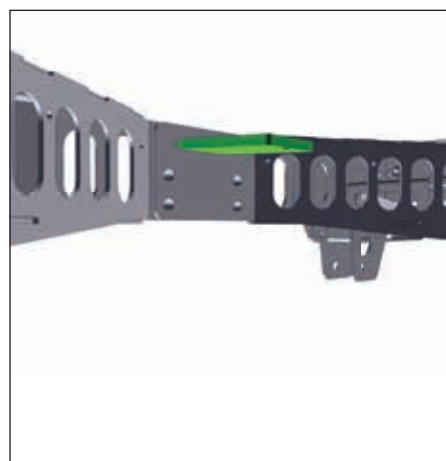
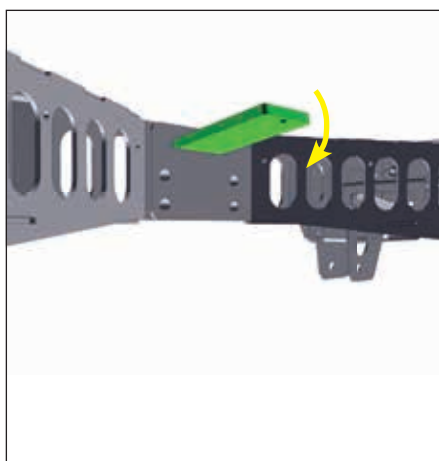
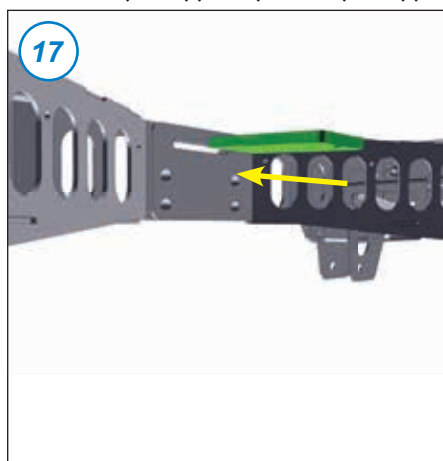
~~A1~~ **A2** **A3** ~~A4~~ **B2** **B3** **A** **B**



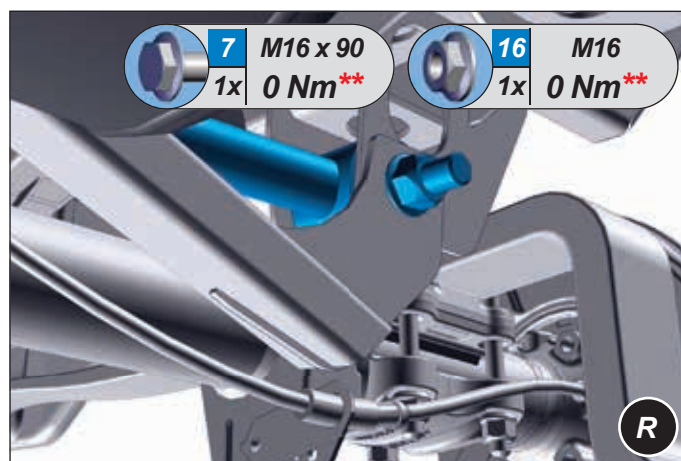
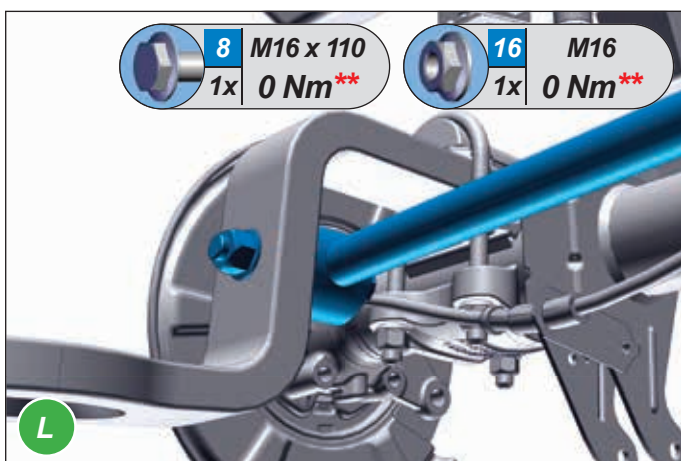
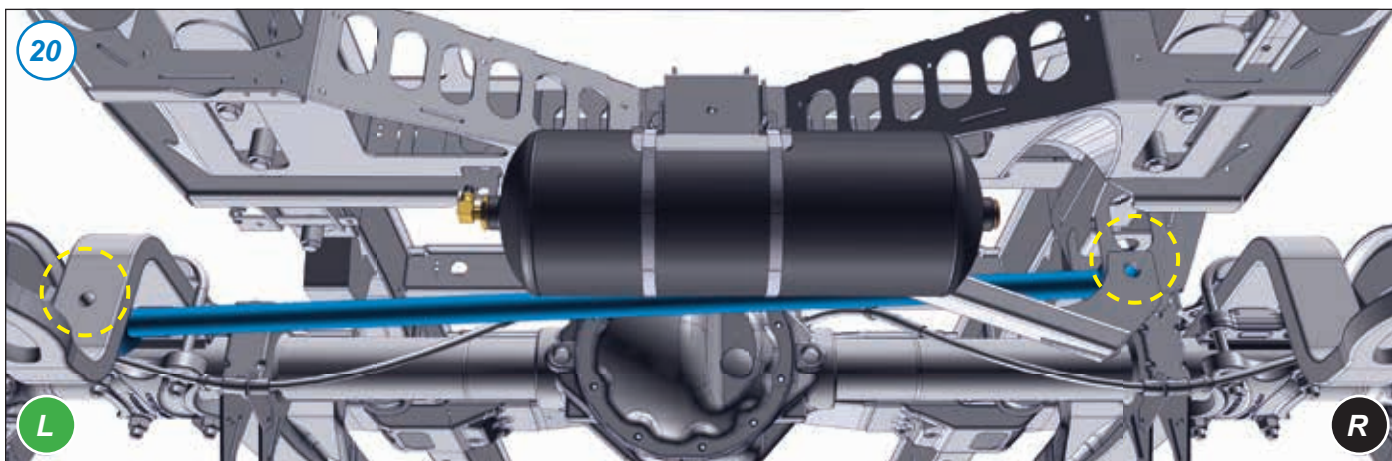
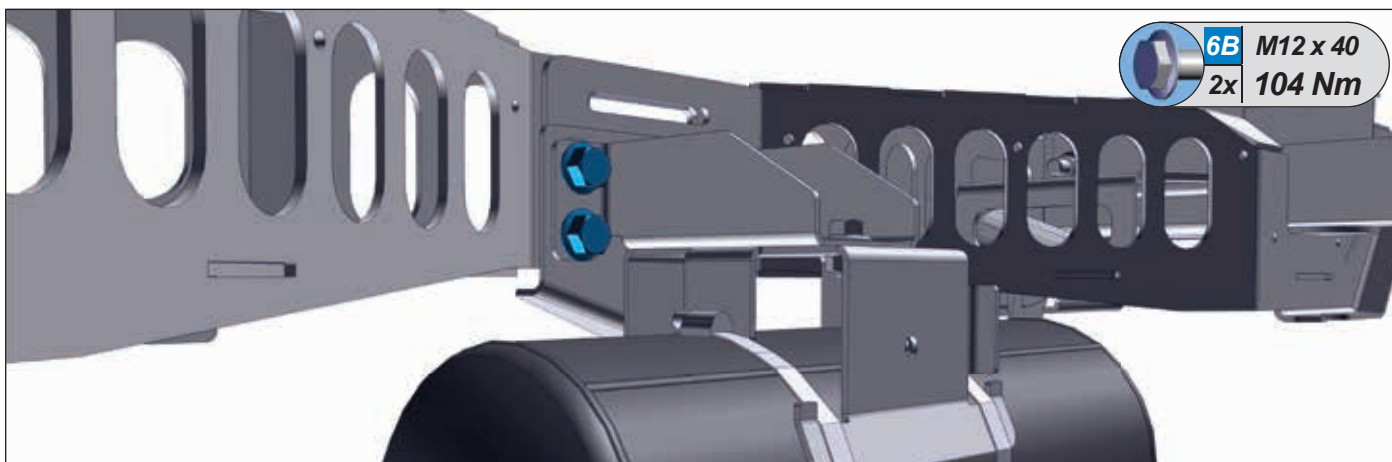
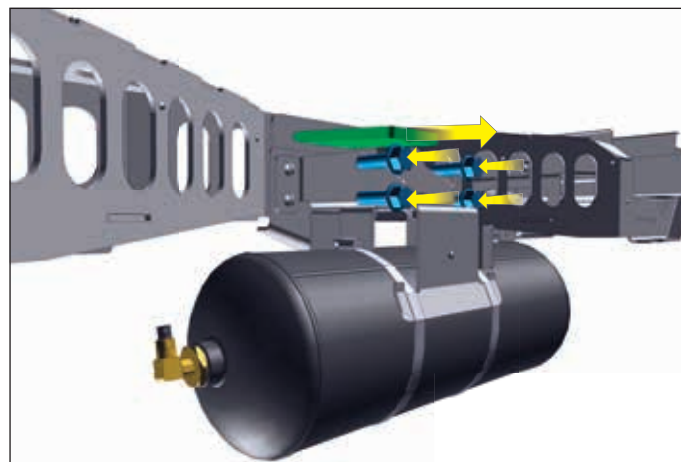
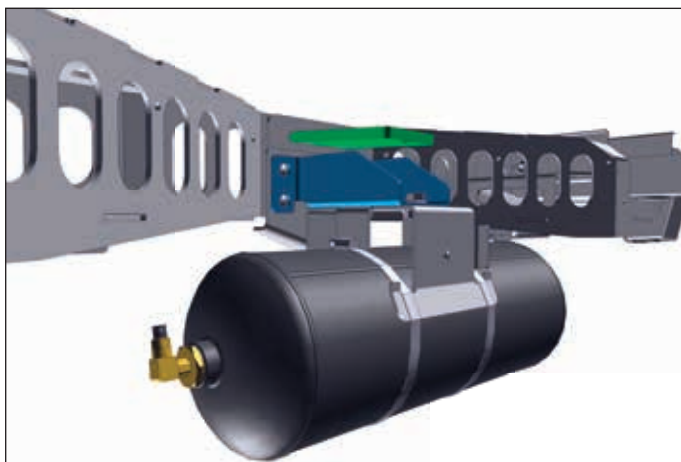
~~A1~~ **A2** **A3** ~~A4~~ **B2** **B3** **A** **B**



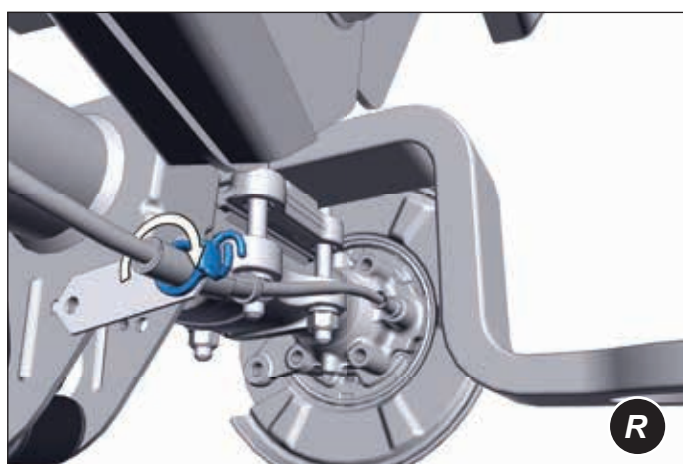
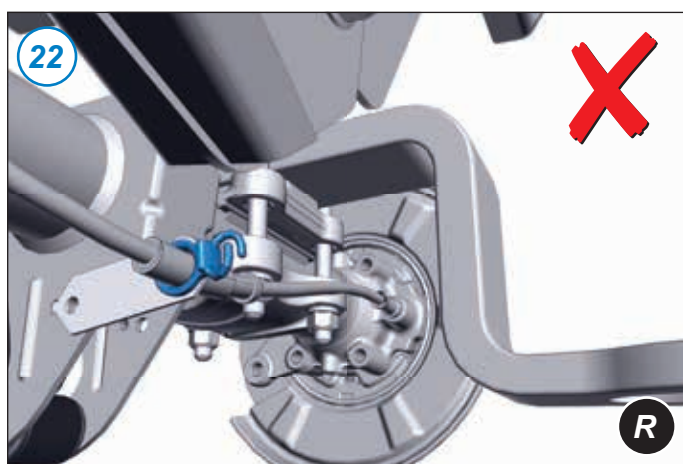
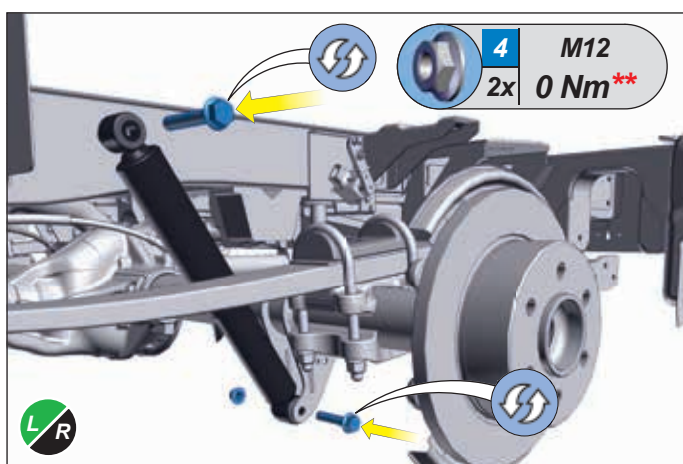
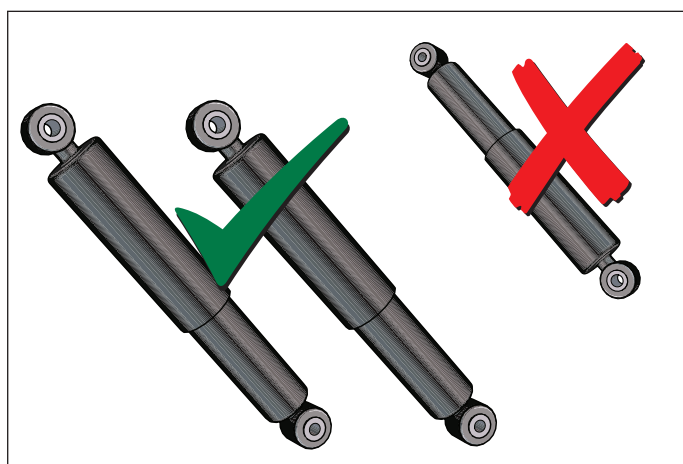
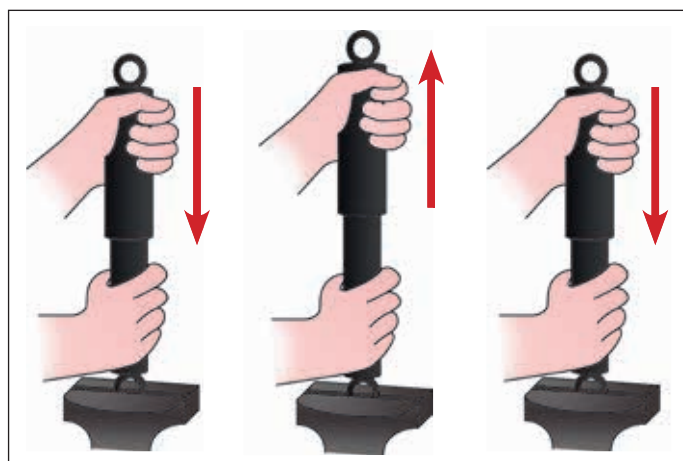
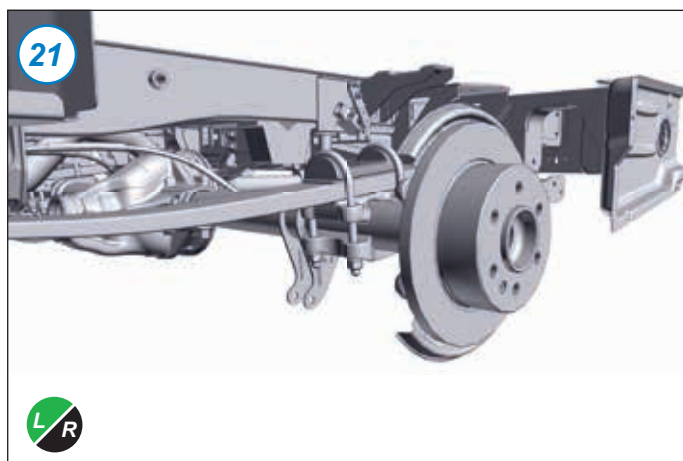
A1
A2
A3
B1
B2
B3
A
B



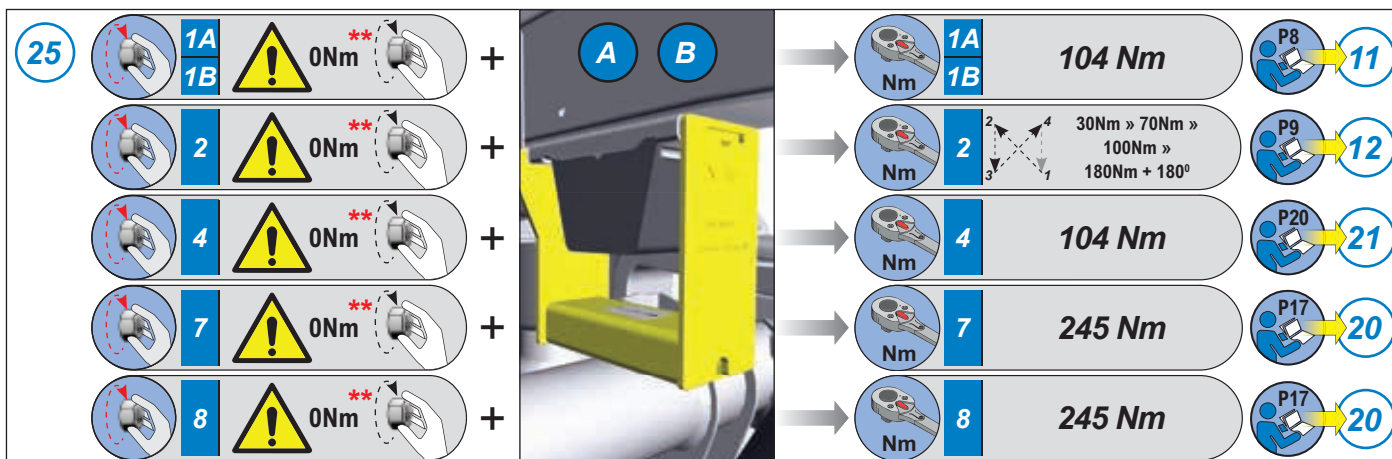
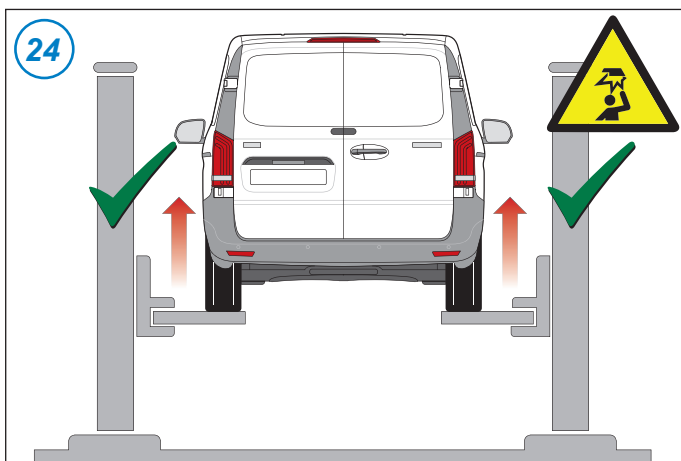
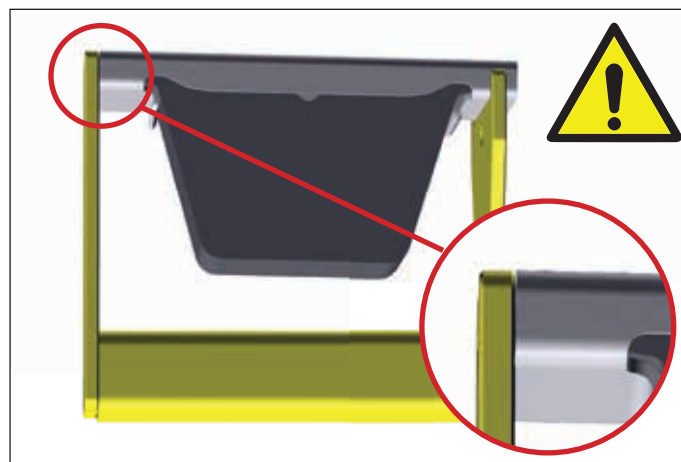
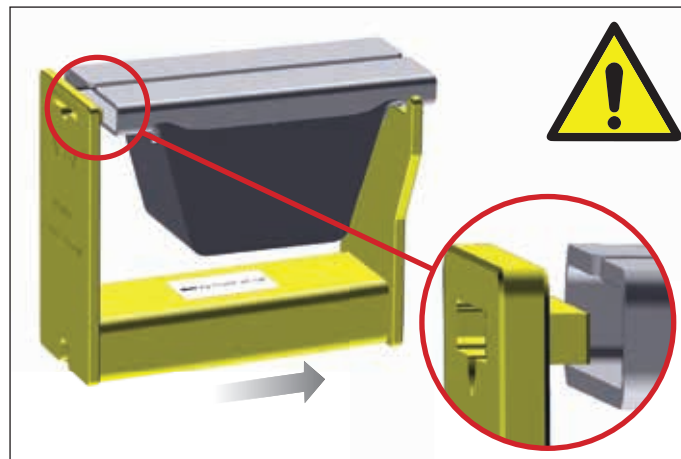
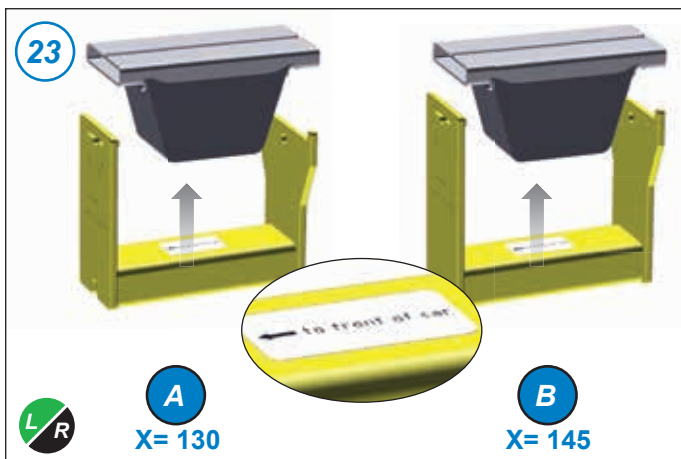
A1
A2
A3
B1
B2
B3
A
B

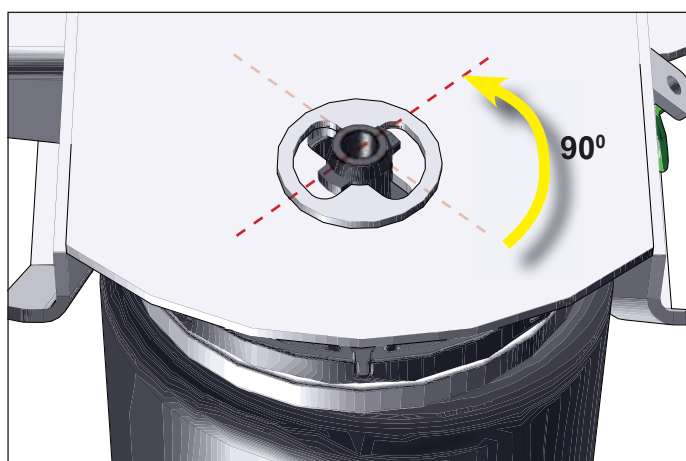
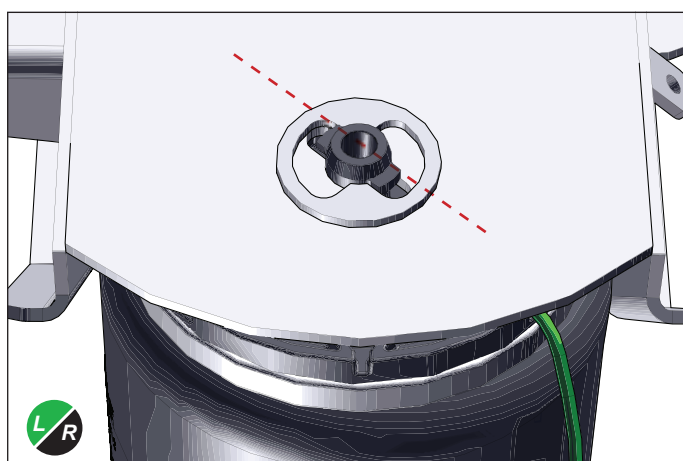
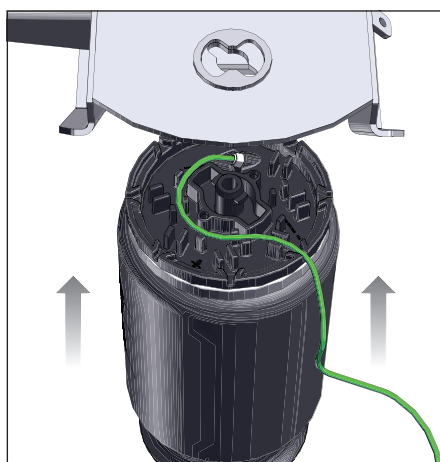
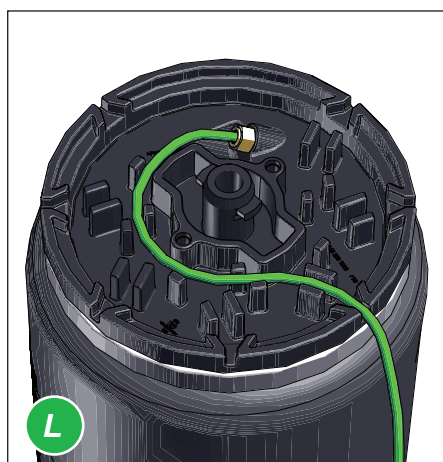
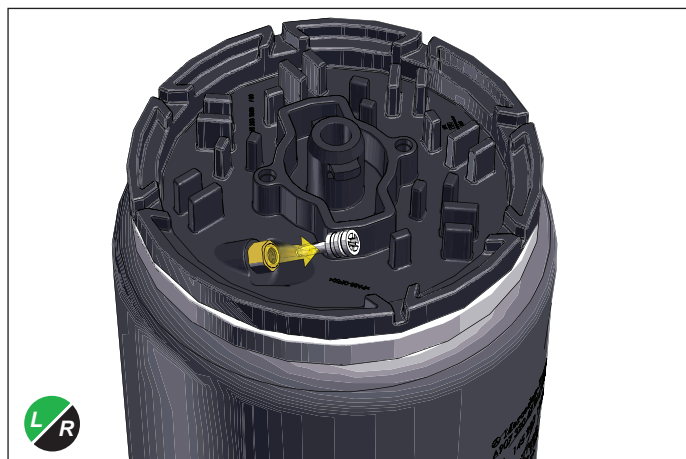
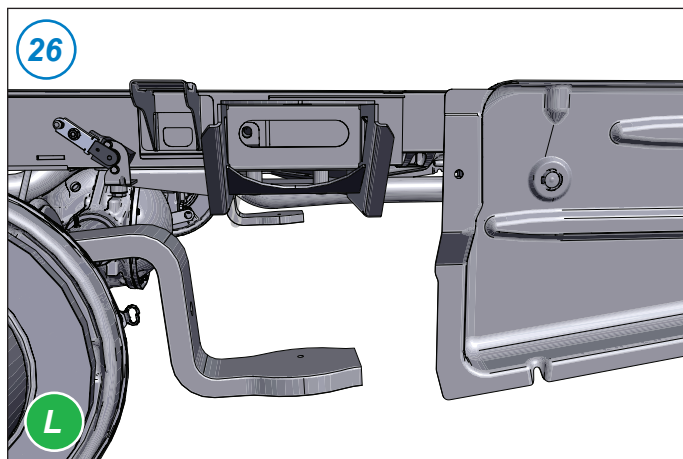


A1 A2 A3 B1 B2 B3 A B

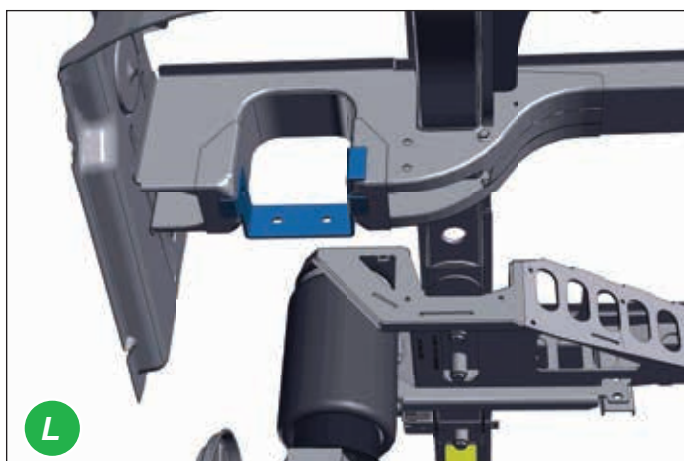
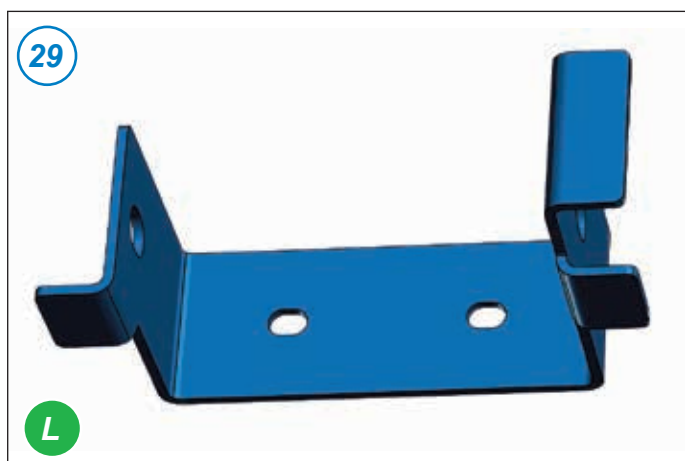
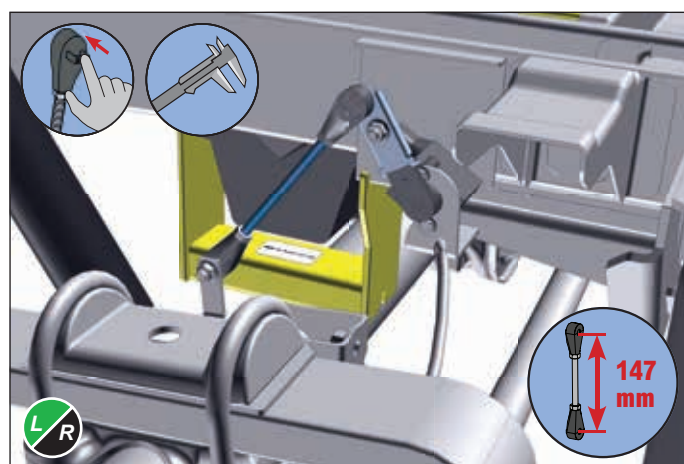
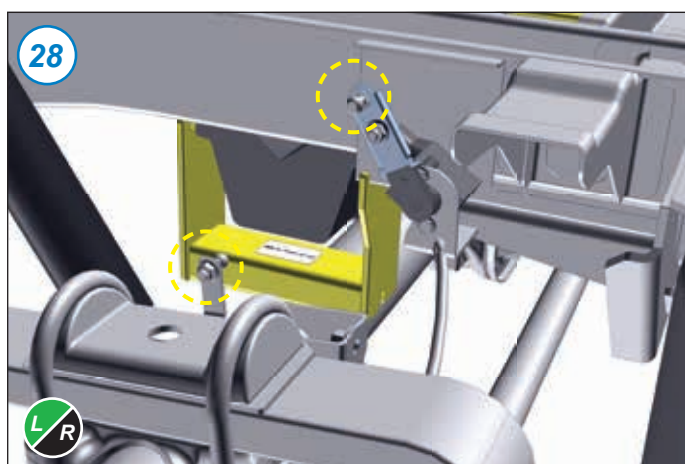
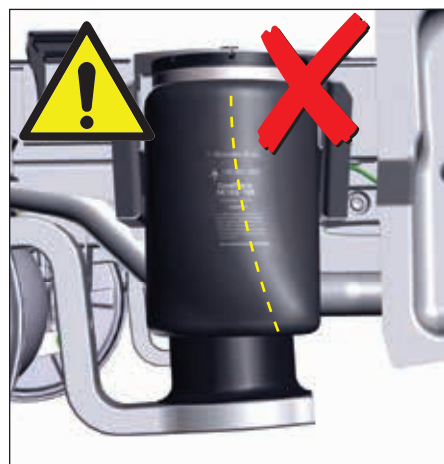
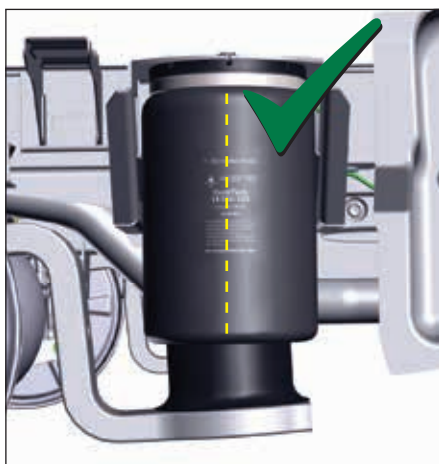
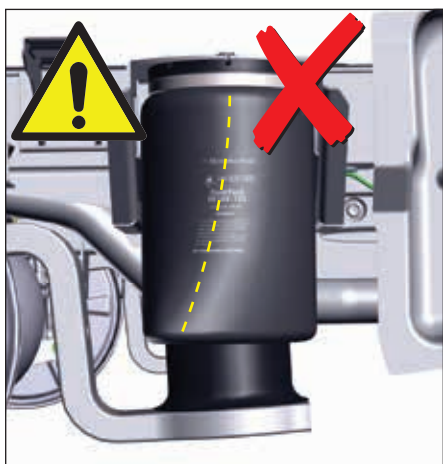
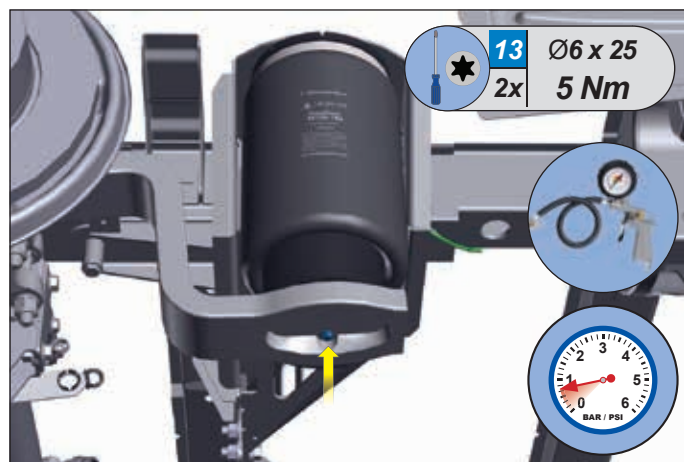
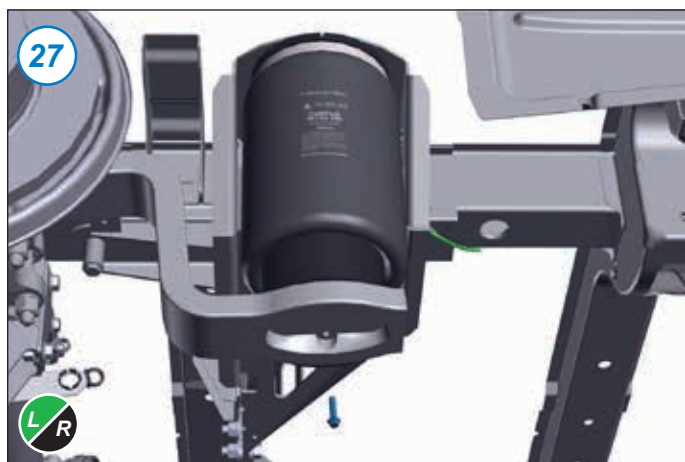


A1 A2 A3 B1 B2 B3 A B

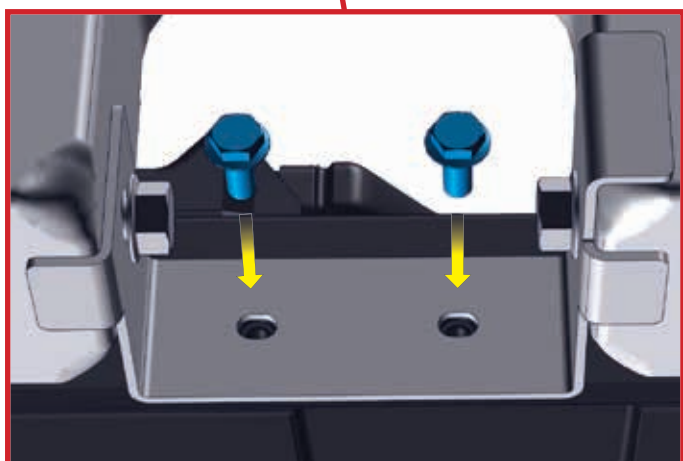
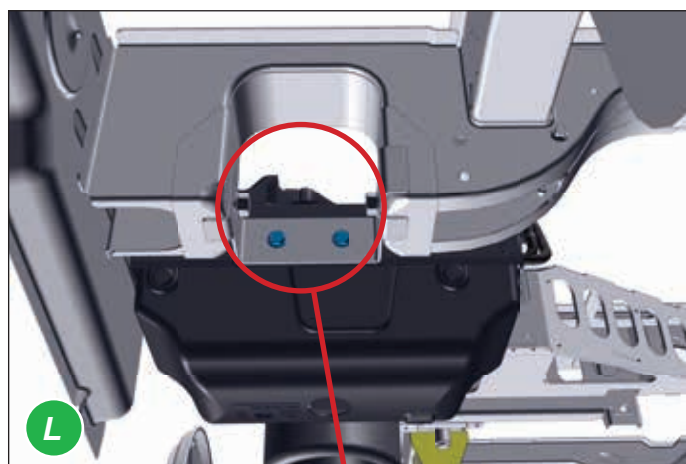
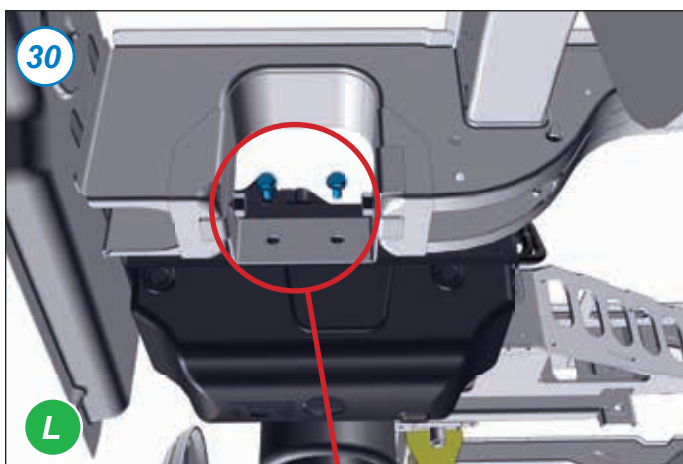
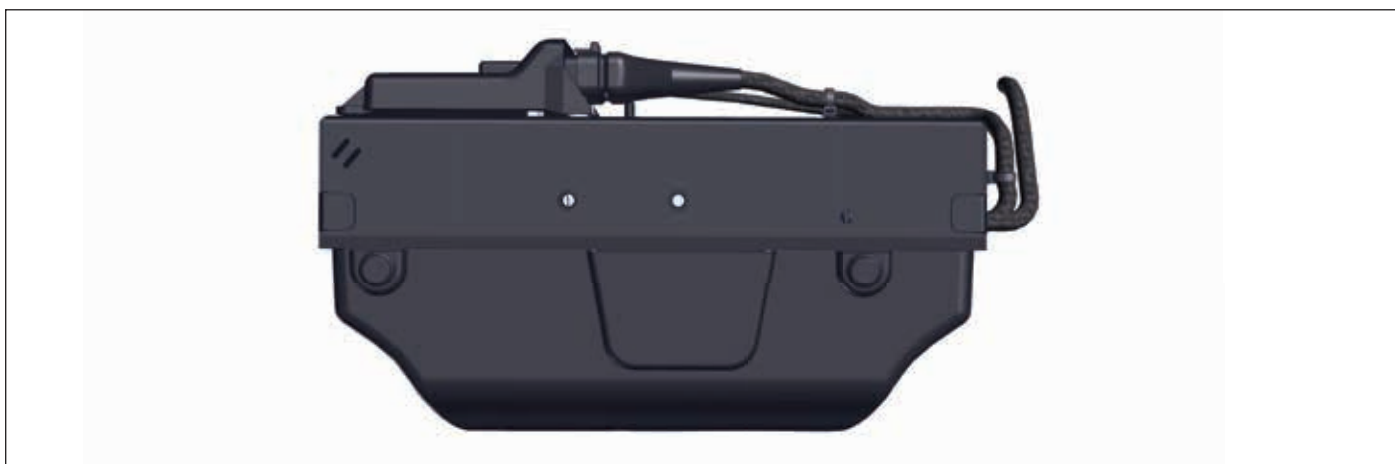
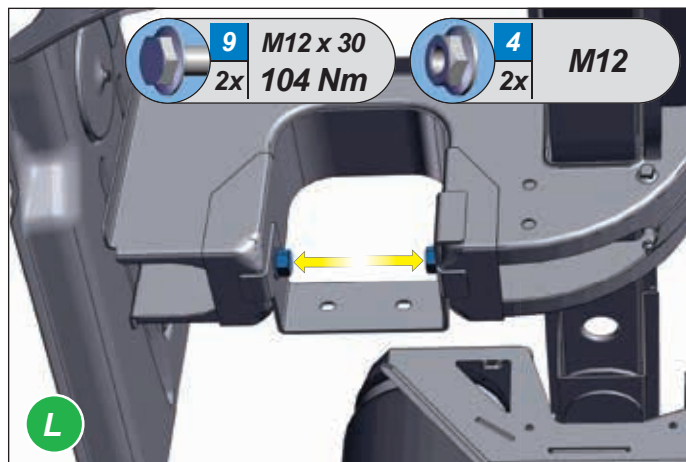
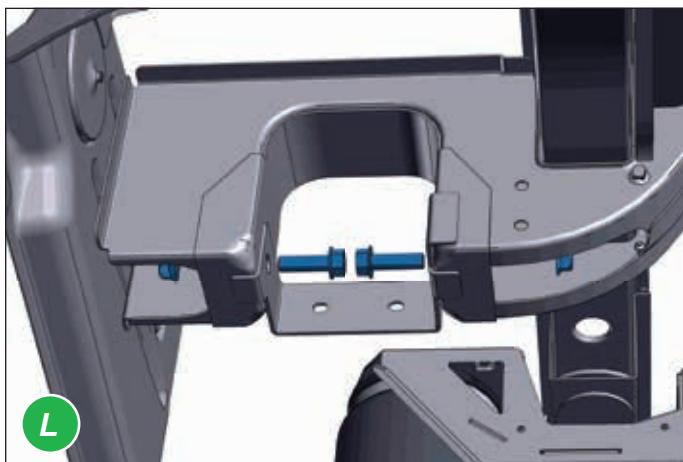




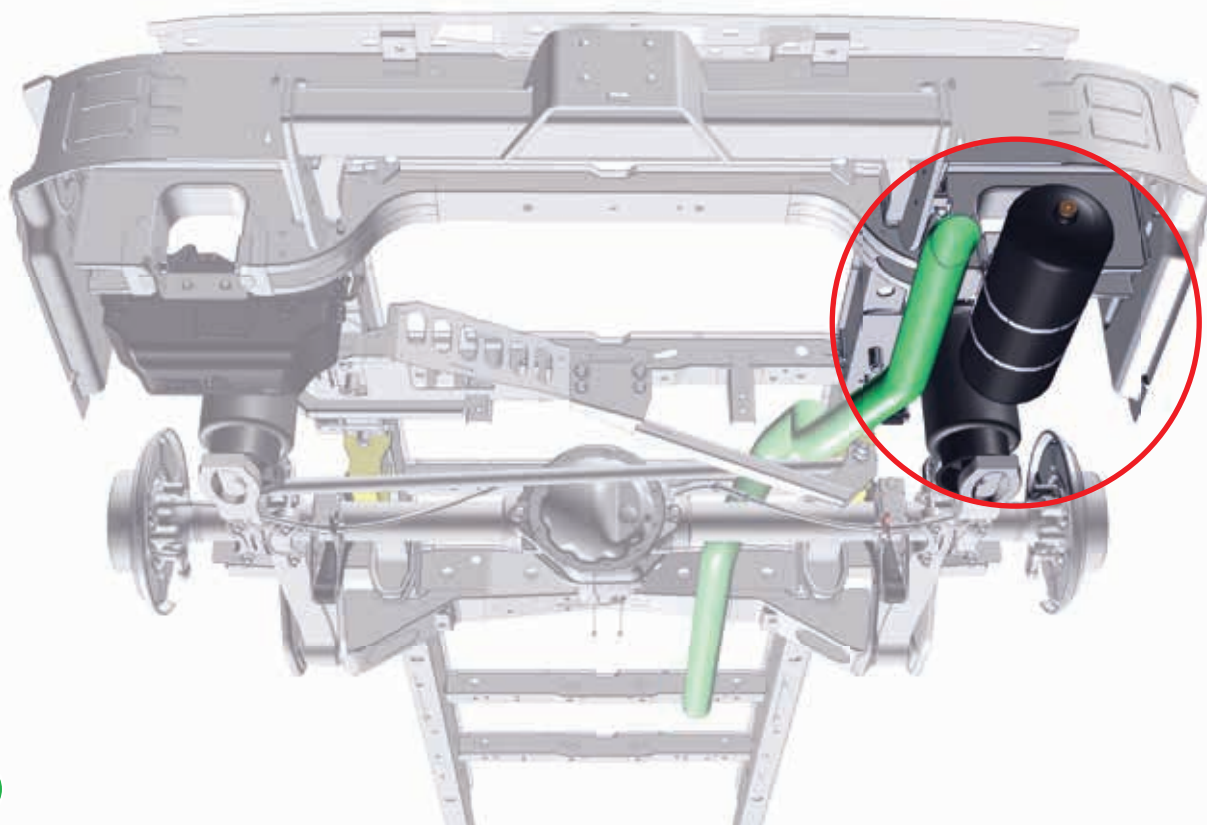
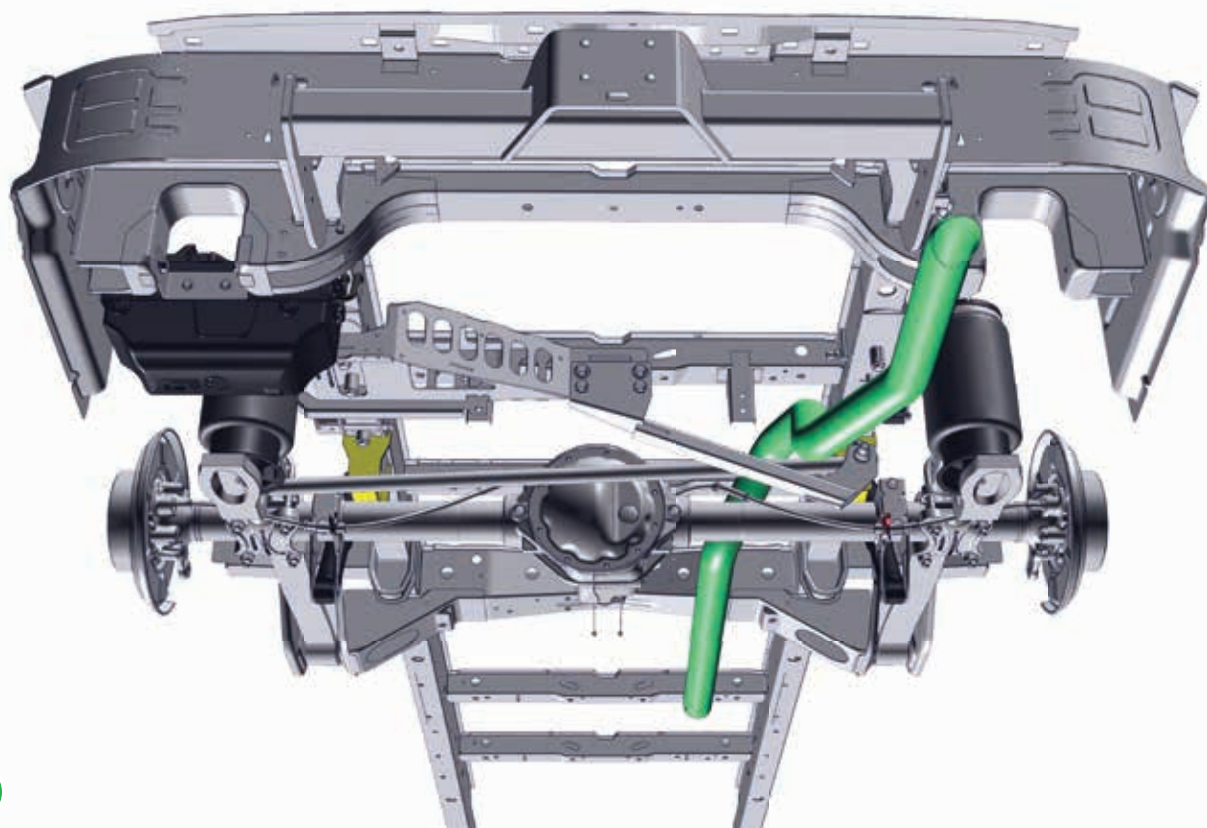
A1 A2 A3 B1 B2 B3 A B



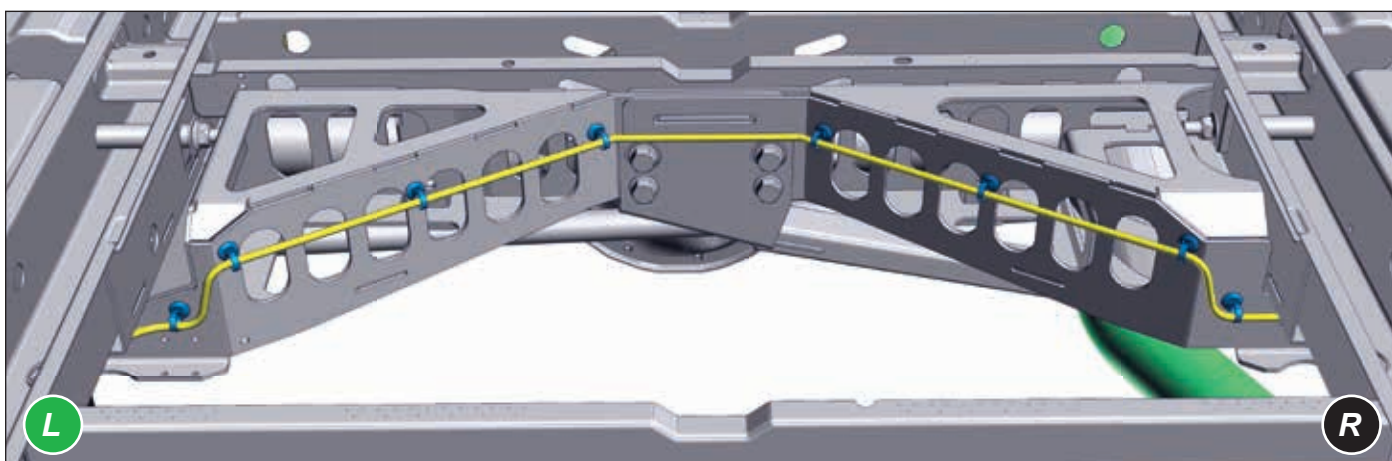
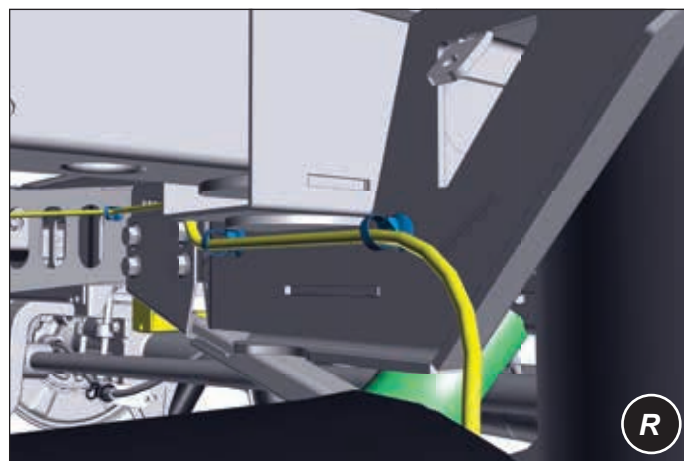
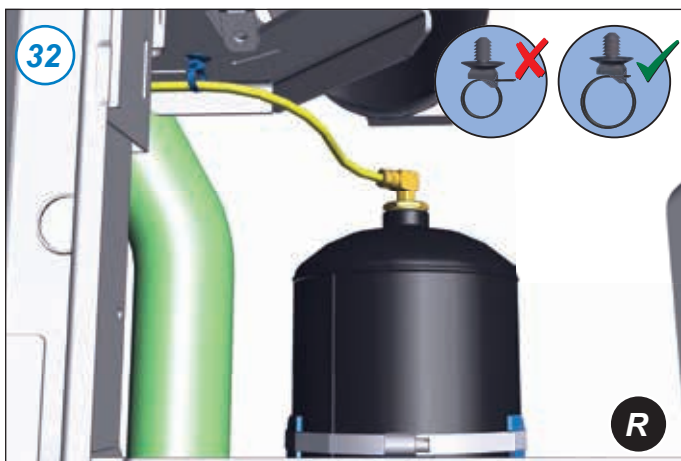
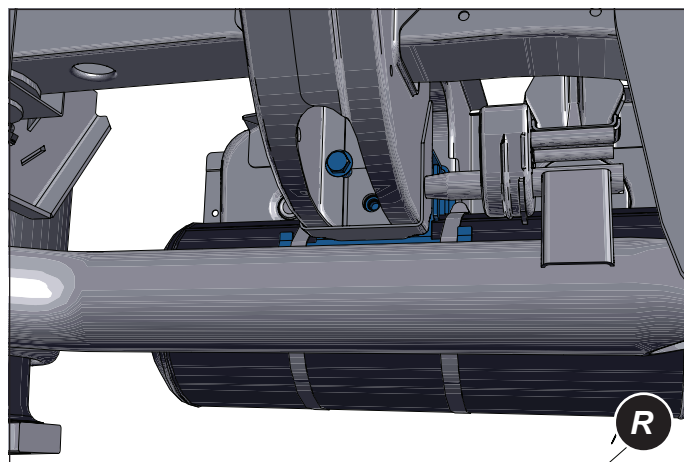
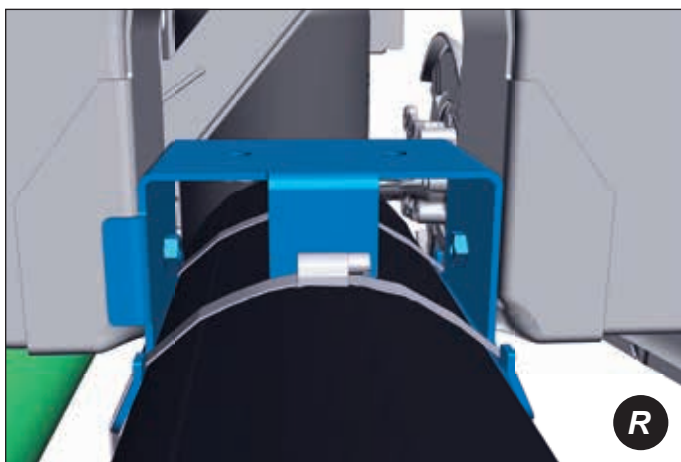
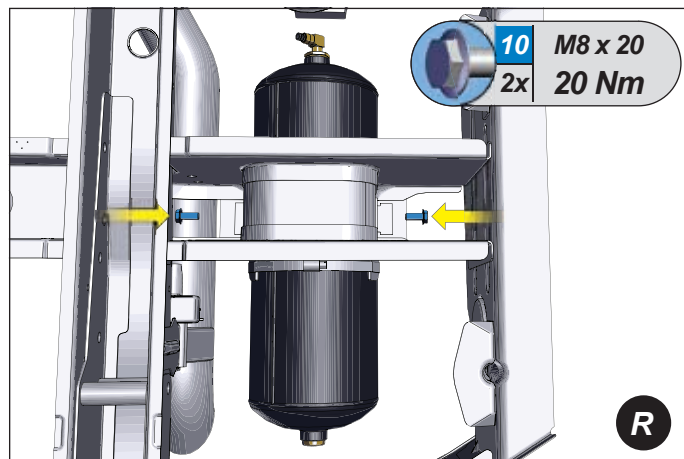
A1 A2 A3 B1 B2 B3 A B

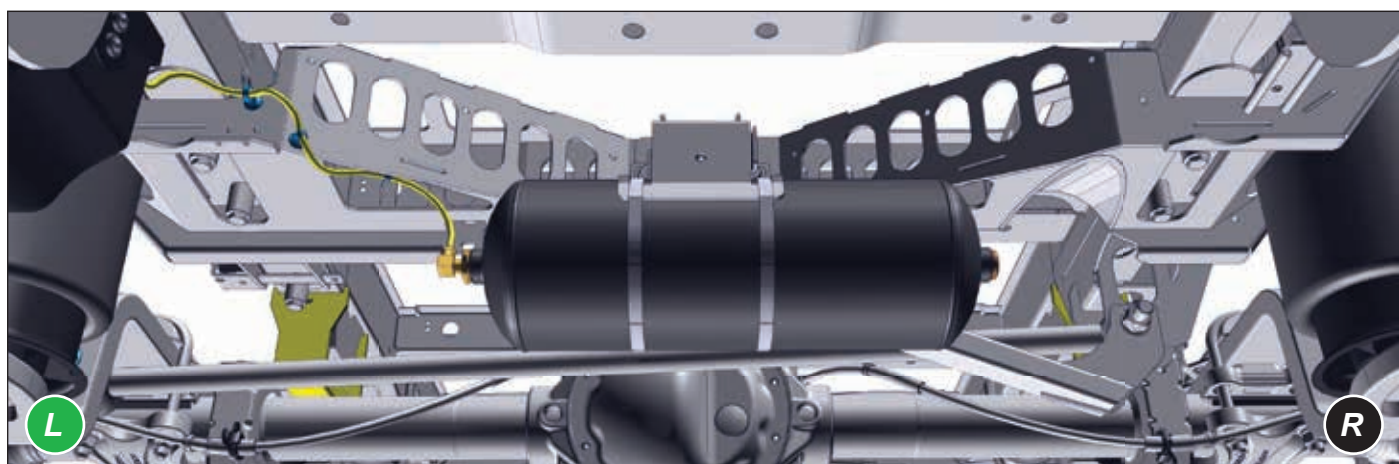
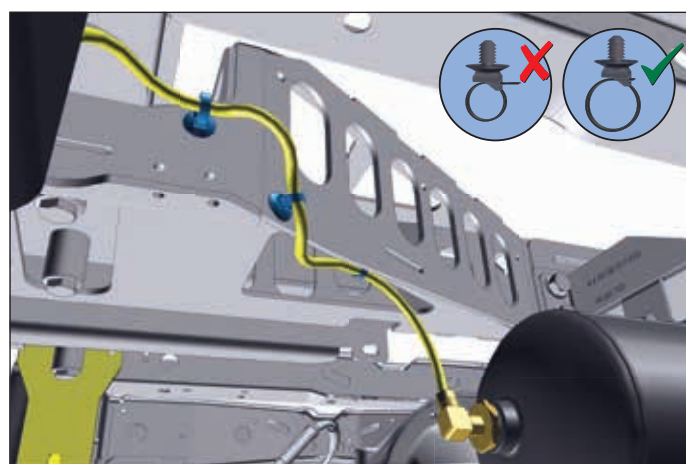
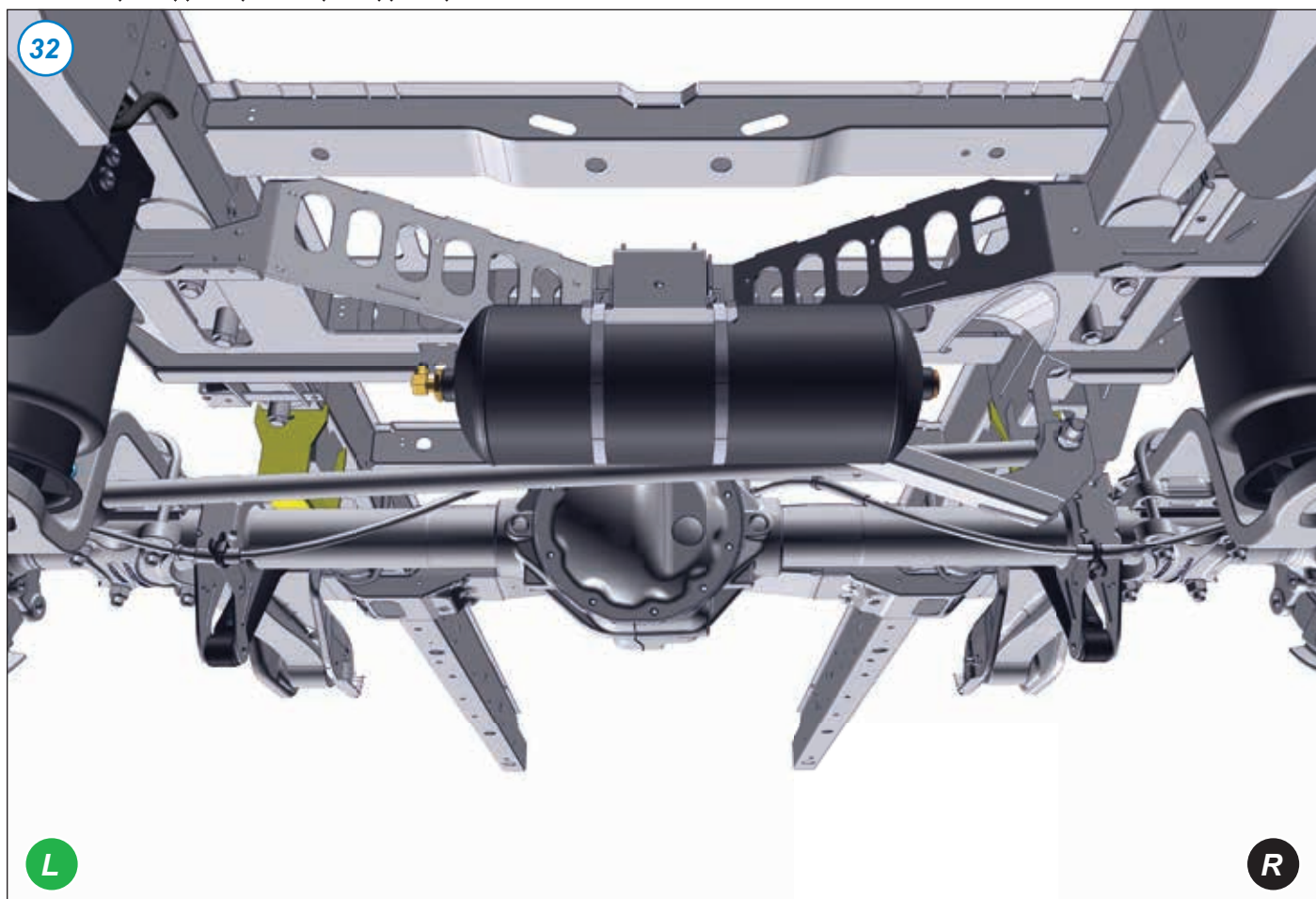


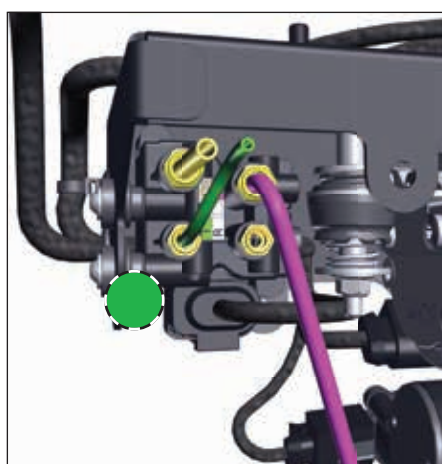
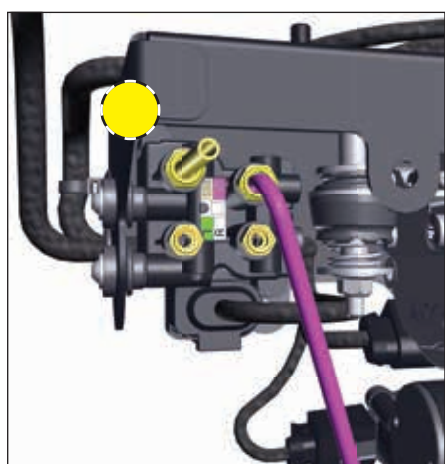
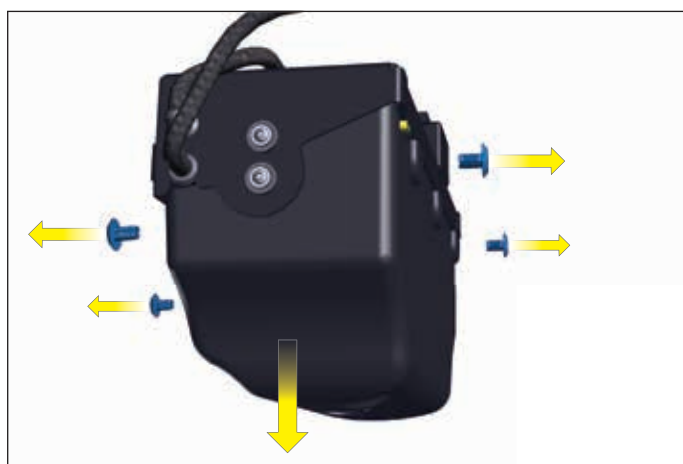
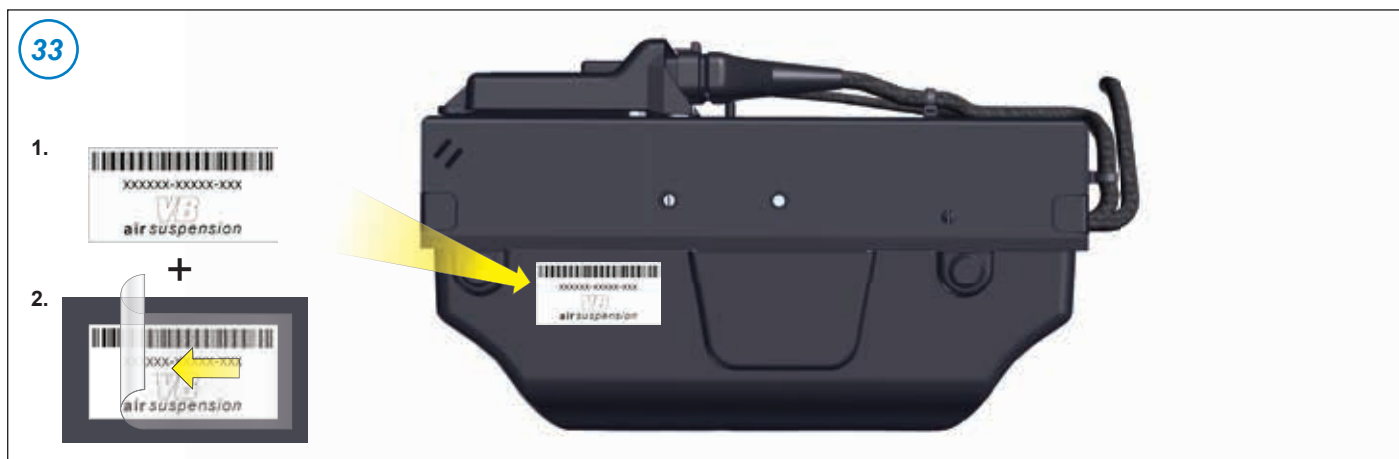
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~~A1~~ **A2** **A3** ~~A4~~ **B2** **B3** **A** **B**

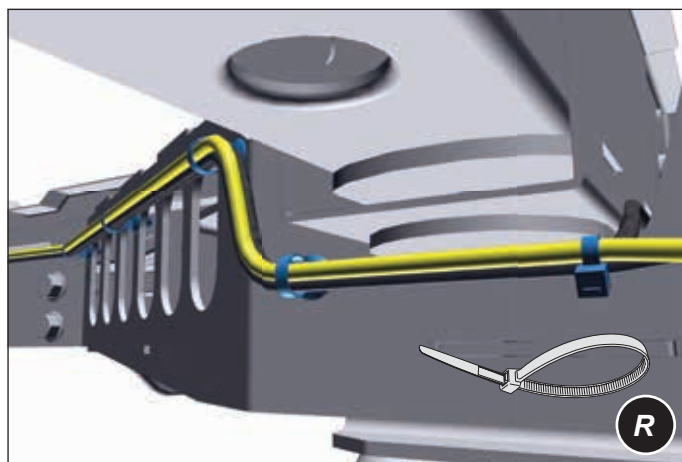
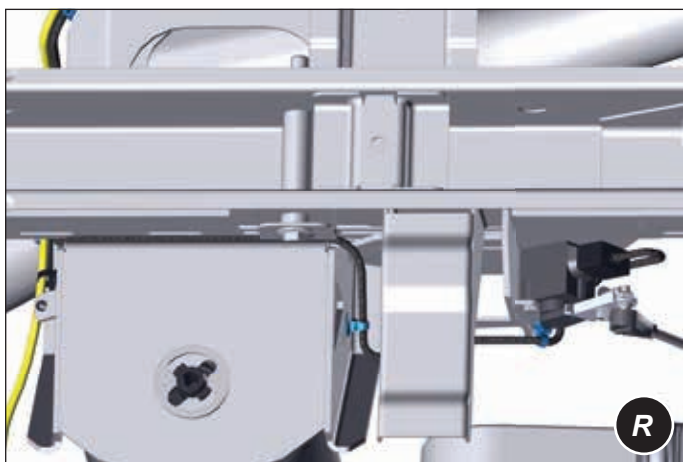
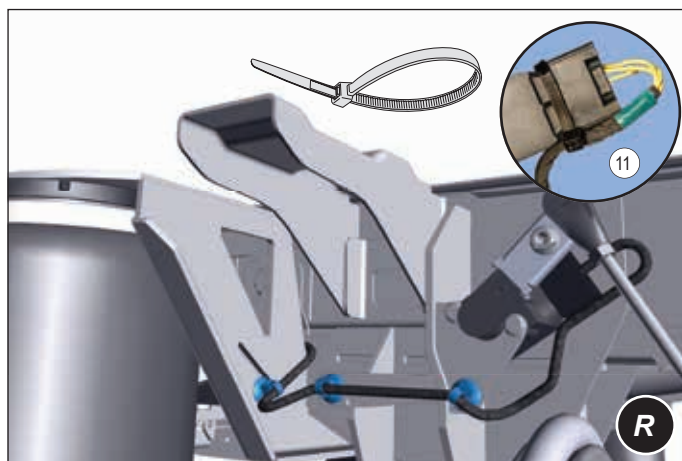
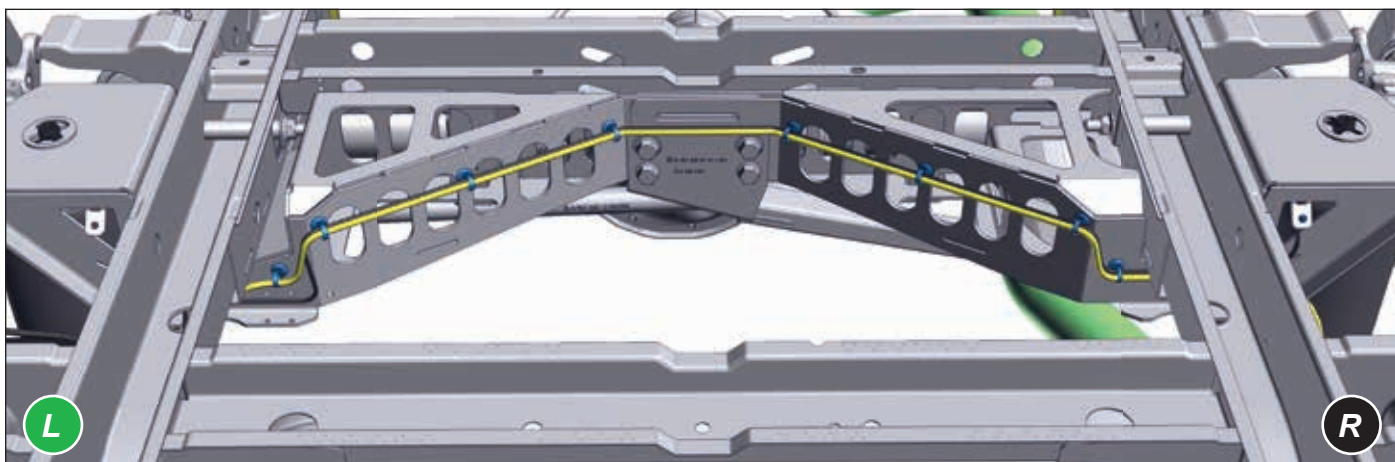
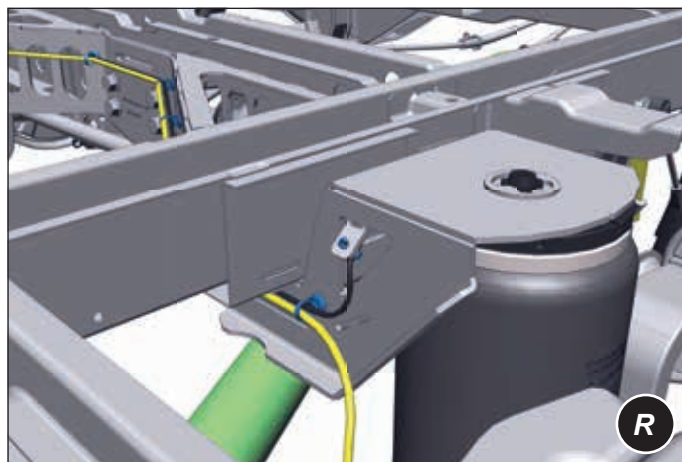
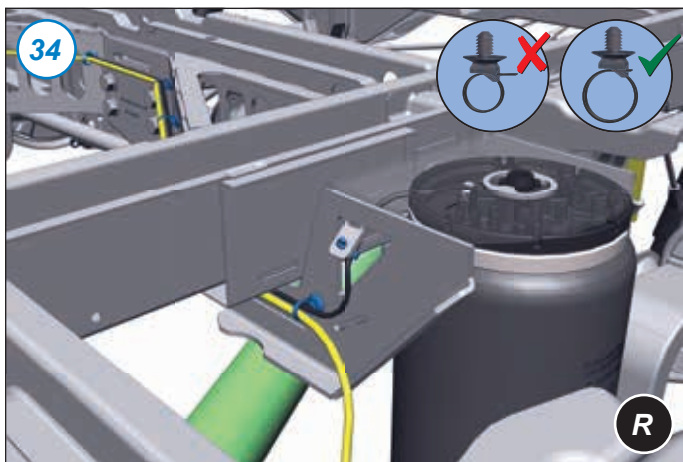






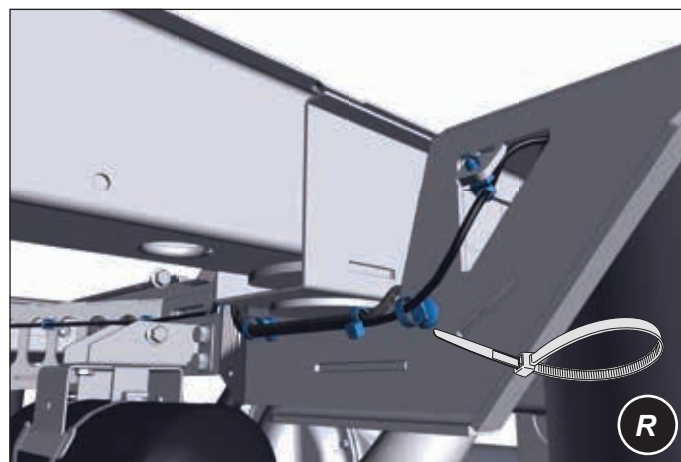
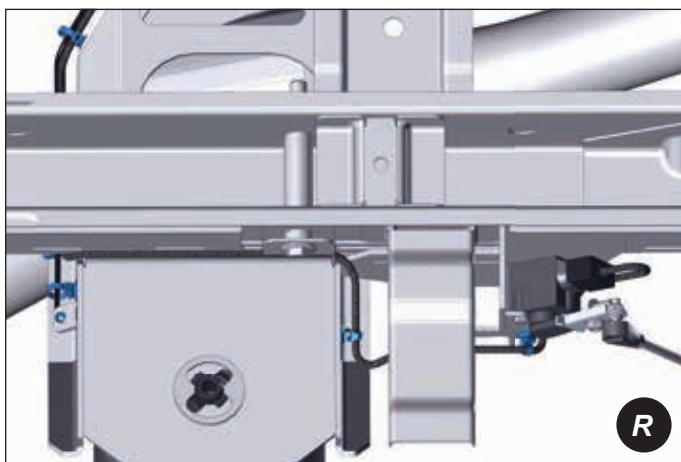
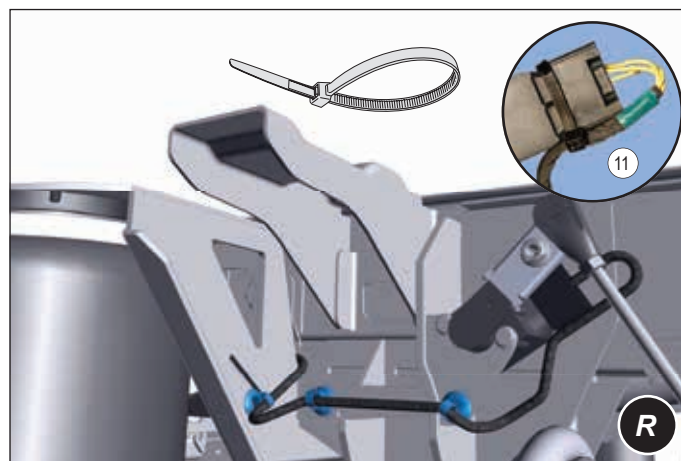
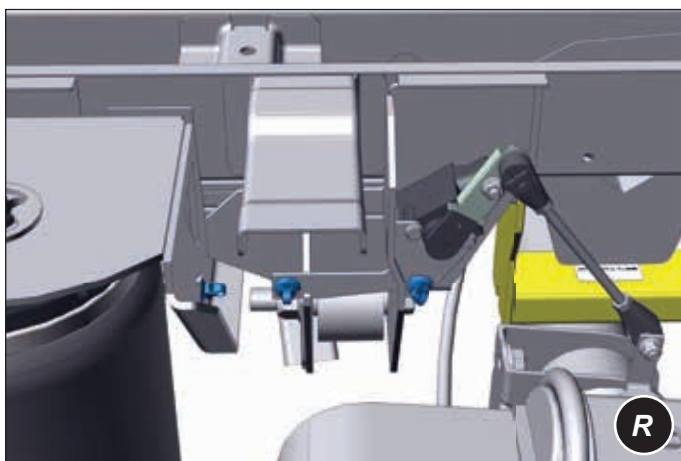
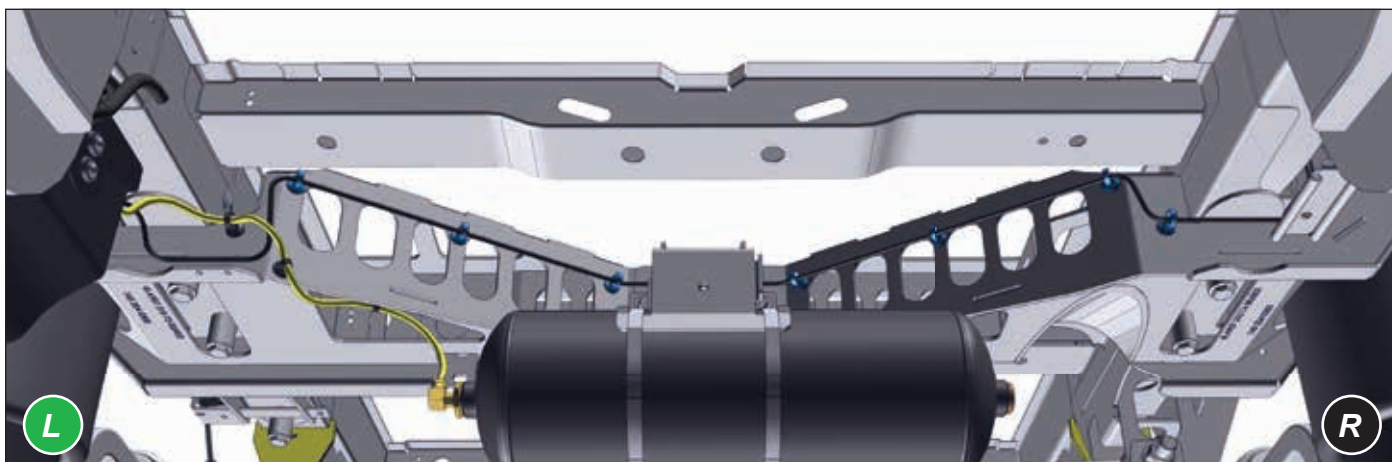
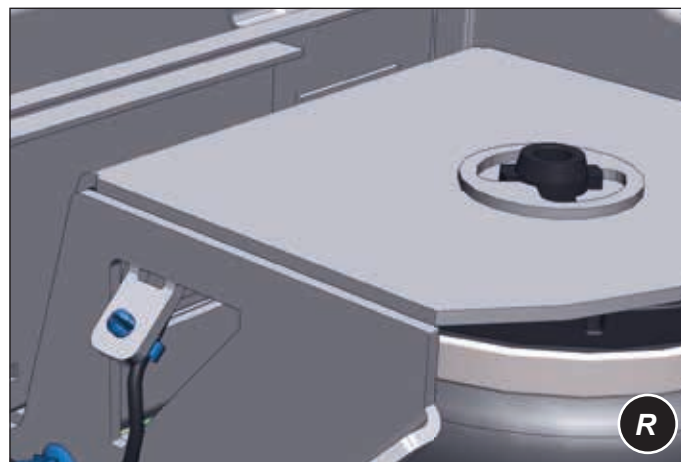
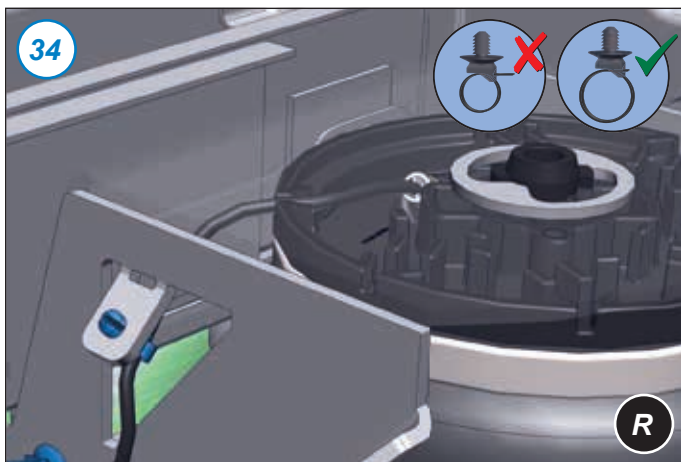
~~A1~~ **A2** **A3** ~~F1~~ **B2** **B3** **A** **B**

? → WIRING HARNESS Page 54



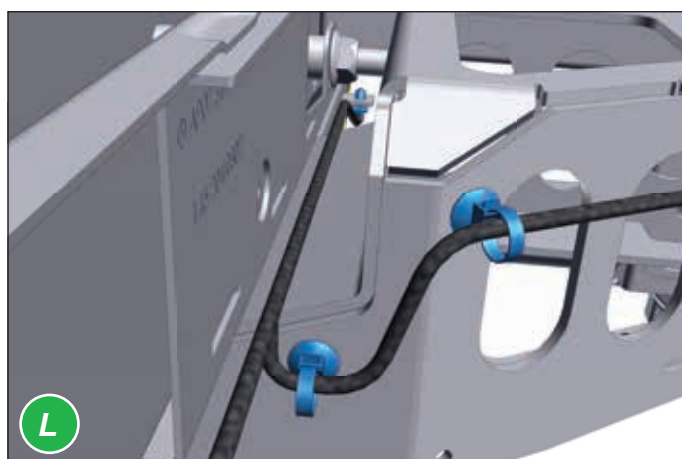
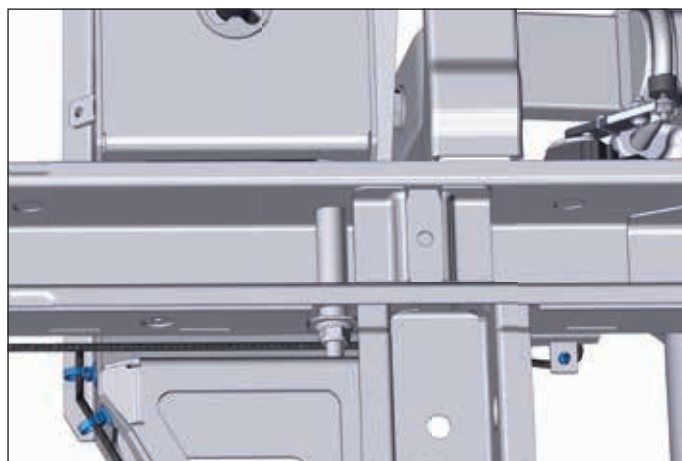
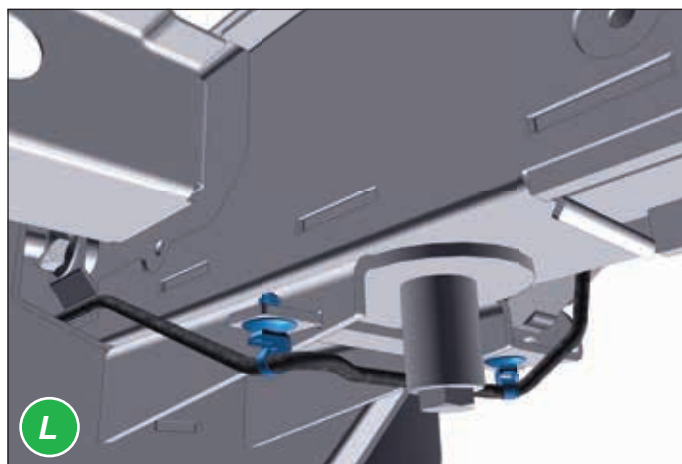
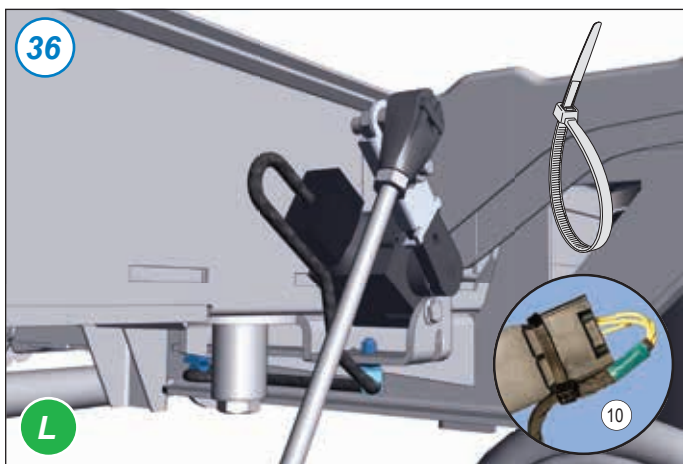
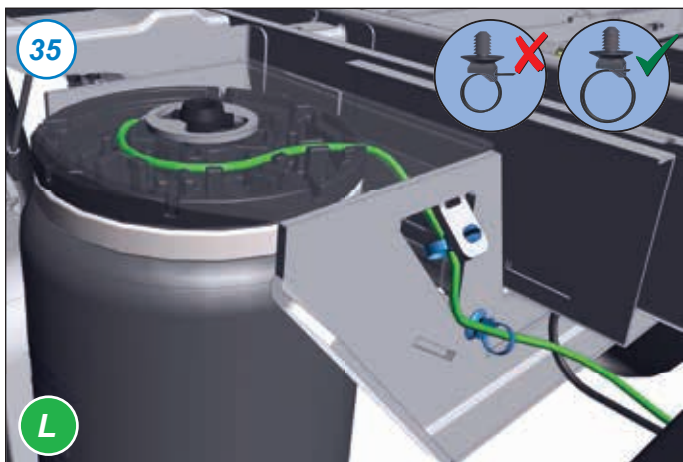
A1
~~A2~~
~~A3~~
~~B1~~
~~B2~~
~~B3~~
A
B

?
⇒
 WIRING HARNESS Page 54



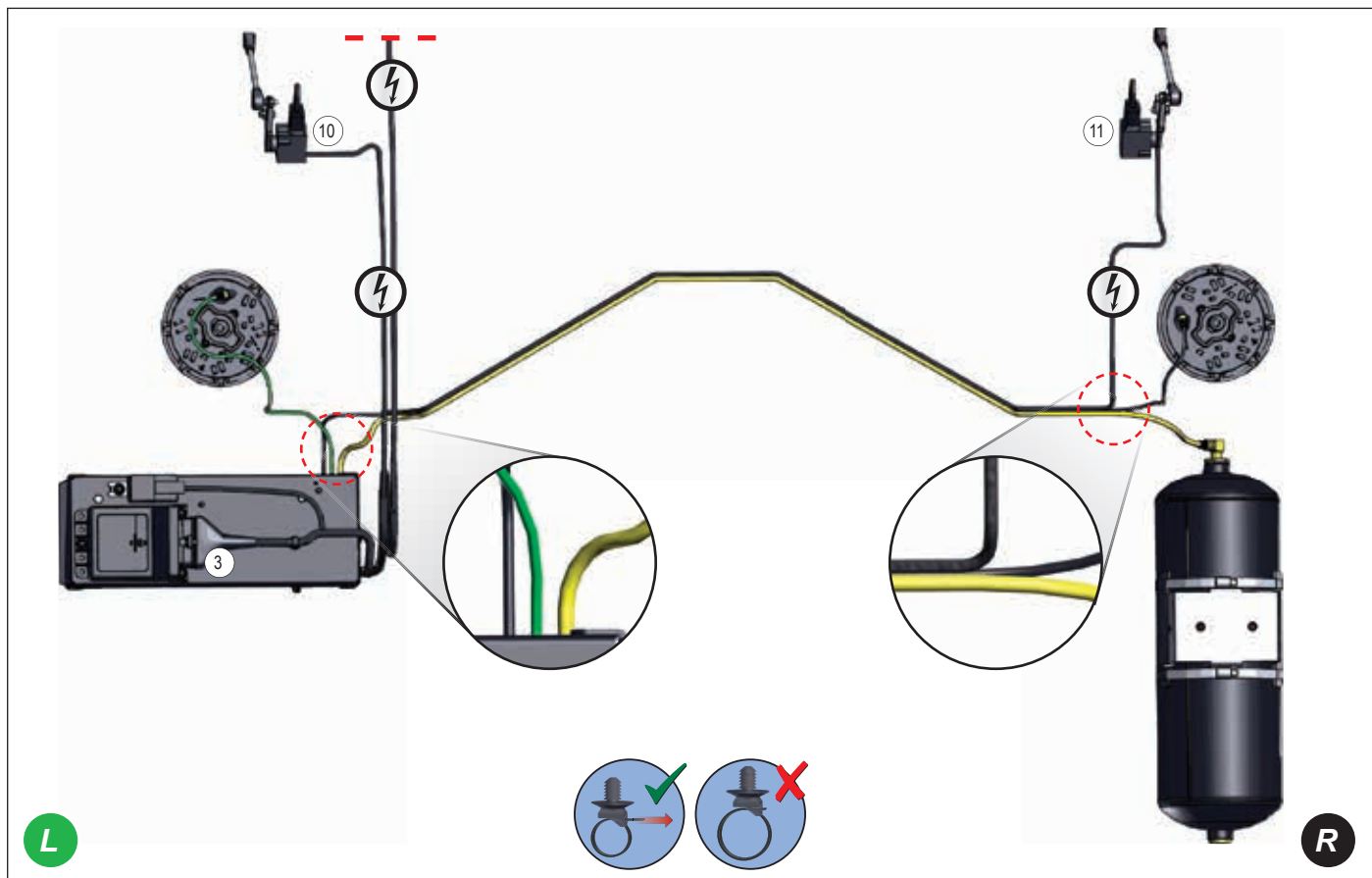
A1 A2 A3 B1 B2 B3 A B

? ⇒ WIRING HARNESS Page 54

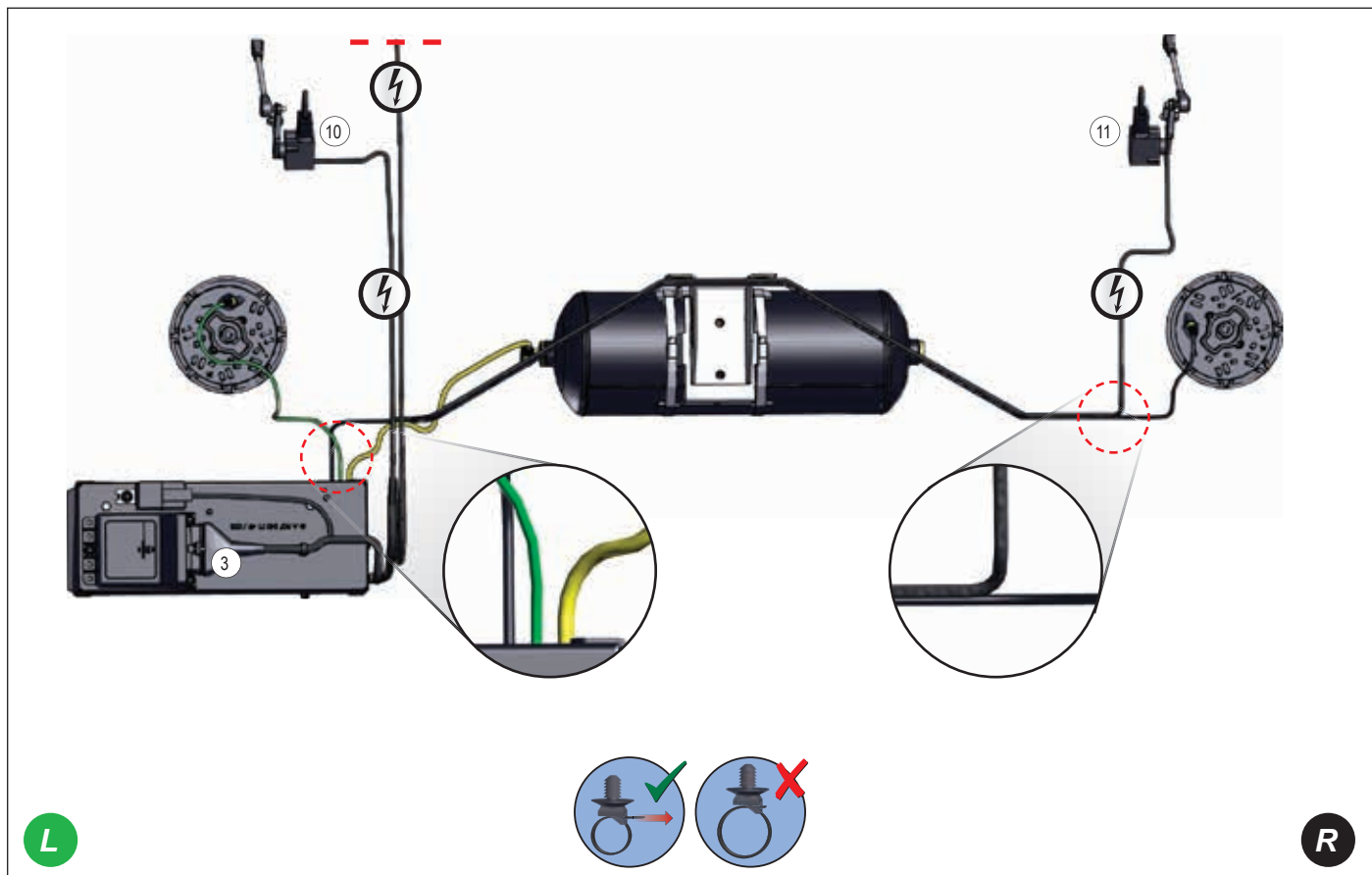


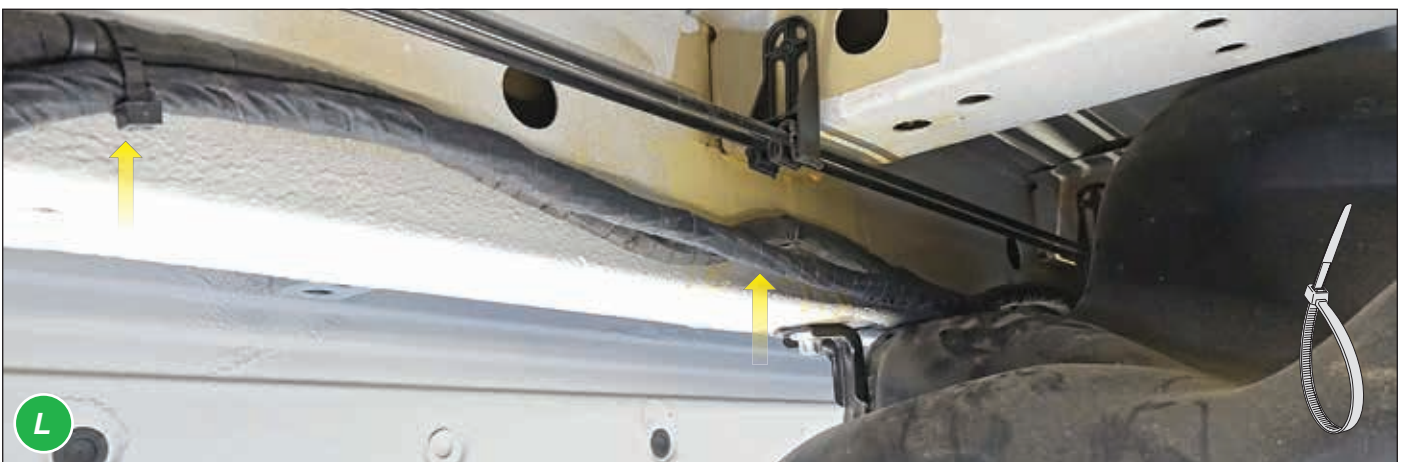
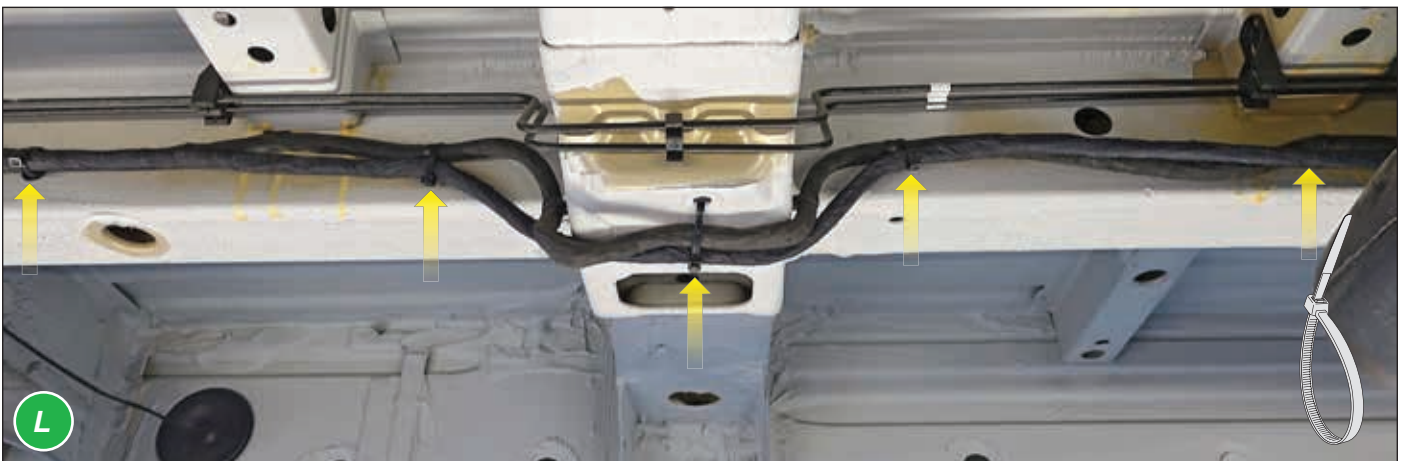
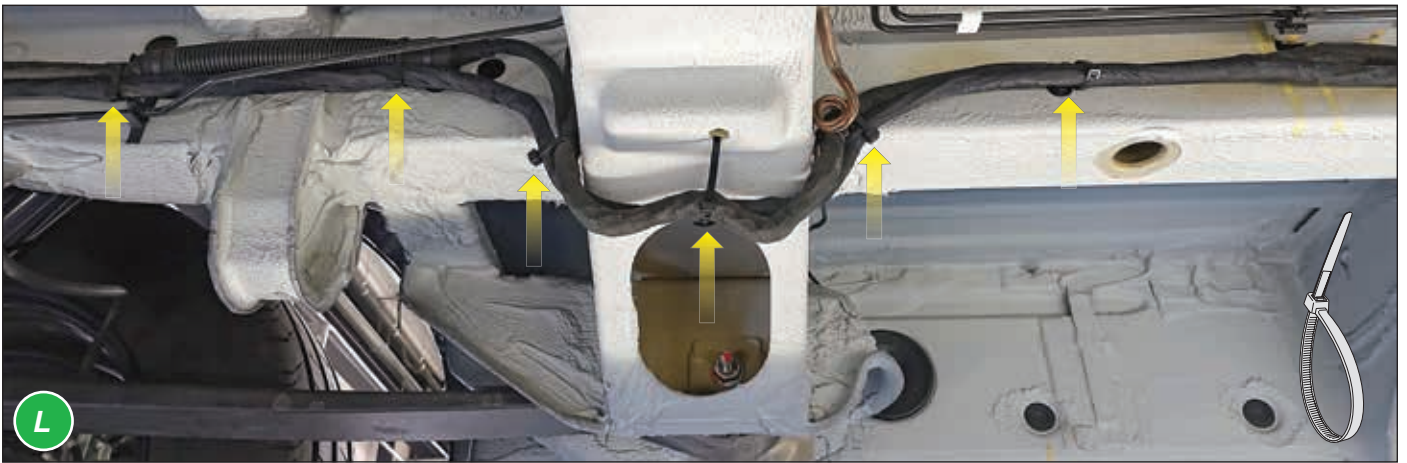
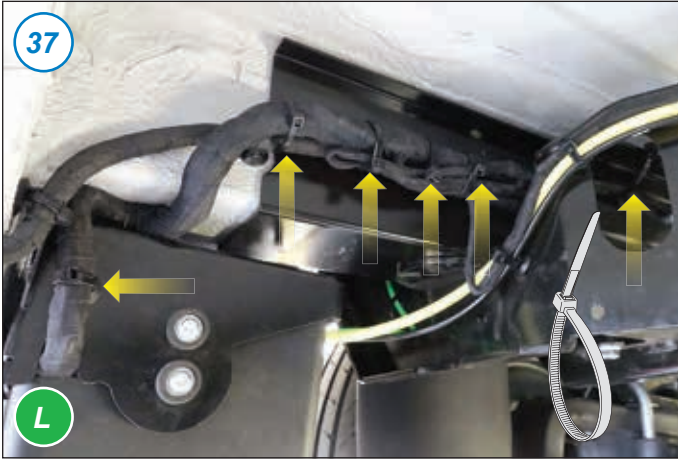
~~A1~~ **A2** **A3** ~~A4~~ ~~B1~~ **B2** **B3** **A** **B**

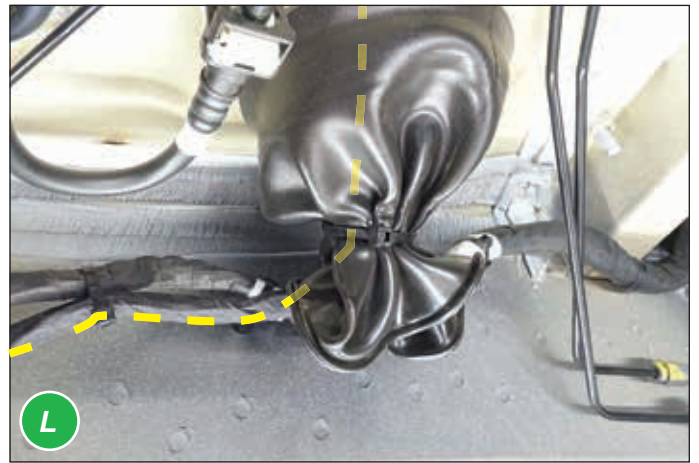
? ⇒ WIRING HARNESS Page 54



A1 ~~A2~~ ~~A3~~ ~~A4~~ **B1** ~~B2~~ ~~B3~~ **A** **B**

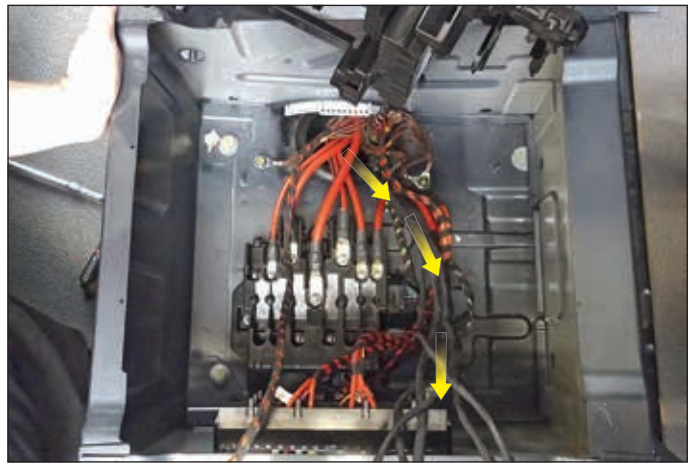
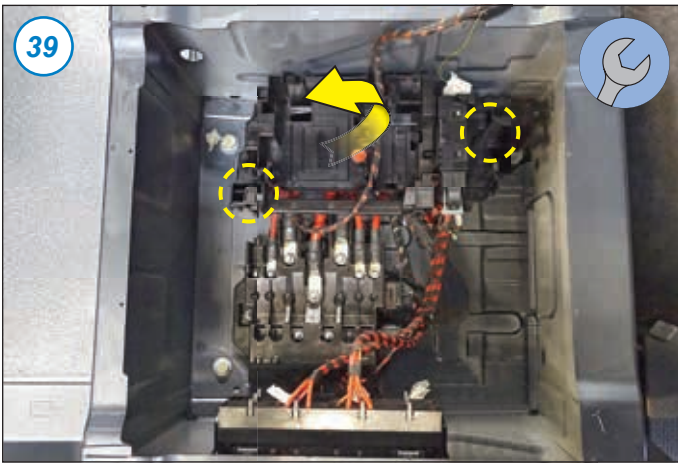
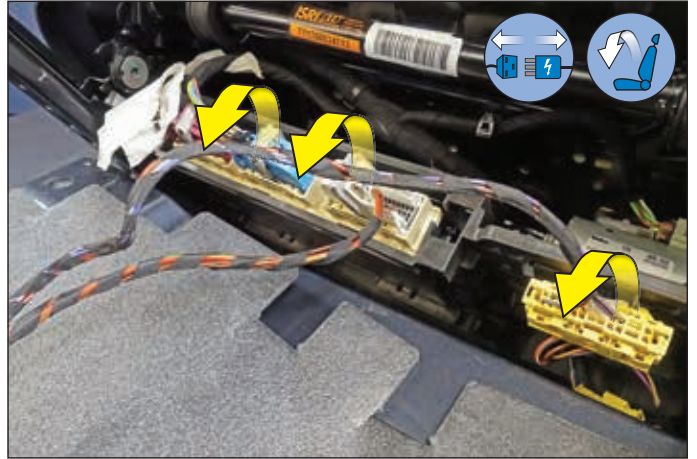
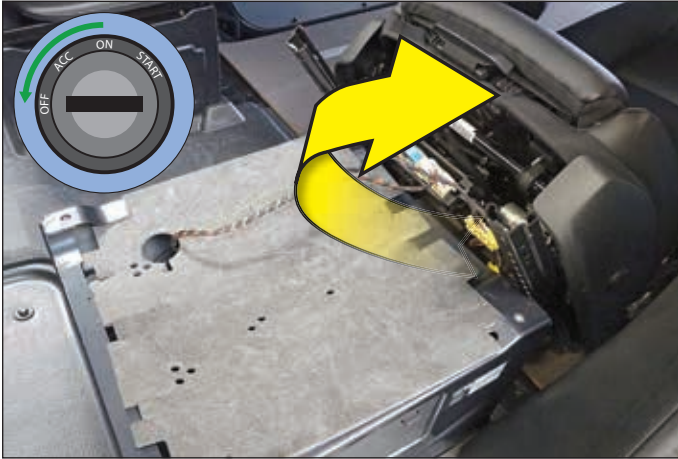






A1 A2 A3 B1 B2 B3 A B

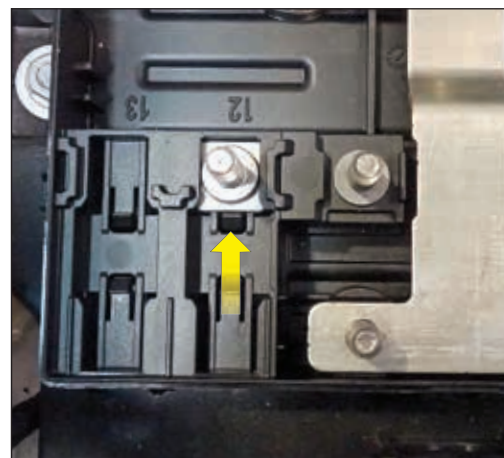
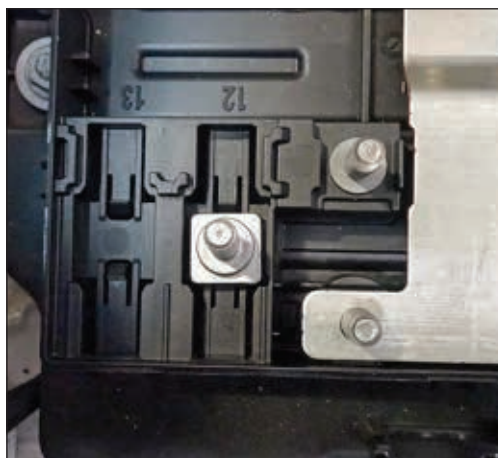
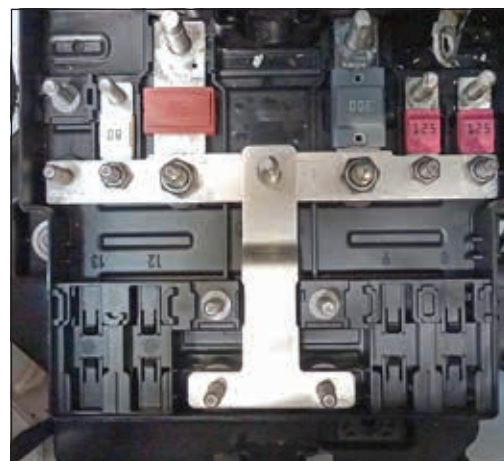
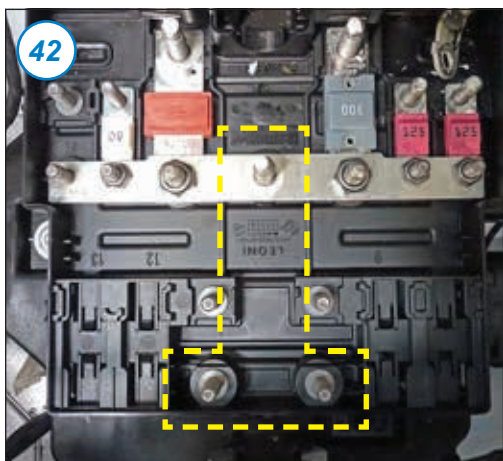
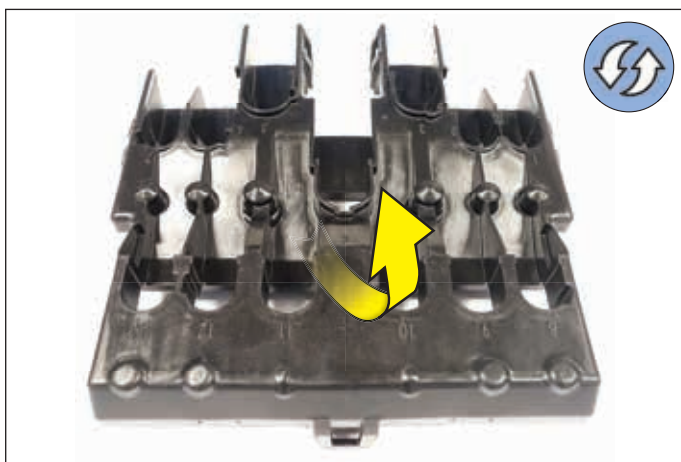
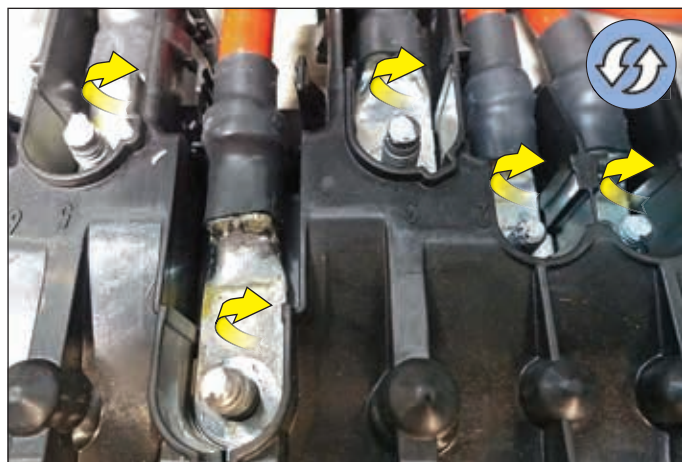
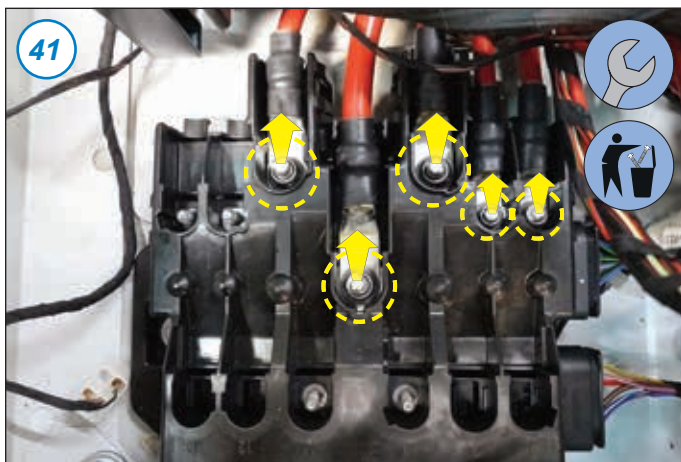
? → WIRING HARNESS Page 54

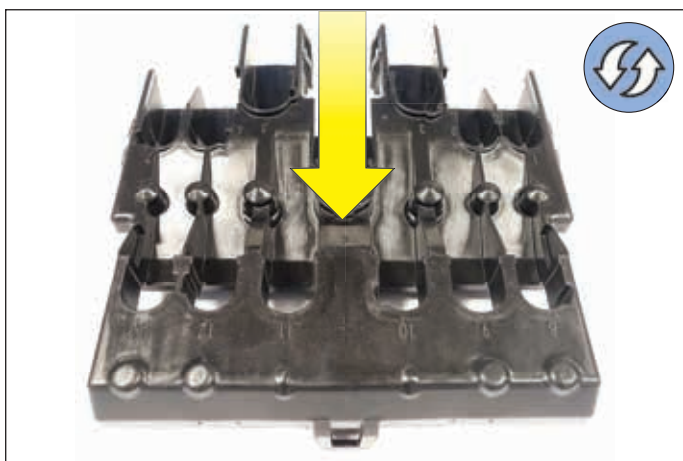
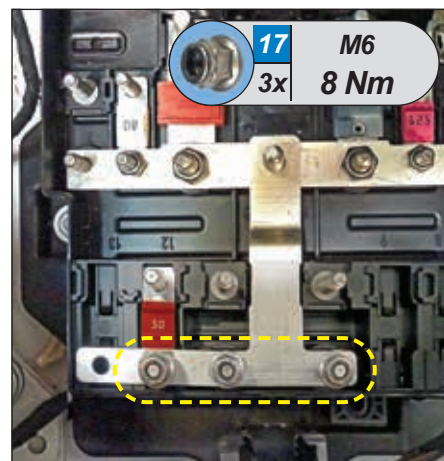
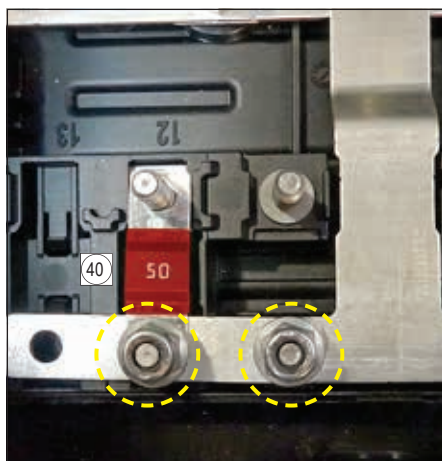
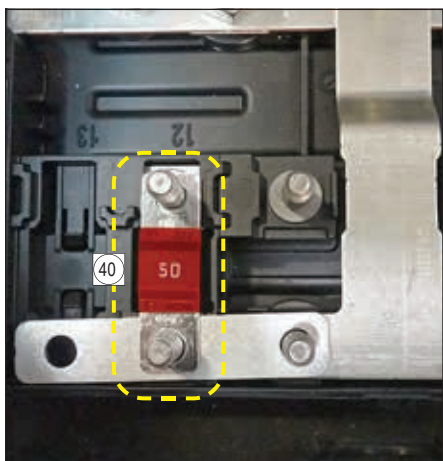
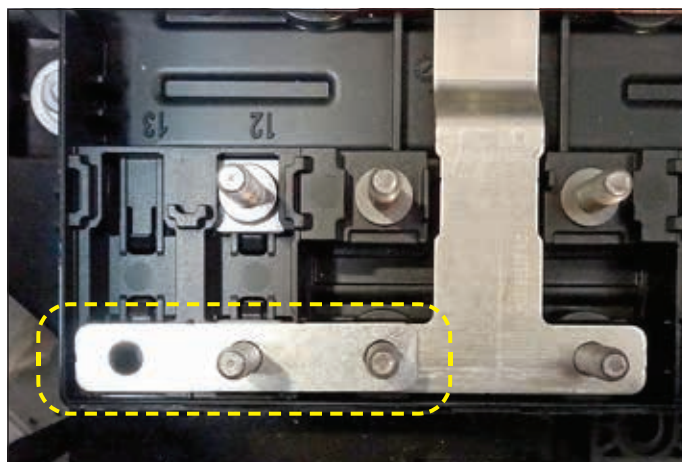
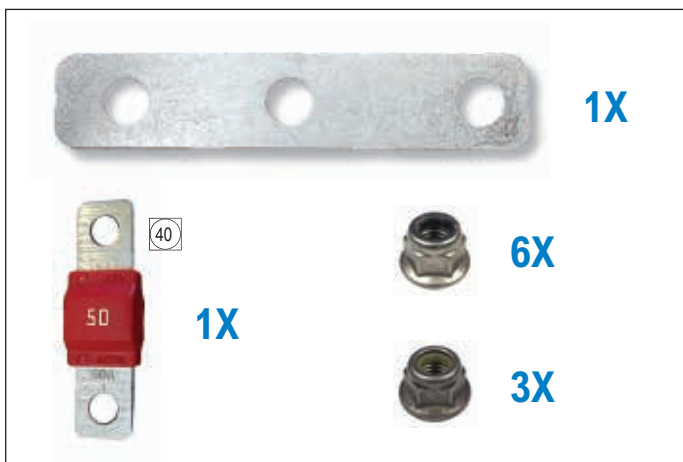
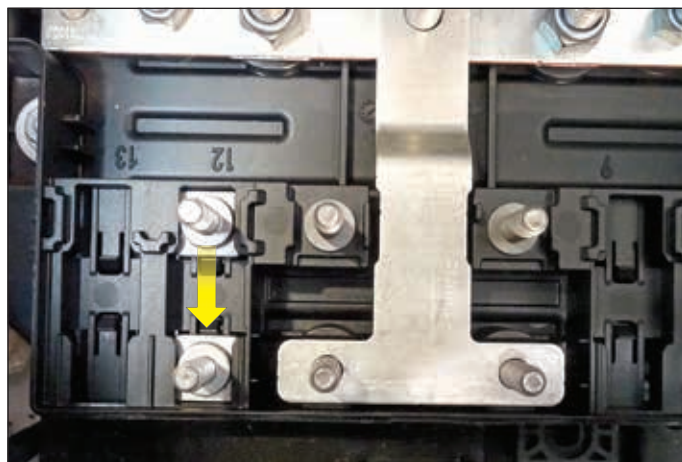
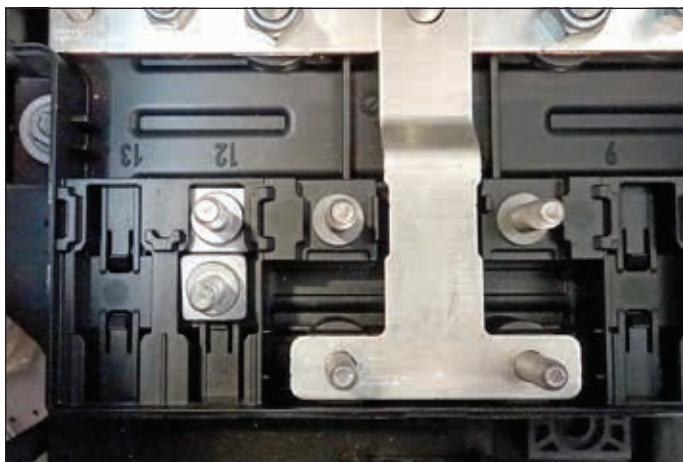


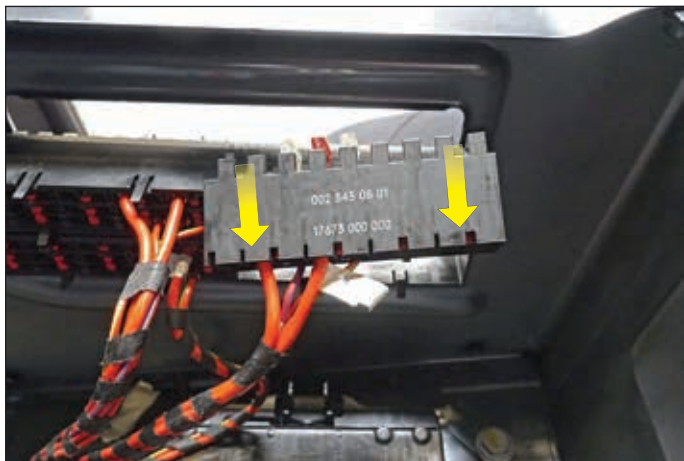
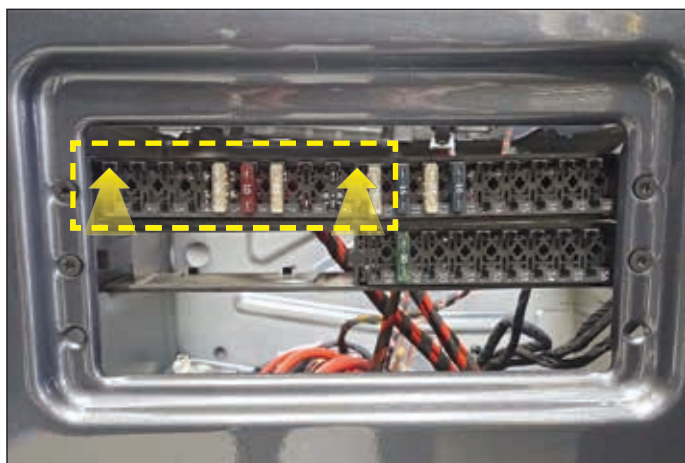
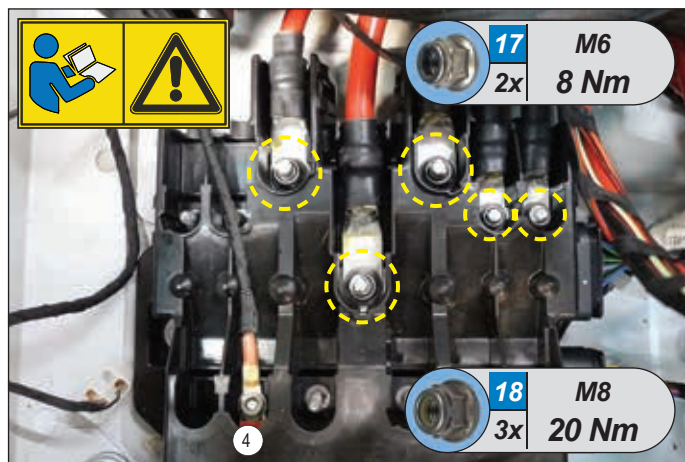
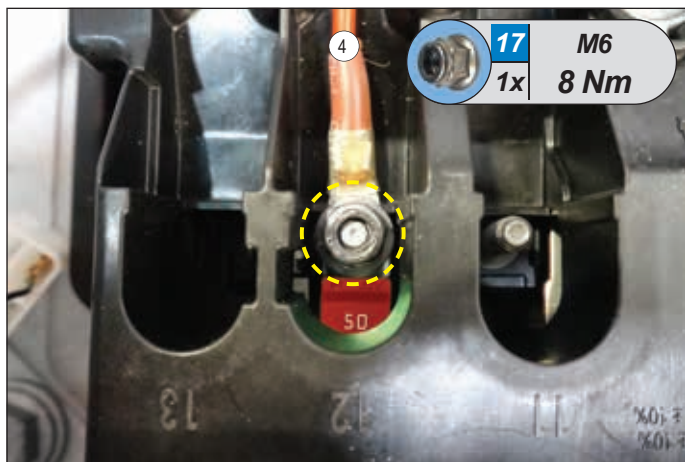
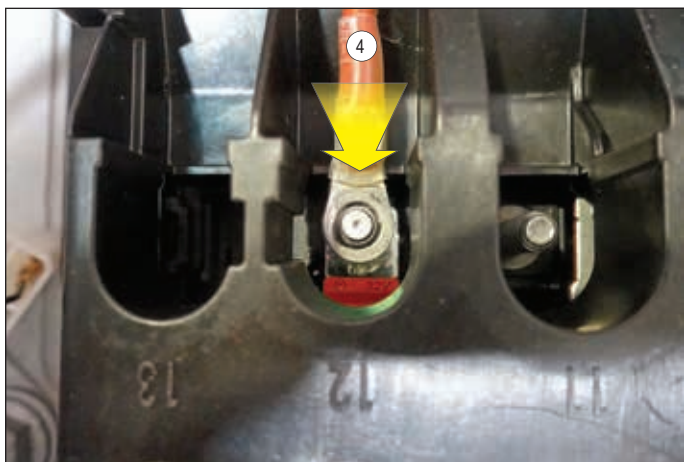


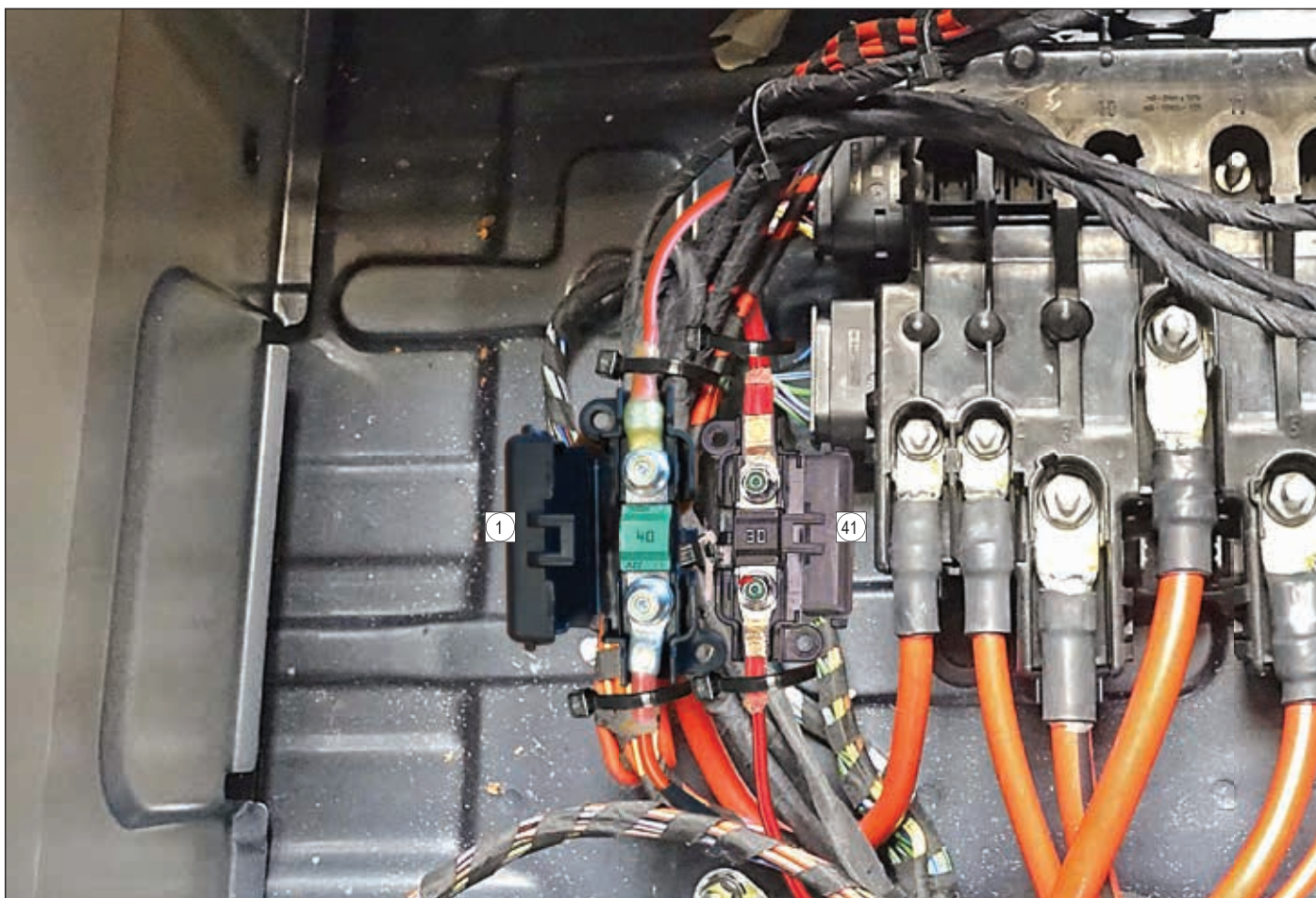
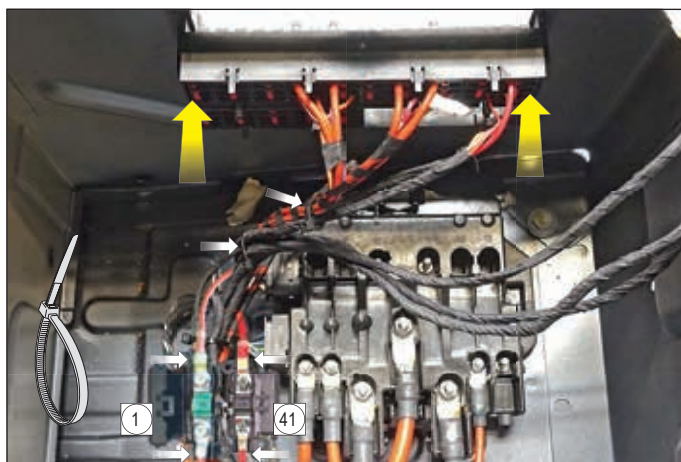
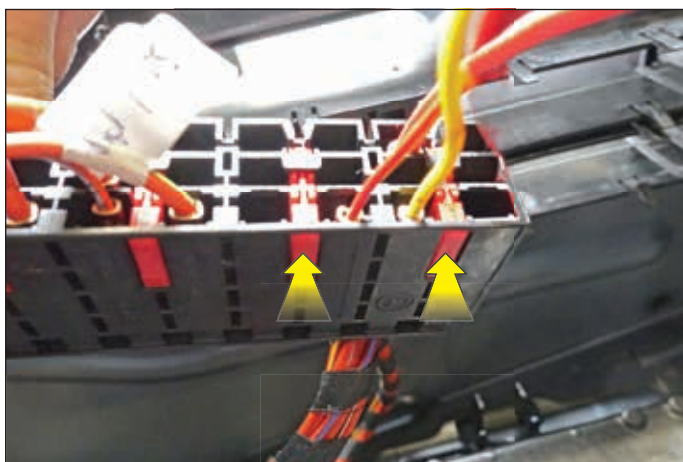
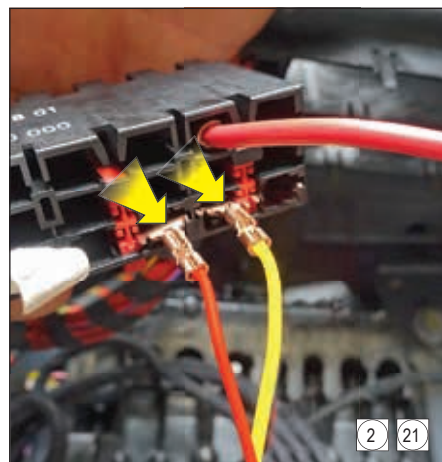
A1 A2 A3 B1 B2 B3 A B

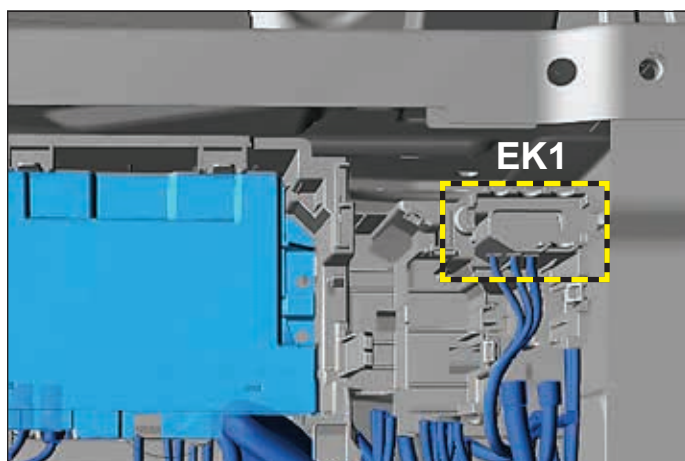
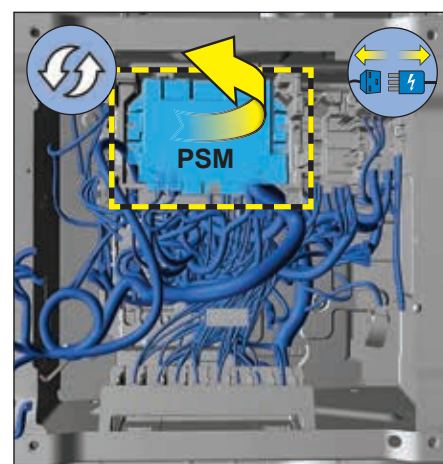
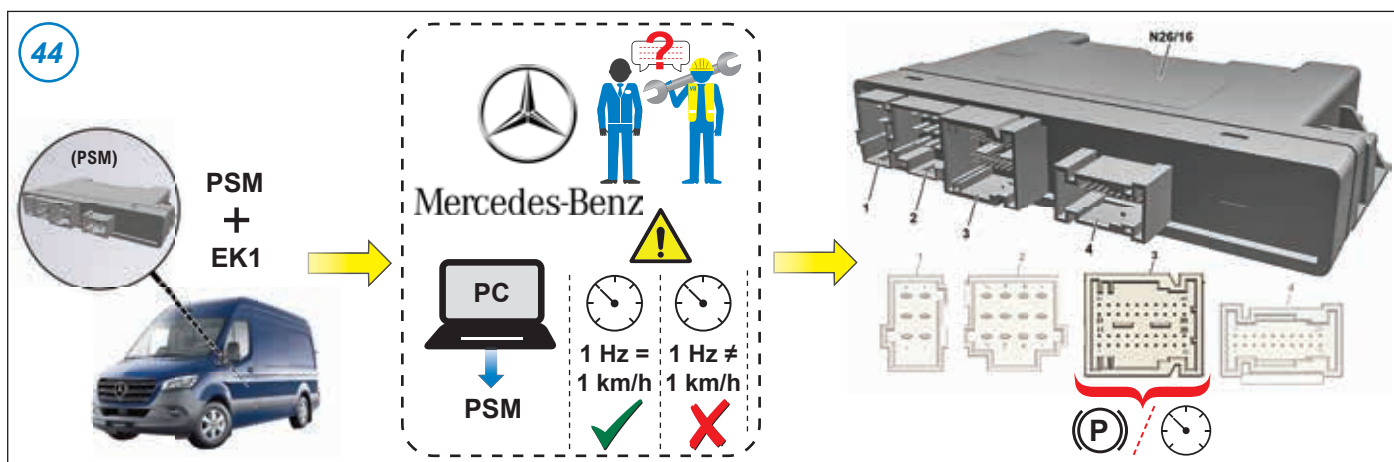
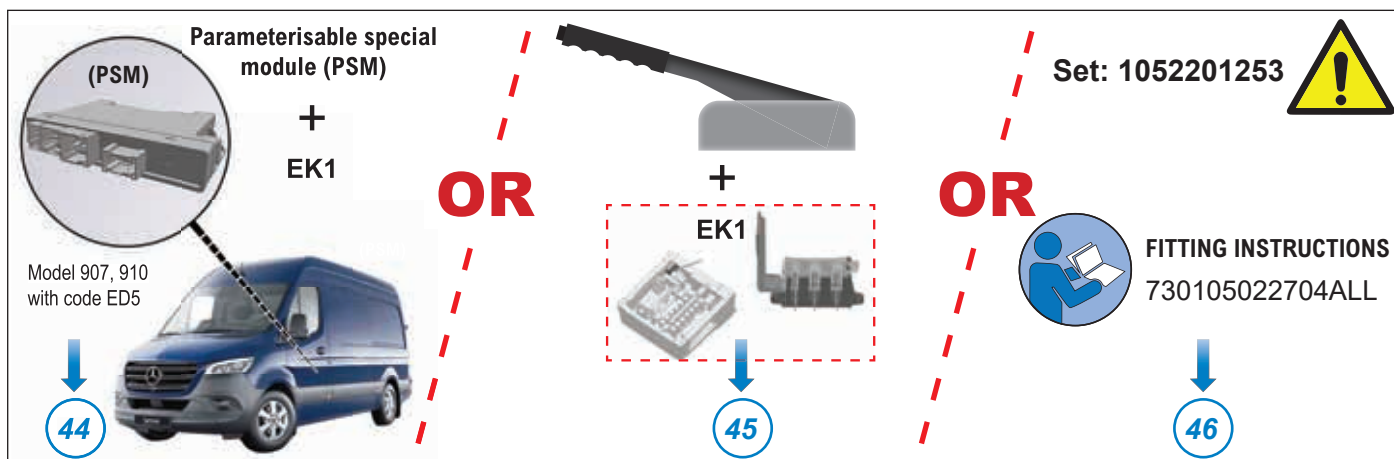
? ⇒ WIRING HARNESS Page 54

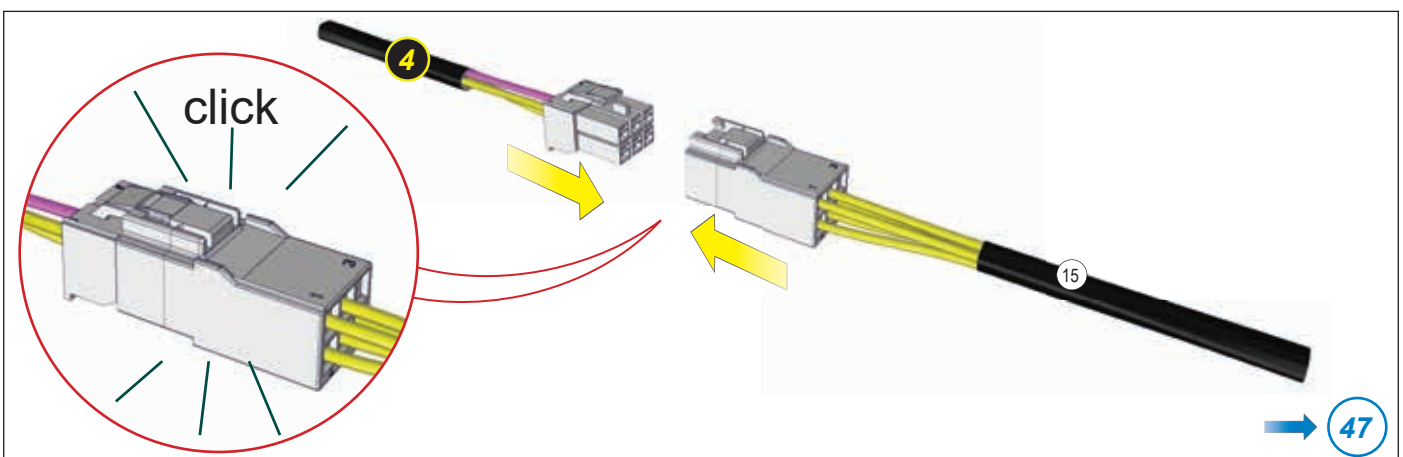
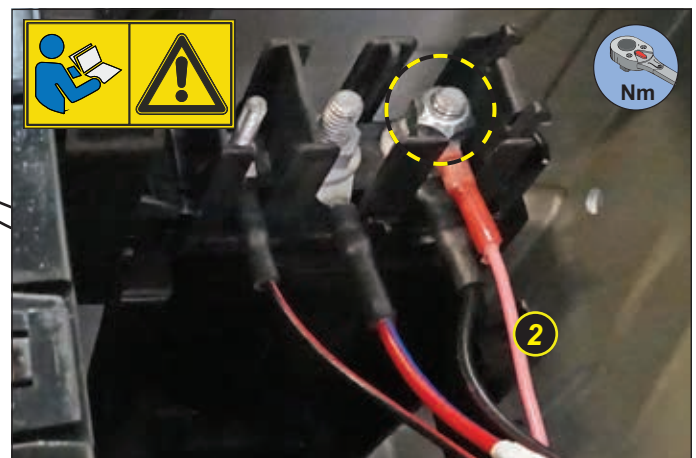
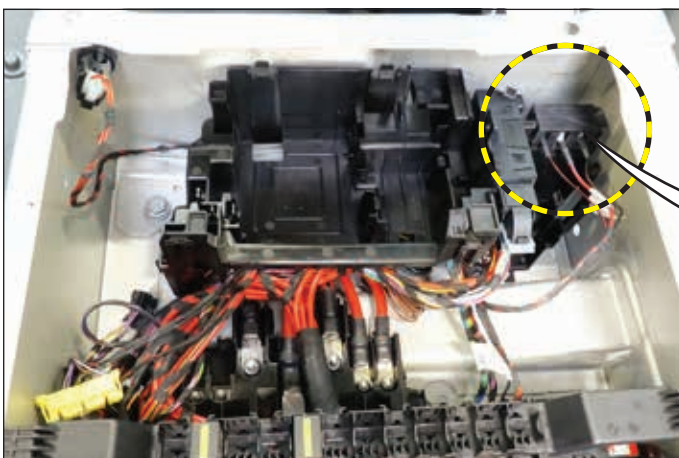
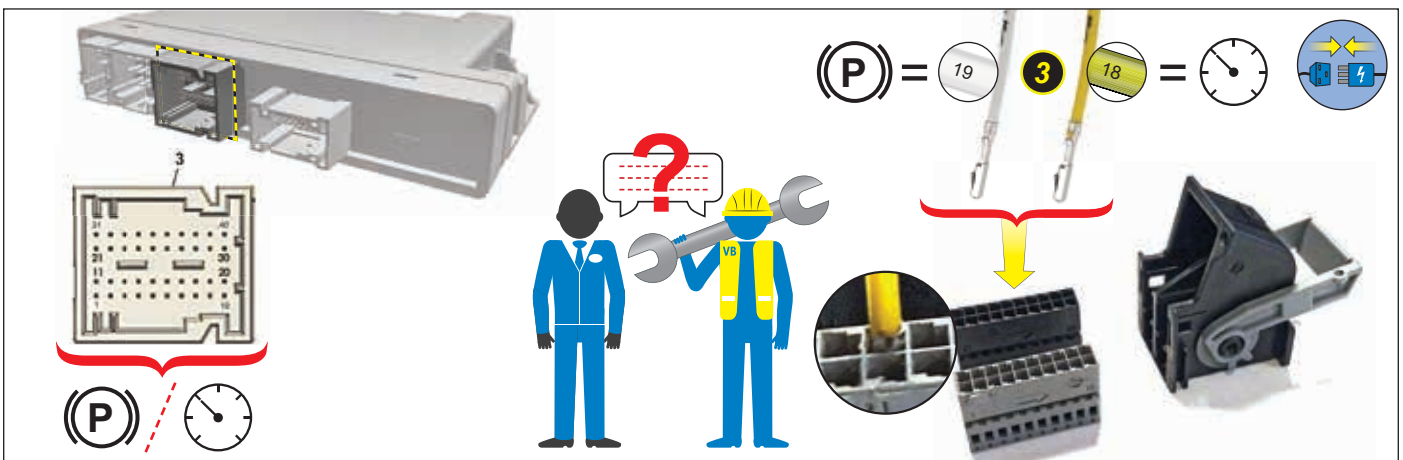
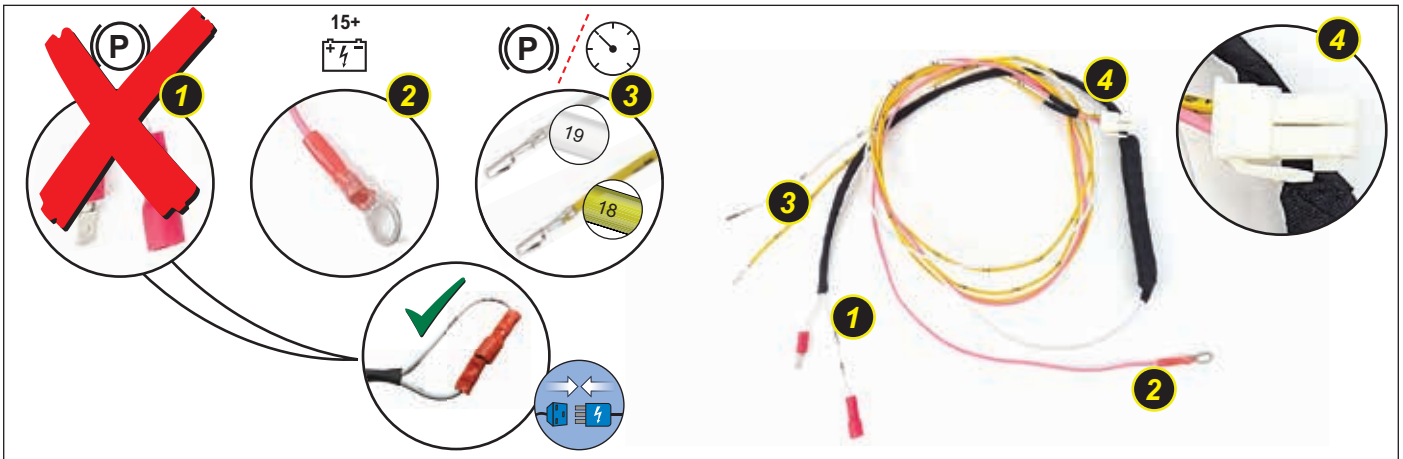


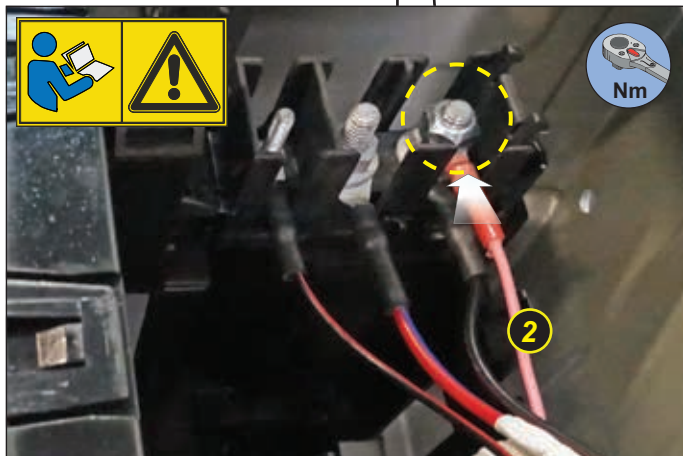
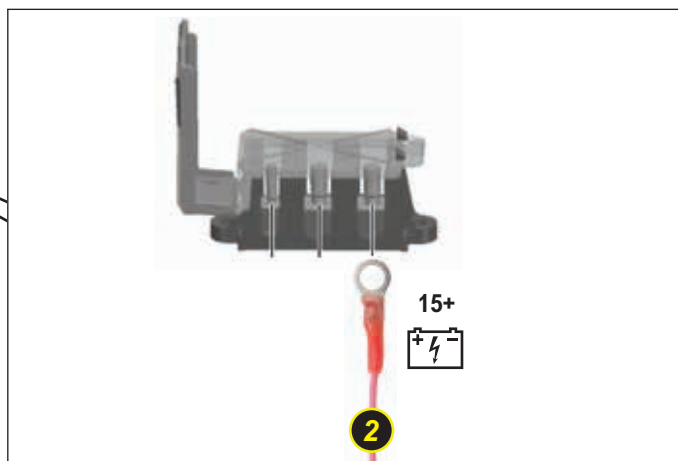
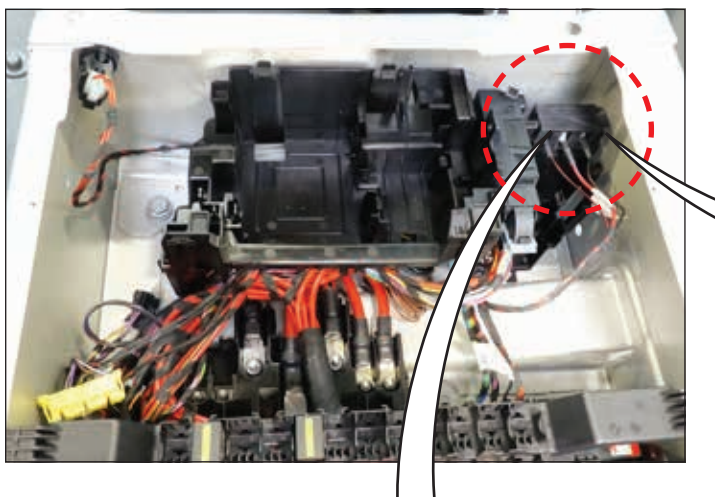
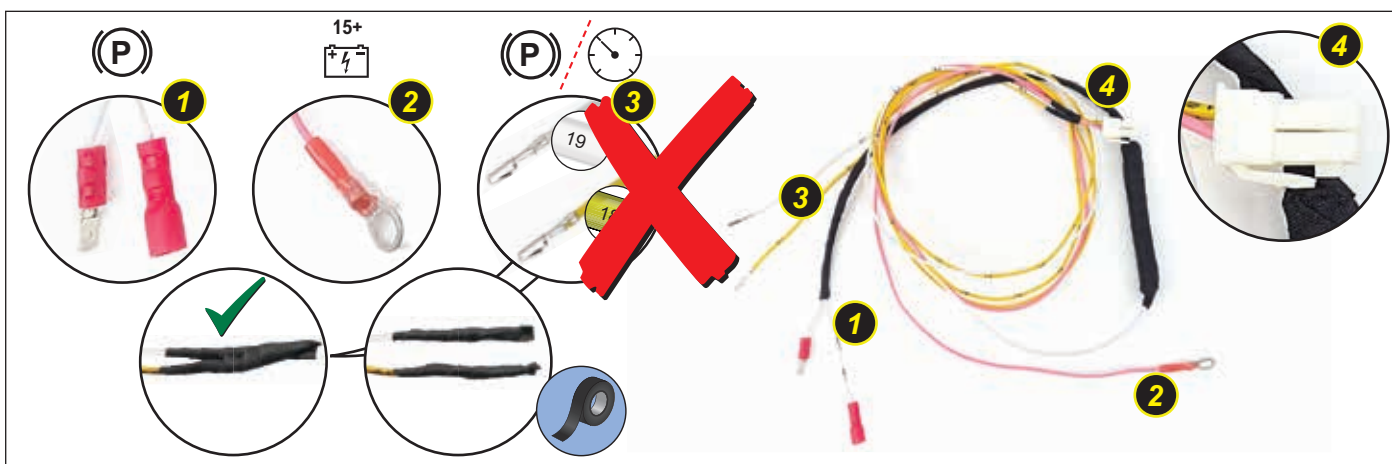
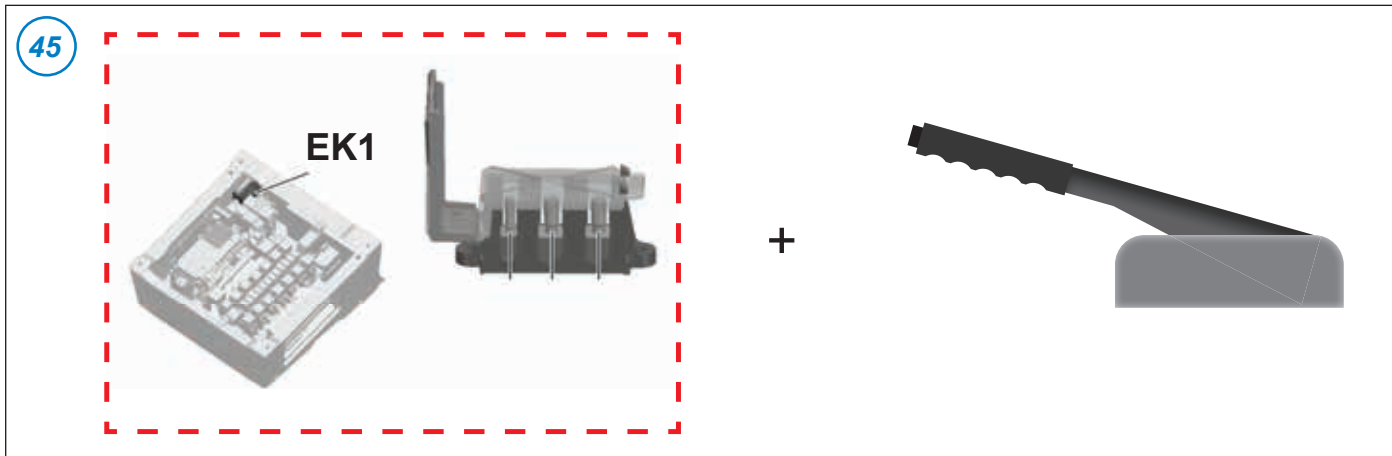


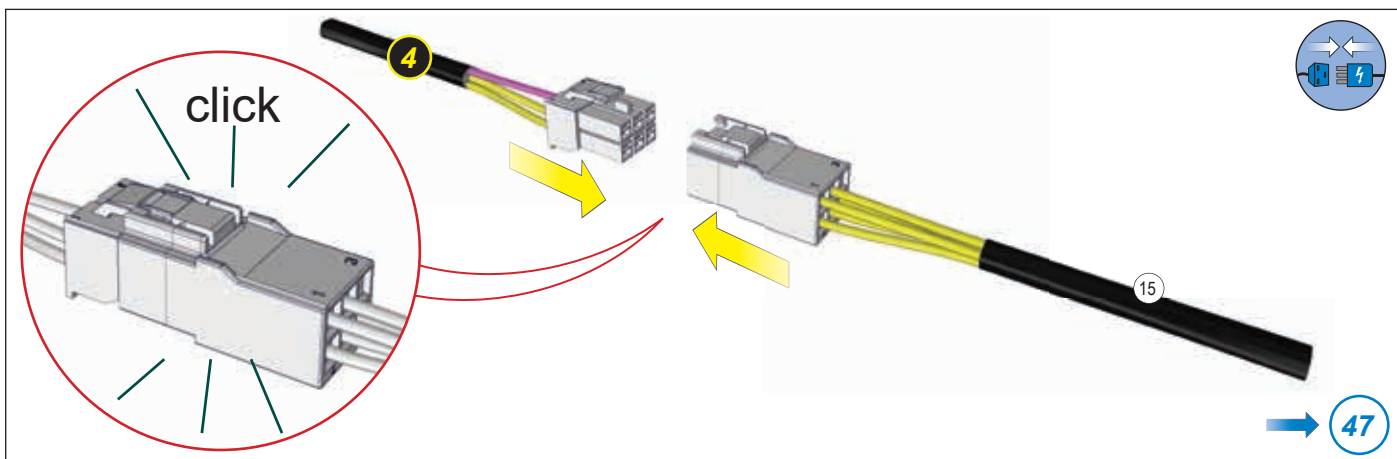
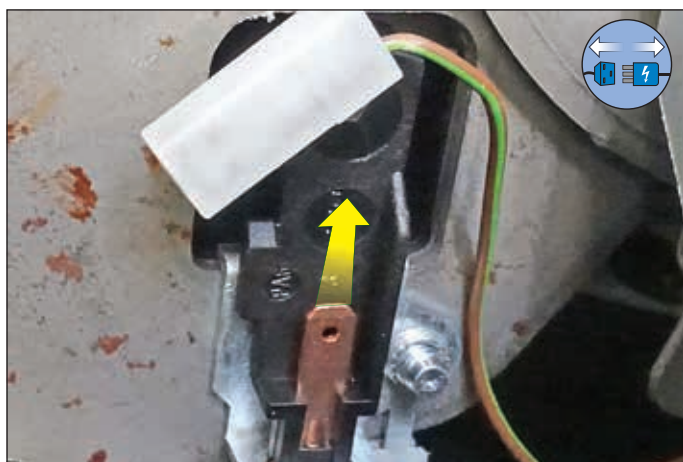
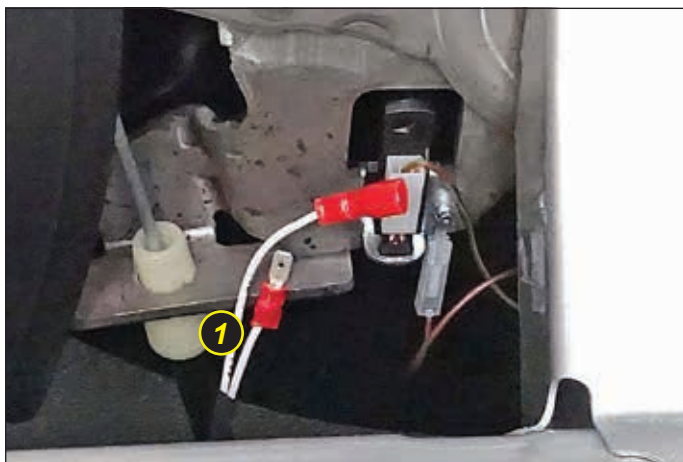






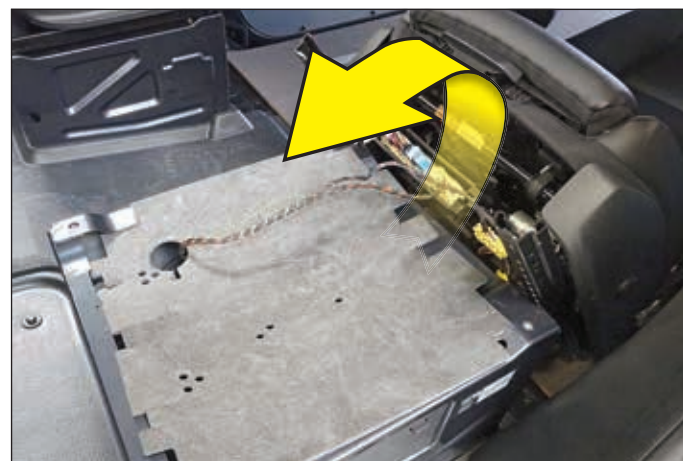
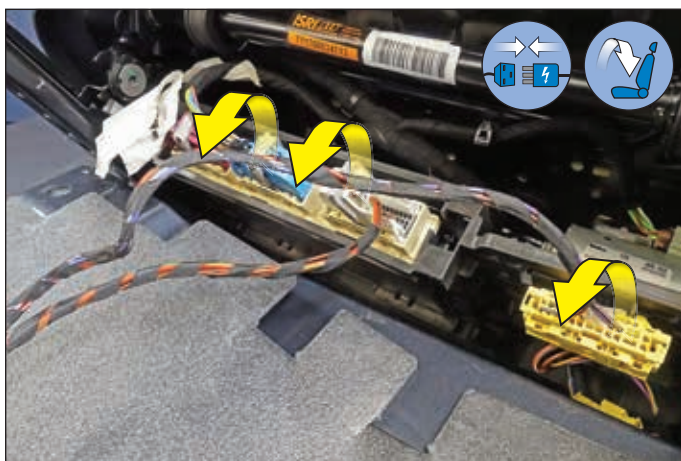
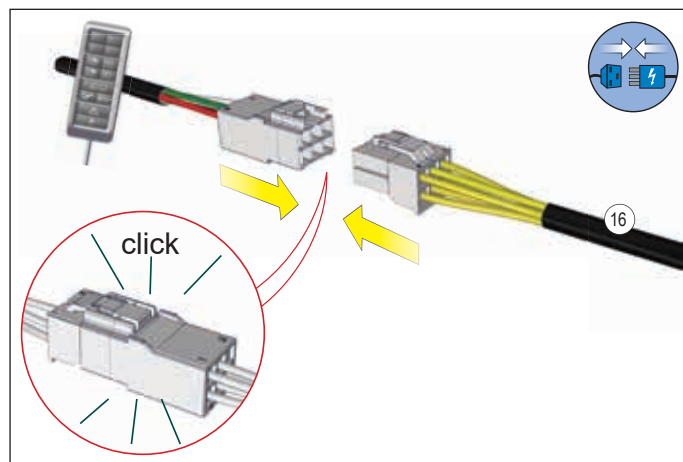
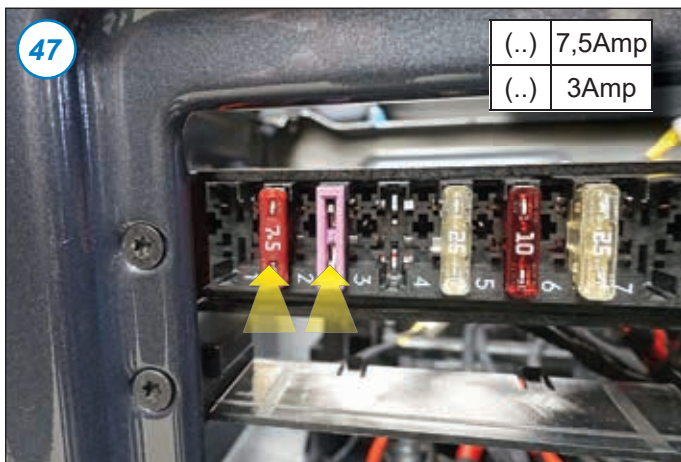






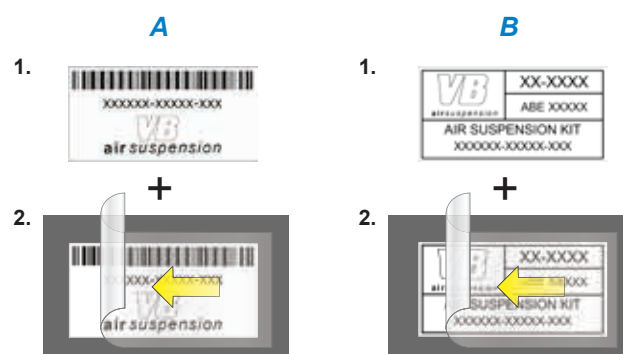
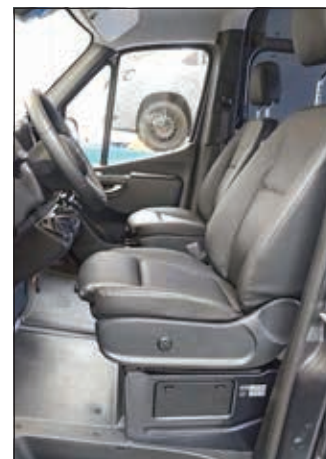
A1 A2 A3 B1 B2 B3 A B

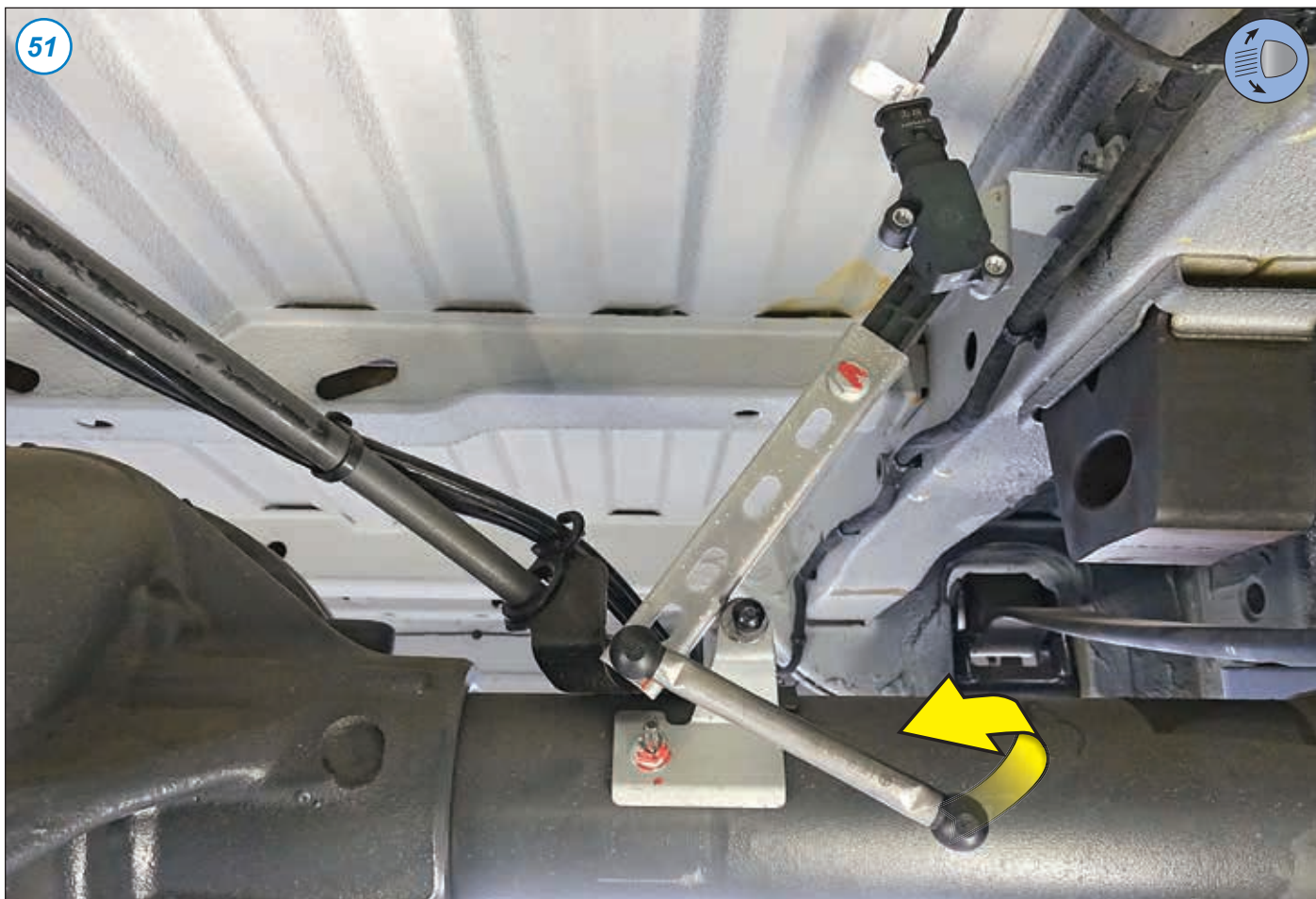
? → WIRING HARNESS Page 54

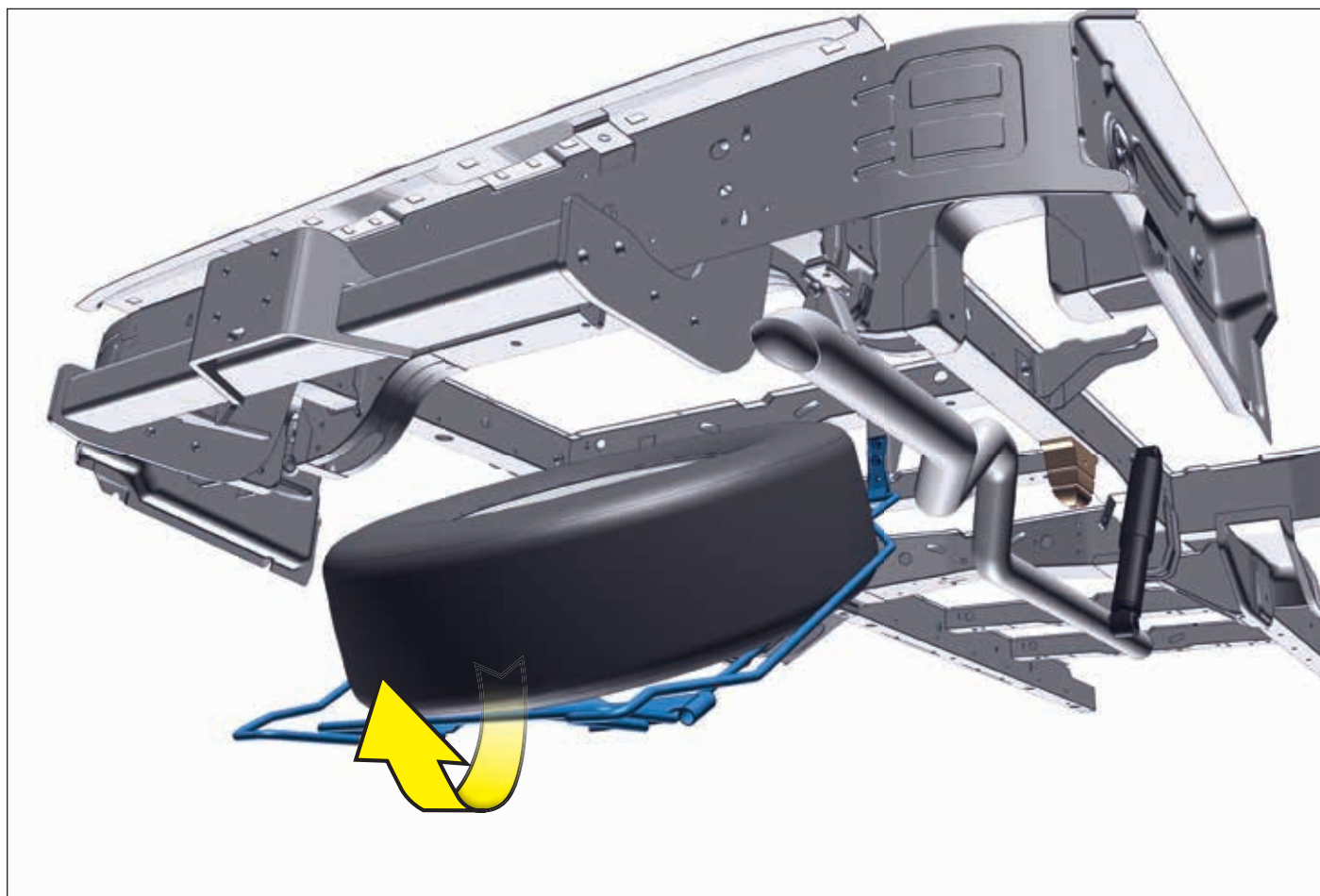
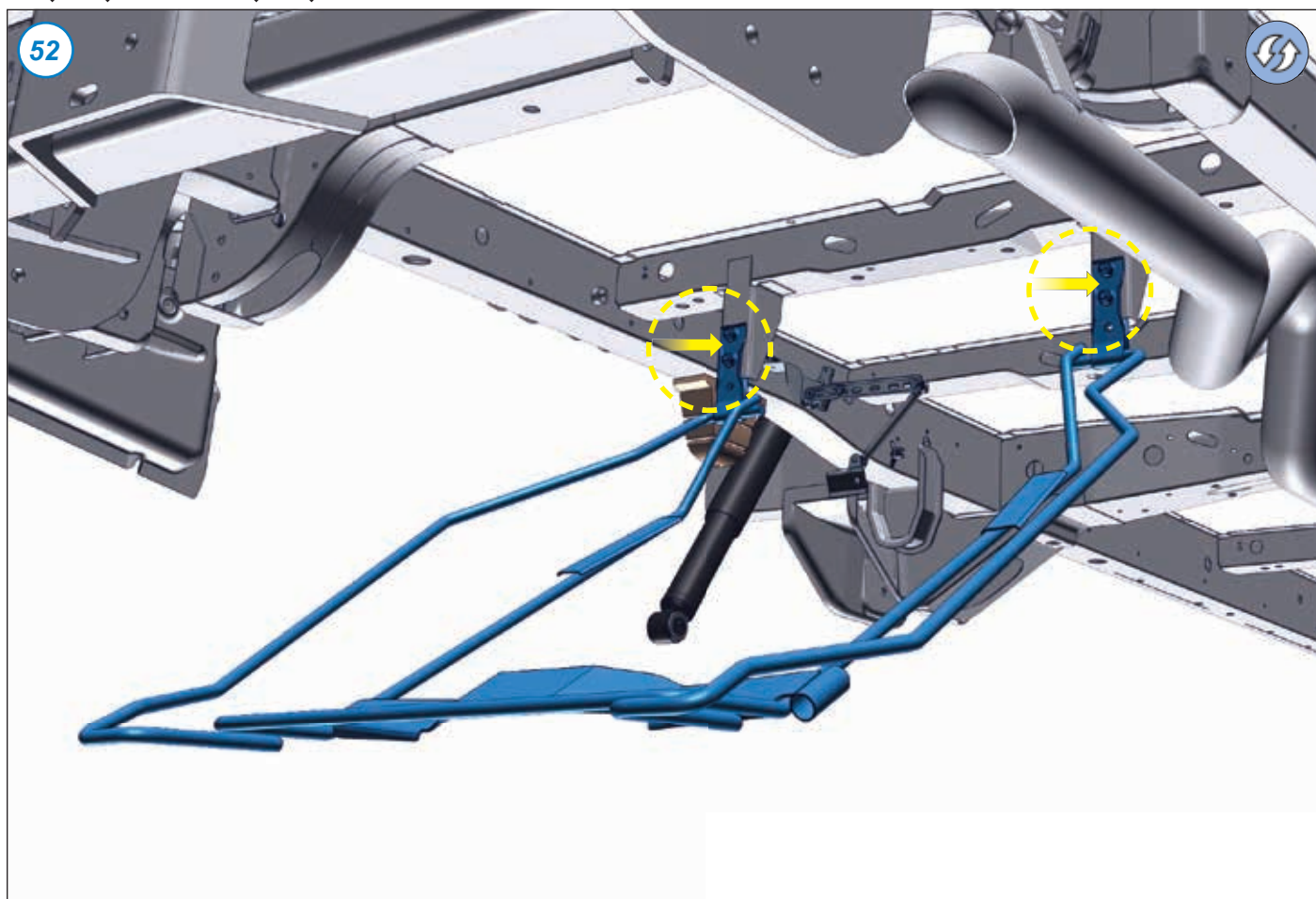


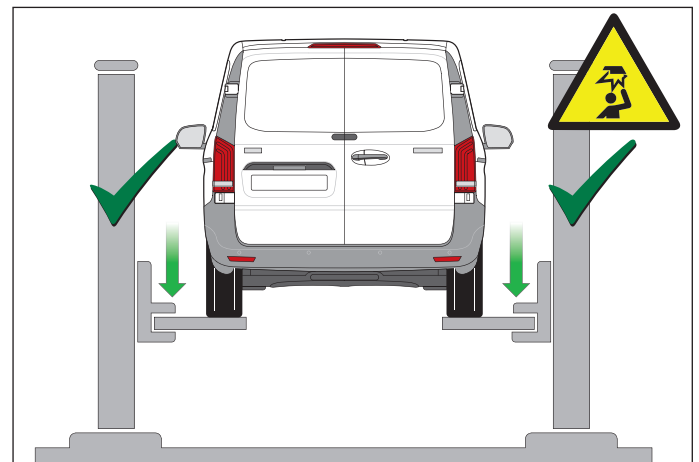
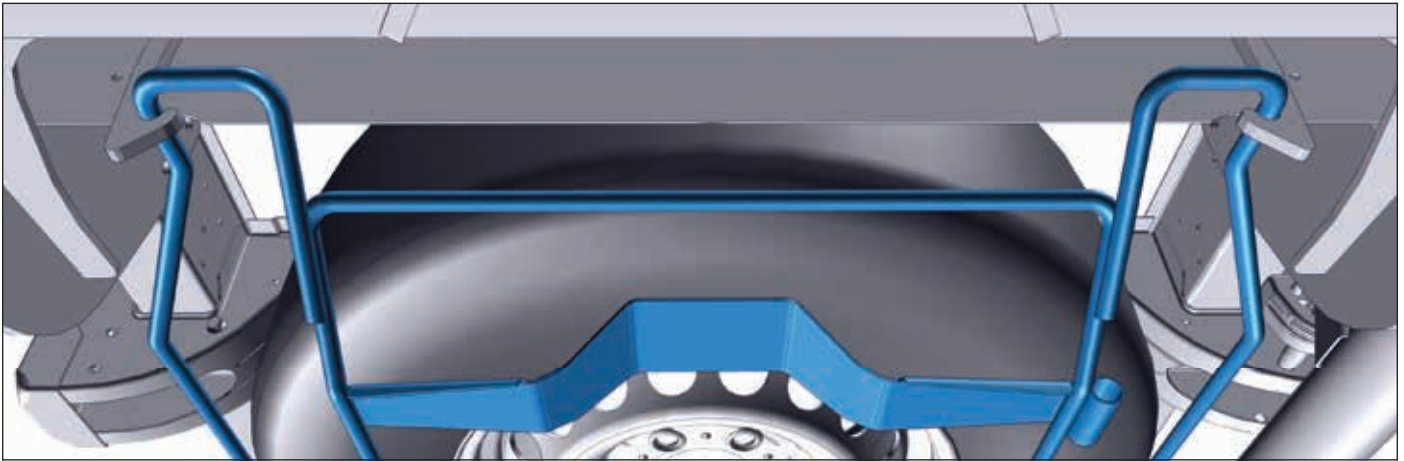
A1 A2 A3 B1 B2 B3 A B

? → WIRING HARNESS Page 54









4. CALIBRATION / KALIBRATIE / KALIBRIERUNG / CALIBRAGE



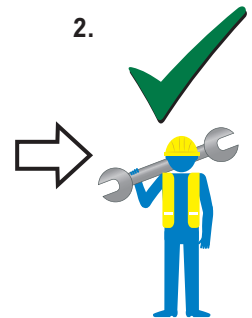
Attention: Read and follow the installation guidelines for vehicle calibration. Follow the guidelines prescribed by VB-Airsuspension.



1. INSTALLATION GUIDELINES
73010500004-ALL



2.



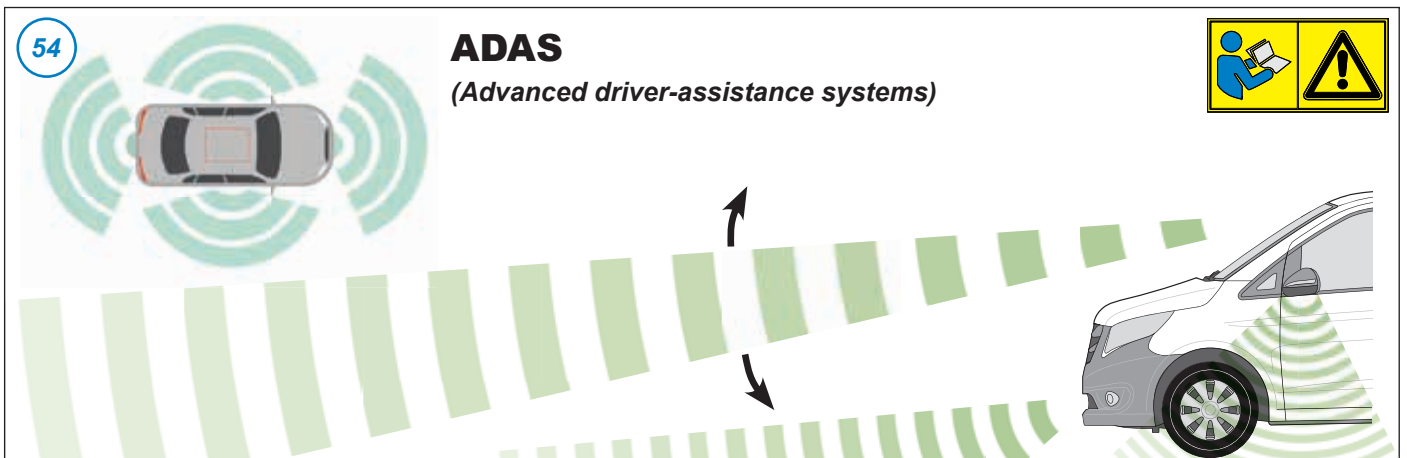
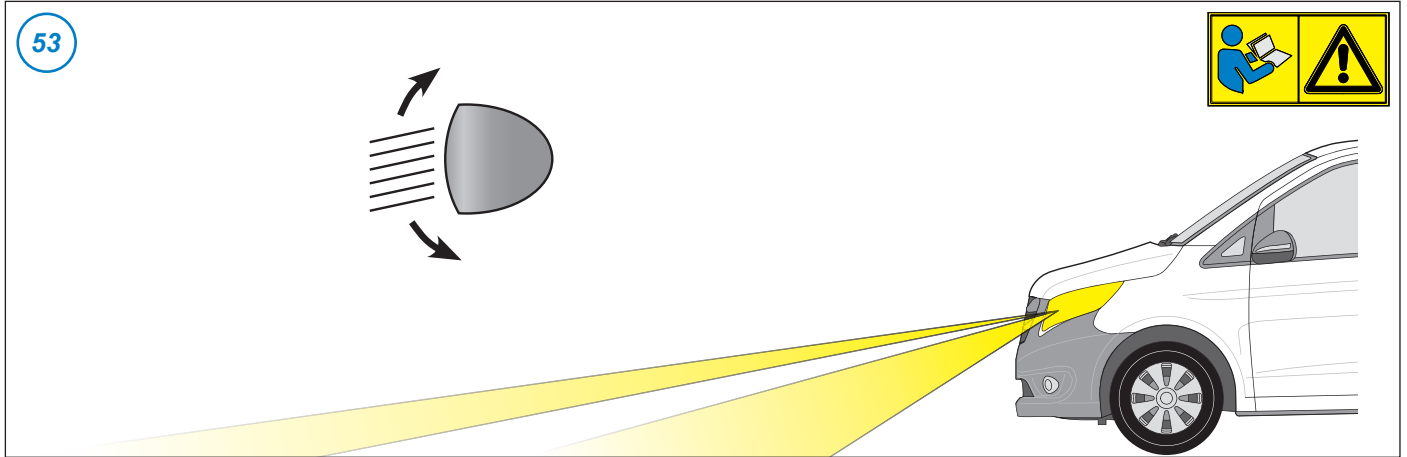
A
X= 130



B
X= 145

Axle:	Calibration height:	Order number:
Rear axle	A 130 mm	0090000124
Rear axle	B 145 mm	0090000127





5. CHECKLIST / CHECKLIST / CHECKLISTE / CHECK-LIST



Enclosed is a CHECKLIST in English.
For a CHECKLIST in your own language,
see the supplied VB document
CHECKLIST 730105000003-ALL.

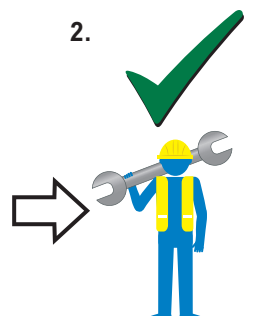
Attention: Fill in the checklist.
This checklist should be retained
by the dealer and must be
available to VB-Airsuspension
for inspection on request.
Follow the guidelines prescribed
by VB-Airsuspension.



Checklist
730105000003-ALL



2.



Final checks

- 1.1 ☐ Safety rules and fitting instructions read and followed.
- 1.2 ☐ Ride height correctly calibrated.
- 1.3 ☐ Front axle/rear axle aligned.
- 1.4 ☐ Height sensors correctly fitted.
- 1.5 ☐ Shock absorbers vented.
- 1.6 ☐ Bolted joints tightened to the correct torque and marked with security check paint marker.
- 1.7 ☐ Air tubes, wires and connectors properly secured.
- 1.8 ☐ All parts that were removed have been refitted and checked to ensure they are working properly.
- 1.9 ☐ System checked for air tightness.
- 1.10 ☐ Clearance around air springs checked.
- 1.11 ☐ Identification stickers, plus protective film, affixed to the vehicle.
- 1.12 ☐ Headlamp adjustment checked.
- 1.13 ☐ If required, have ADAS (Advanced Driver Assistance Systems) recalibrated.
- 1.14 ☐ If required, have the vehicle aligned.
- 1.15 ☐ VB-ID card inside cover of user manual.
- 1.16 Documentation present in vehicle: ☐ - User manual
☐ - TÜV/ABE documentation
☐ - Original vehicle documentation
- 1.17 ☐ Battery voltage (<12.4 volt = charge).
- 1.18 ☐ Tyre pressures correct.

System functions

- 2.1 ☐ * Raise manually.
- 2.2 ☐ * Lower automatically.
- 2.3 ☐ * Lower manually.
- 2.4 ☐ * Raise automatically.
- 2.5 ☐ Test drive carried out.

☐ **SYSTEM OK**

* Not for VB-NivoAir

Completed as a true and accurate record:

Date: - -

VIN:

Dealer: _____ VB-ID-no.: - -

Kit numbers(s):

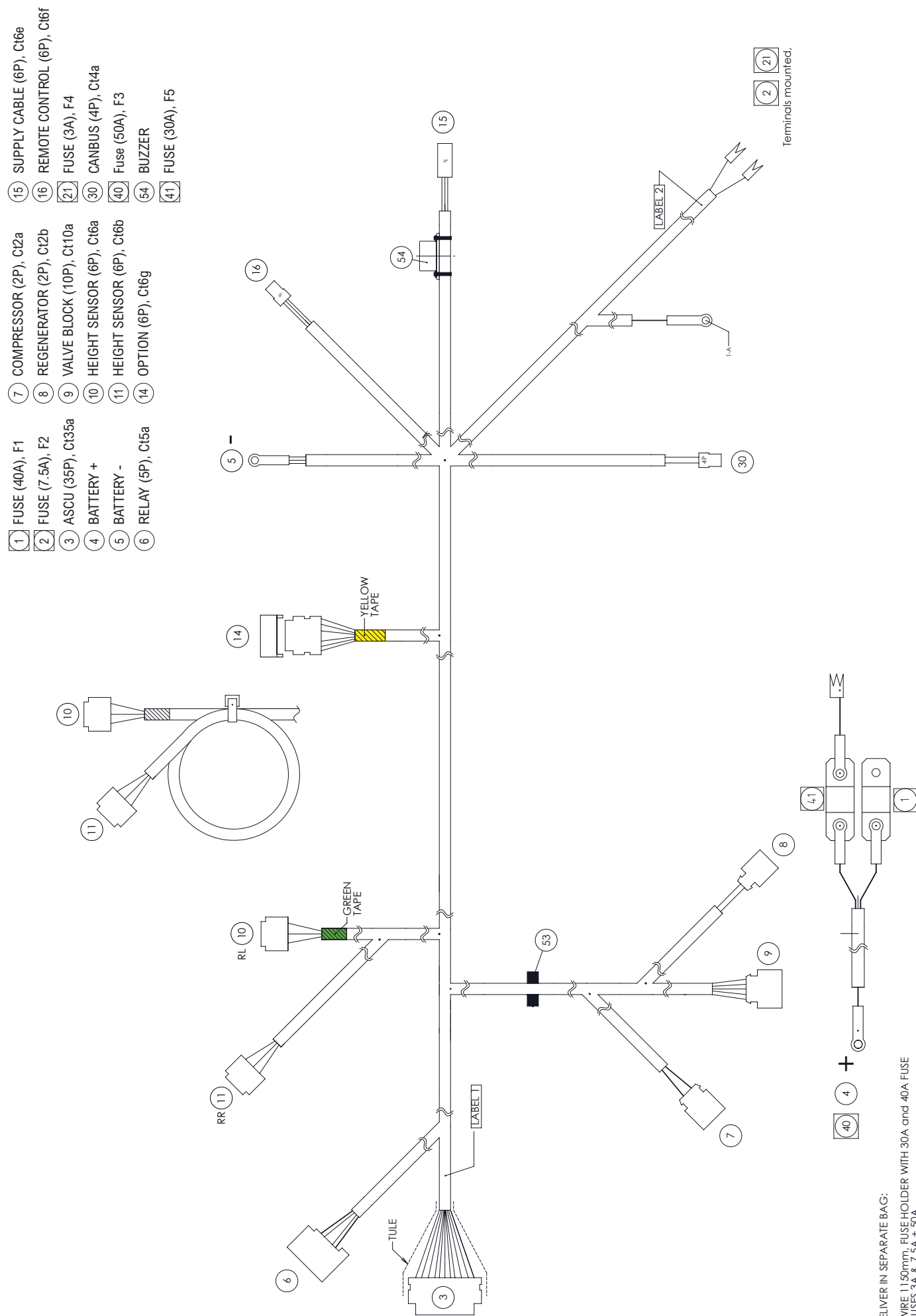
Fitting instructions no.:

Version:

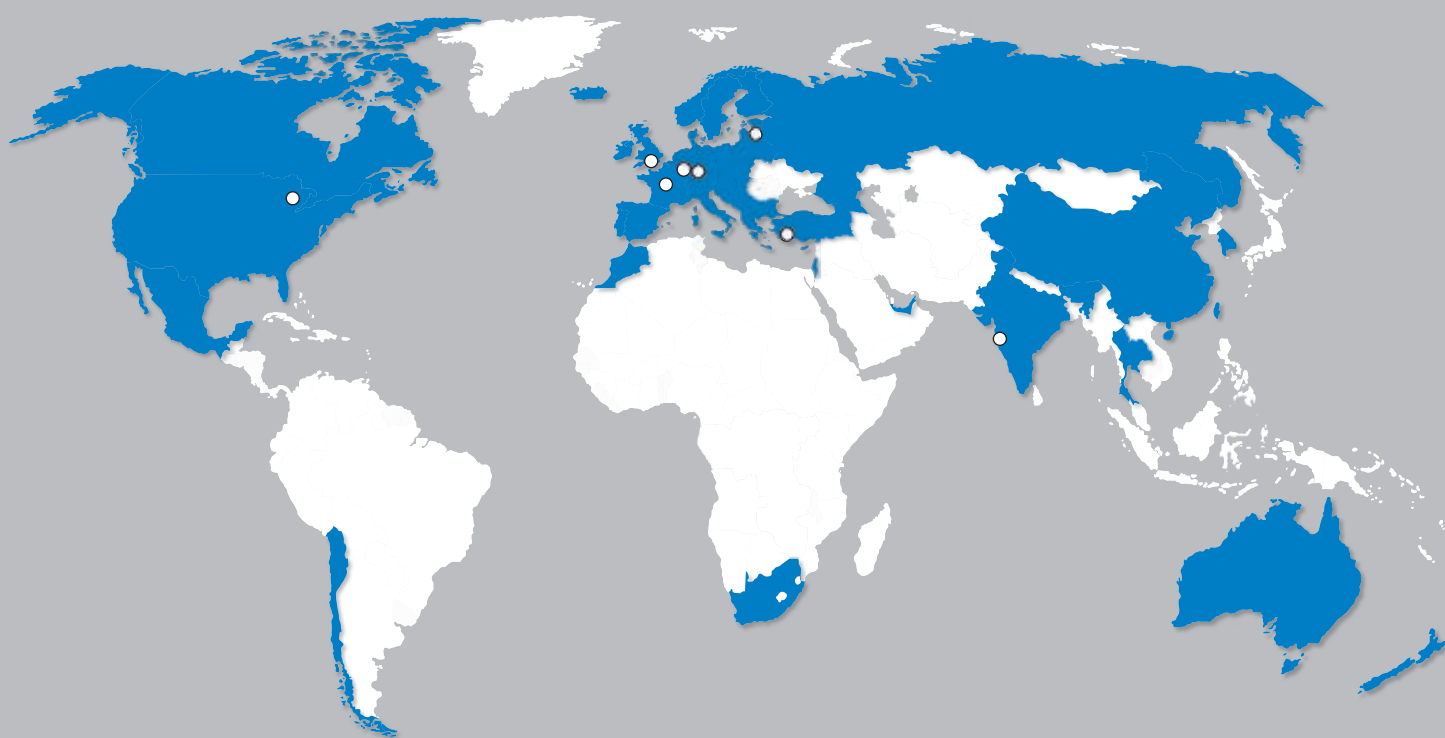
This checklist should be retained by the dealer and must be available to VB-Airsuspension for inspection on request.

[illegible]

6. ELECTRICAL DIAGRAM / ELEKTRISCH SCHEMA / SCHALTBILD / SCHÉMA ÉLECTRIQUE







VB-AIRSUSPENSION,

INCREASED COMFORT, BETTER DRIVEABILITY, MORE SAFETY.

